



# Service Bulletin

Bulletin No.: 19-NA-142

Date: July, 2019

## INFORMATION

**Subject: Information on Service Transmission Assembly Fluid Exchange Procedure**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:	
		from	to	from	to			
Cadillac	ATS	2016	2019				M5N, M5T, M5U	
	CTS						M5N M5X	
	CT6	2016	2018					M5U
	Escalade	2015	2017					M5T, M5U
Chevrolet	Camaro	2016	2019				M5T	
	Colorado	2017	2019				M5U	
	Corvette	2015	2019				M5U, M5X, MQE	
	Silverado	2018	2018					
	Silverado LD	2019	2019					
	Silverado 1500 (New Model)	2019	2019					
GMC	Canyon	2017	2019				M5T	
	Sierra	2015	2018				M5T, M5X, MQE	
	Sierra Limited	2019	2019					
	Sierra 1500 (New Model)	2019	2019					
	Yukon	2015	2017	M5U				

<b>Involved Region or Country</b>	North America
<b>Condition</b>	Service transmission assemblies manufactured prior to February 1, 2019, will require a fluid exchange upon installation.

**Note:** Only the fluid exchange is required. Completing the diagnostic is not required.



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The manufacture date of the transmission can be determined by using the example graphic above:

- The third and fourth digits reflect the calendar year (in this case 19 = 2019) (1).
- The fifth, sixth and seventh digits reflect the day of that calendar year (in this case 018 = 18th day of 2019 calendar year) (2).

#### Information



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Transmissions that **Do Not** require a fluid exchange, will have one or more of the following;

- A manufacturing date of 19032 (February 1, 2019) or greater.
- A sticker on the torque converter retaining bracket indicating “Contains New Fluid”.

Transmissions manufactured prior to 19032, **will** require a fluid exchange following the Service Procedure outlined in TSB 18-NA-355 for all models except the 2019 Chevrolet Silverado 1500 and GMC Sierra 1500 (New Body Style).

For the 2019 Chevrolet Silverado 1500 and GMC Sierra 1500 (New Body Style), refer to bulletin 19-NA-121.

## Parts Information

No parts are required for this repair.

Version	1
Modified	Released July 25, 2019

