

# WORK DESCRIPTION FOR FIELD MEASURE

Code: 1803P54A51

Version: 2.0

## Perform SCN coding in COMAND Online control unit (COMAND)

Model 238

- i** • Ensure use of the following versions of XENTRY Diagnosis.  
Use BD/DVD (**12/2017**) or higher **XENTRY Diagnosis version**.
  - Please make sure to follow the operation steps exactly as described in XENTRY Diagnosis!
  - Use a charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
  - If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.
- i** If two or more software updates or SCN codings are performed during a workshop visit, the operation items 02-4762 and 02-5058 can only be invoiced **once for each workshop order!**

### Work procedure

1. Connect XENTRY Diagnosis.
2. Perform SCN coding in COMAND Online control unit (COMAND).  
**i** To do so, select menu item "Quick test view – A26/17–COMAND Online (COMAND) – Adaptations – Update control units – Update of SCN coding".  
**i** Then follow the user guidance in XENTRY Diagnosis.
3. Disconnect XENTRY Diagnosis.

### Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9446*	Perform SCN coding in <b>COMAND Online (COMAND)</b> control unit (with XENTRY Diagnosis connected) Acc. no.: <b>54 997 31</b> ; code: <b>1803P54A51</b>	0.1 h	54 997 31
02-4762**	Connect/disconnect vehicle diagnosis system (XENTRY Diagnosis)	0.1 h	54 997 31
02-5058**	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	54 997 31

\* Please enter the affected control unit with code and accounting number manually in the workshop order as per the work instructions

\*\* Operation item may be invoiced only once for each workshop order!

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