



Technical Service Bulletin

30 Transmission leak from service opening of the lower bellhousing

30 19 25 2053597/3 June 25, 2019. Supersedes Technical Service Bulletin Group 30 number 19-24 dated May 15, 2019 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A5	2018	N000001 - N022333 Or A000001 - A134620	0CL/0CJ Transmission
A5	2019	A000001 - A011778	0CL/0CJ Transmission
Q5	2018	000001 - 224450	0CJ Transmission
A4, A4 allroad	2018	N000001 - N018803 Or A000001 - A999999	0CK/0CL/0CJ Transmission
A4, A4 allroad	2019	A000001 - A011041	0CK/0CL/0CJ Transmission
A6, A7	2019	000001 - 018158	0HL Transmission

Condition

REVISION HISTORY		
Revision	Date	Purpose
3	-	Revised <i>Warranty</i> (Updated Labor Operations)
2	05/15/2019	Revised title Revised <i>Warranty</i> (Updated Labor Operations)
1	01/18/2019	Initial publication

Customer states:

- Oil is leaking from the vehicle.

Or

- There are transmission operation issues due to the lack of oil.

Workshop findings:

- ATF leaking from the service opening of the lower bellhousing.



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Technical Background

Leaking through the bolt holes of the clutch cover.

Production Solution

Not applicable.

Service

Make sure that the oil leak definitely occurs in the bellhousing (clean transmission and apply talcum spray/leak detection spray to locate the concern on the service opening of the bellhousing).

If the oil leak is limited to the service opening in the bellhousing:

- Remove the transmission according to the repair manual.
- Remove the dual-mass flywheel from the bellhousing according to the repair manual.
- After removing the dual-mass flywheel clean the transmission housing and locate with talcum spray/leak detection spray the oil leak location on the clutch cover.

If the leak cannot be precisely located with the previous check, perform the following steps:

1. Remove the lower bolt of the cover on the passenger's side of the plastic cover (Figure 1 and Figure 2).



Figure 1. Bolt location.



Figure 2. Leak location.



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2. If there is oil residue in the bolt hole, continue with this TSB repair. If there is no oil residue in the bolt hole, create an Audi Technical Assistance Center contact with pictures of the leak and a diagnosis log attached. Then contact Audi Technical Assistance Center for diagnosis assistance.

If the leak is from the bolt of the clutch cover with the transmission housing, proceed as follows:

1. Remove all bolts of the clutch cover.
2. Clean the bolt holes.
3. Install 12 new bolts for the clutch cover with the part number WHT 002 459 C:
 - Tightening torque: 12Nm + 90°.
 - The tightening sequence is a diagonal pattern as described in the repair manual.
4. Reinstall the dual mass flywheel into the transmission per the repair manual.
5. Reinstall the transmission into the vehicle per the repair manual.
6. Check and adjust the transmission ATF level.
7. Road test for proper operation.

Warranty

Claim Type:	<ul style="list-style-type: none">• 110 up to 48 Months/50,000 Miles.• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	3059		
Damage Code:	0050		
Labor Operations:	Check transmission (locate oil leak)	3435 0199	30 TU
	Remove and install transmission	3435 19XX	See SRT
	Remove and install the dual-mass flywheel	1362 19XX	See SRT
	Clean and powder check the transmission	3435 2999	20 TU
	Remove and Replace bolts for clutch cover (replace bolts, clean holes)	3059 0999	40 TU
Diagnostic Time:	GFF	0150 0000	Time as stated on diagnostic



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			protocol (Max 50 TU)
	Road test prior to service procedure	0121 0002	10 TU
	Road test after service procedure	0121 0004	10 TU
Claim Comment:	As per TSB #2053597/3		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
WHT002459C	Hexagon Socket Bolt	12
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA

Additional Information

All parts and service references provided in this TSB (2053597) are subject to change and/or removal.

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