

#### 87 Faint high-frequency noise in the instrument panel area during A/C operation

87 19 00 2056182/2 October 22, 2019. Supersedes Technical Service Bulletin Group 87 number 19-97 dated September 20, 2019 for reasons listed below.

| Model(s) |     | Year        | VIN Range | Vehicle-Specific Equipment |  |
|----------|-----|-------------|-----------|----------------------------|--|
|          | RS3 | 2017 – 2020 | All       | Not Applicable             |  |

### Condition

| REVISION HISTORY |            |   |  |  |  |
|------------------|------------|---|--|--|--|
| Revision         | Date       | Purpose   |  |  |  |
| 2                | -          | Revised header (Added MY 2020)  |  |  |  |
|                  |            | Revised Production Solution (Statement is no longer applicable)                           |  |  |  |
|                  |            | Revised Service (Updated Part Number for locking fluid)                                   |  |  |  |
|                  |            | Revised <i>Required Parts and Tools</i> (Updated Part Number for locking fluid and photo) |  |  |  |
| 1                | 09/20/2019 | Initial publication   |  |  |  |

The customer hears a faint, high-frequency noise from the instrument panel area when the air conditioning is active. The noise can even be heard from the rear ventilation outlet. The noise occurs at engine speeds from 1500 to 2000 rpm. If the air conditioning is switched off, the noise is eliminated. The symptom can be easily duplicated.

# **Technical Background**

Based on the air conditioning compressor load requirements, in certain atmospheric conditions, high-frequency vibrations can be generated by the compressor are transferred into the refrigerant circuit inside the vehicle.

# **Production Solution**

Not applicable.

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#### **Service**

Do not replace the air conditioning compressor for this condition. Compressor replacement will not eliminate this noise. Reproduce the customer concern. The solution described in this TSB is only relevant to the vehicles for which this TSB appears.

 Install balance weight part number 5Q0 820 899 on the refrigerant line (Figure 1). Install the balance weight using 2 bolts part number WHT 003 121. Apply medium strength thread locking compound to the bolts such as locking fluid D 185 410 A2.

2. Tighten the bolts to 13 Nm (+/- 3

Nm).

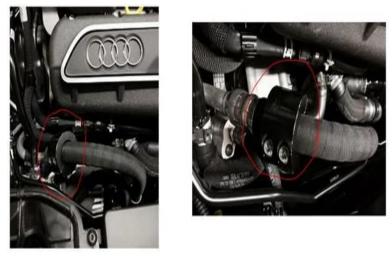


Figure 1. Balance weight positioning on the low side refrigerant line.

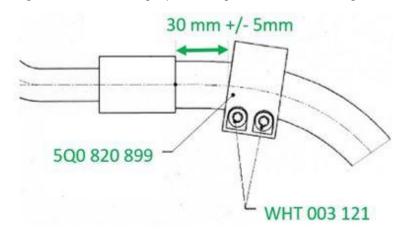


Figure 2. Specification for the positioning of the balance weight.

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### Warranty

| Claim Type:       | • 110 up to 48 Months/50,000 Miles.  |              |       |
|-------------------|--|--------------|-------|
|                   | G10 for CPO Covered Vehicles – Verify Owner.   |              |       |
|                   | • If the vehicle is outside any warranty, this Technical Service Bulletin is informational only. |              |       |
| Service Number:   | 8734   |              |       |
| Damage Code:      | 0020   |              |       |
| Labor Operations: | Install balance weight   | 8743 9999    | 20 TU |
| Diagnostic Time:  | GFF  | No allowance | 0 TU  |
|                   | Road test prior to the service procedure   | No allowance | 0 TU  |
|                   | Road test after the service procedure  | No allowance | 0 TU  |
| Claim Comment:    | As per TSB #2056182/2  |              |       |

All warranty claims submitted for payment must be in accordance with the Audi Warranty Policies and Procedures Manual. Claims are subject to review or audit by Audi Warranty.

### **Required Parts and Tools**

The part numbers mentioned in this TSB are different than the ones listed in ETKA. Only use parts listed in this TSB, this includes superseding part numbers!

| Part Number | Part Description | Quantity |
|-------------|------------------|----------|
| 5Q0820899   | Balance weight   | 01       |

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| WHT003121   | Bolt   | 02            |
|---|--|---------------|
| D185410A2 (or<br>equivalent medium<br>strength thread<br>locking fluid) | Liquid locking fluid   | Shop supply   |
| See ETKA  | Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual | See ETKA/ELSA |

### **Additional Information**

All parts and service references provided in this TSB (2056182) are subject to change and/or removal.

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