

Noise from the front seats during load change

Topic number	LI91.10-P-059391
Version	1
Design group	91.10 Front seats
Date	07-12-2014
Validity	MODEL 203
Reason for change	Document updated and GI 91.10-P-006708 superseded as a result
Reason for block	

Complaint:

Noise from the front seats during load change.

Cause:

Inclination adjustment shaft without lubrication in area of bearing brackets; as a result, noises can occur during load change.

Remedy:

Lubricate the inclination adjust shaft and both left and right bearing brackets with sliding compound.

To eliminate noises, use only the lubricant with the part number A0009893660 on plastic parts.

Commercially-available materials, which remove the flex additive in the plastic and cause the bearing brackets to break.

1. Remove front seat.
2. Place front seat with underside upwards on a suitable base.
3. Press out plastic pins on left and right bearing bracket and remove bearing brackets (is clipped in).
Note: Bearing brackets and plastic pins may be used once only.
4. Apply lubricant in contact area of bearing brackets and inclination adjustment shaft.
5. Install in the reverse order.

Symptoms
Body / Seat / Seat noises / Cracking
Body / Seat / Seat noises / Grunting
Body / Seat / Seat noises / Creaking

Parts							
Part number	ES1	ES2	Designation	Quantity	Note	EPC	Other make part
A0009893660			Lubricant	0	Quantity: as required	X	
A2039120041			Bracket	2		X	
A2039180014			Pin	4		X	

Work units				
Op. no.	Operation text	Time	Damage code	Note
			91A27 36	Left
			91N27 36	Right

WIS-References			
Document number	Title	Note	Allocation
AR91.10-P-1000P	Remove/install front seat		Remedy

Validity		
Vehicle	Engine	Transmission
203.004	*	*
203.006	*	*
203.008	*	*
203.016	*	*
203.018	*	*
203.035	*	*
203.042	*	*
203.043	*	*
203.045	*	*
203.046	*	*
203.061	*	*
203.064	*	*
203.065	*	*
203.081	*	*
203.084	*	*
203.204	*	*
203.206	*	*
203.207	*	*
203.208	*	*
203.216	*	*
203.218	*	*
203.235	*	*
203.242	*	*
203.243	*	*
203.245	*	*
203.246	*	*
203.261	*	*
203.264	*	*

203.265	*	*
203.281	*	*
203.284	*	*
203.706	*	*
203.707	*	*
203.708	*	*
203.718	*	*
203.735	*	*
203.740	*	*
203.742	*	*
203.743	*	*
203.745	*	*
203.746	*	*
203.747	*	*
203.764	*	*
C (203)	*	*

Full model designation breakdown		
Vehicle	Engine	Transmission
203.004	611.962	716.601
203.004	611.962	716.603
203.004	611.962	716.604
203.004	611.962	722.619
203.004	611.962	722.699
203.006	611.962	716.640
203.006	611.962	716.647
203.006	611.962	716.651
203.006	611.962	722.699
203.007	646.962	716.604
203.007	646.962	716.606
203.007	646.962	722.699
203.007	646.963	716.604
203.007	646.963	716.606
203.007	646.963	722.699
203.008	646.963	716.649
203.008	646.963	716.654
203.008	646.963	722.699
203.016	612.962	716.641
203.016	612.962	716.648
203.016	612.962	716.649
203.016	612.962	716.654
203.016	612.962	722.634

203.016	612.962	722.640
203.018	612.990	722.642
203.020	642.910	716.653
203.020	642.910	722.902
203.035	111.951	716.620
203.035	111.951	716.633
203.035	111.951	722.602
203.035	111.951	722.615
203.040	271.948	716.628
203.040	271.948	716.631
203.040	271.948	722.695
203.042	271.940	716.605
203.042	271.940	716.628
203.042	271.940	716.631
203.042	271.940	722.695
203.043	271.942	716.628
203.043	271.942	716.631
203.043	271.942	722.695
203.045	111.955	716.622
203.045	111.955	716.630
203.045	111.955	722.616
203.046	271.946	716.605
203.046	271.946	716.628
203.046	271.946	716.631
203.046	271.946	722.695
203.052	272.920	716.638
203.052	272.920	722.998
203.054	272.940	716.669
203.054	272.940	722.999
203.056	272.960	716.664
203.056	272.960	722.906
203.061	112.912	716.623
203.061	112.912	716.634
203.061	112.912	716.638
203.061	112.912	722.696
203.064	112.946	716.667
203.064	112.946	716.669
203.064	112.946	722.618
203.065	112.961	722.633
203.065	112.961	722.641
203.076	113.988	722.636
203.081	112.916	722.667
203.084	112.953	722.668

203.087	272.970	722.676
203.092	272.941	722.690
203.204	611.962	716.601
203.204	611.962	716.603
203.204	611.962	716.604
203.204	611.962	722.619
203.204	611.962	722.699
203.206	611.962	716.640
203.206	611.962	716.647
203.206	611.962	716.651
203.206	611.962	722.699
203.207	646.962	716.604
203.207	646.962	716.606
203.207	646.962	722.699
203.207	646.963	716.604
203.207	646.963	716.606
203.207	646.963	722.699
203.208	646.963	716.649
203.208	646.963	716.654
203.208	646.963	722.699
203.216	612.962	716.641
203.216	612.962	716.648
203.216	612.962	716.649
203.216	612.962	716.654
203.216	612.962	722.634
203.216	612.962	722.640
203.218	612.990	722.642
203.220	642.910	716.653
203.220	642.910	722.902
203.235	111.951	716.620
203.235	111.951	716.633
203.235	111.951	722.602
203.235	111.951	722.615
203.240	271.948	716.628
203.240	271.948	716.631
203.240	271.948	722.695
203.242	271.940	716.605
203.242	271.940	716.628
203.242	271.940	716.631
203.242	271.940	722.695
203.243	271.942	716.628
203.243	271.942	716.631
203.243	271.942	722.695

203.245	111.955	716.620
203.245	111.955	716.622
203.245	111.955	716.627
203.245	111.955	716.630
203.245	111.955	722.602
203.245	111.955	722.616
203.246	271.946	716.605
203.246	271.946	716.628
203.246	271.946	716.631
203.246	271.946	722.695
203.252	272.920	716.638
203.252	272.920	722.998
203.254	272.940	716.669
203.254	272.940	722.999
203.256	272.960	716.664
203.256	272.960	722.906
203.261	112.912	716.623
203.261	112.912	716.634
203.261	112.912	722.696
203.261	112.912	722.698
203.264	112.946	722.618
203.264	112.946	722.633
203.265	112.961	722.633
203.265	112.961	722.641
203.276	113.988	722.636
203.281	112.916	722.667
203.284	112.953	722.668
203.287	272.970	722.676
203.292	272.941	722.690
203.706	611.962	716.640
203.706	611.962	716.647
203.706	611.962	716.651
203.706	611.962	722.699
203.707	646.962	711.655
203.707	646.962	716.604
203.707	646.962	716.606
203.707	646.962	722.699
203.707	646.963	711.655
203.707	646.963	716.604
203.707	646.963	716.606
203.707	646.963	722.699
203.708	646.963	711.653
203.708	646.963	716.649

203.708	646.963	716.654
203.708	646.963	722.699
203.718	612.990	722.642
203.730	271.921	716.605
203.730	271.921	716.631
203.730	271.921	722.695
203.731	271.911	711.655
203.731	271.911	716.605
203.731	271.911	722.695
203.735	111.951	716.620
203.735	111.951	716.633
203.735	111.951	722.602
203.735	111.951	722.615
203.740	271.948	716.605
203.740	271.948	716.628
203.740	271.948	716.631
203.740	271.948	722.695
203.741	271.957	711.656
203.741	271.957	716.605
203.741	271.957	716.631
203.741	271.957	722.695
203.742	271.940	716.605
203.742	271.940	716.628
203.742	271.940	716.631
203.742	271.940	722.695
203.743	271.942	716.628
203.743	271.942	722.695
203.745	111.955	716.622
203.745	111.955	716.627
203.745	111.955	716.630
203.745	111.955	722.616
203.746	271.946	711.656
203.746	271.946	716.605
203.746	271.946	716.628
203.746	271.946	716.631
203.746	271.946	722.695
203.747	111.981	716.632
203.747	111.981	716.662
203.747	111.981	716.663
203.747	111.981	716.668
203.747	111.981	722.616
203.752	272.920	711.656
203.752	272.920	716.638

XENTRY

203.752	272.920	722.998
203.756	272.960	711.654
203.756	272.960	716.664
203.756	272.960	722.906
203.764	112.946	716.667
203.764	112.946	716.669
203.764	112.946	722.618