JTB00696NAS1

# TECHNICAL BULLETIN



23 MAY 2019

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

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412-03A

#### SUBJECT/CONCERN:

A/C System Not Operating As Expected

### AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:	
I-PACE (X590)	2019	F75517-F76637	Graz (Austria)	
I-PACE (X590)	2020	F76800-F78358	Graz (Austria)	

MARKETS:

**NORTH AMERICA** 

**CONDITION SUMMARY:** 

#### SITUATION:

The air conditioning (A/C) system may not operate as expected.

#### CAUSE:

This may be caused by an insufficient amount of refrigerant in the A/C system.

#### **ACTION:**

Should a customer express this concern, follow the procedure(s) below.

#### PARTS:



#### NOTE:

An allowance of \$26.00 USD or local equivalent has been provided to cover the cost of the refrigerant and oil.

PART NUMBER	DESCRIPTION	QUANTITY	
ZZZ001	Air Conditioning (A/C) refrigerant (HFO-R1234YF01); A/C refrigerant oil (Sanden SPA2)	\$26.00	

## TOOLS:

Refer to Workshop Manual for any required special tools.

### WARRANTY:



#### NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those
  quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME	CONDITION	CAUSAL
DESCRIPTION	SRO	(HOURS)	CODE	PART

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Air Conditioning (A/C) - Recover, recycle and recharge system	82.30.30	0.4	51	T4K2171

# ∧ NOTE:

Normal Warranty procedures apply.

#### **SERVICE INSTRUCTION:**

Recover, evacuate and recharge the Air Conditioning (A/C) system (see TOPIx Workshop Manual section 412-00: Climate Control System - General Information - General Procedures - Air Conditioning System Recovery, Evacuation and Charging).