



**\*\* SOLUTION \*\***

Title Aftertreatment Hydrocarbon Injector (AHI, 7<sup>th</sup> Injector) Changes Between US10 And US17 (GHG17, Common Rail Fuel System) - Chassis Experiencing High soot Accumulation, Abnormal ( Too High, Overtemp, Too Low ) Regeneration Temperatures Following An Aftertreatment Hydrocarbon Injector Nozzle Replacement Procedure

**Mack Models**

**Mack Model** LEU , LR , MRU - TerraPro , TE - TerraPro , AN - Anthem , CHU - Pinnacle, Axle back , CXU - Pinnacle, Axle front , GR - Granite , GU - Granite , PI - Pinnacle , TD - Titan

**Volvo Models**

**Volvo Model** VNL , VNM , VNR , VNX , VAH , VHD , VT

**Emission Standard**

Emission Standard US10 , US10+OBD13 , US14+OBD13 , US14+OBD15 , US14+OBD16 , US14 CNG , US17 , US17+OBD16 , US17+OBD18

**Engine family**

Engine family 11L Engine , 13L Engine , 16L Engine , MP7 , MP8 , MP10

**\*\* SOLUTION \*\***

**Cause** Incorrect part number ( P/N ) AHI nozzle ( 7<sup>th</sup> Injector ) may have been installed.

**Solution** Model Year ( MY ) US17 changes to the AHI system have been made. MY US17 has been updated to a High flow nozzle.

- The low flow nozzle has been used for North American heavy duty engines since 2011. All US17 11L and 13L engines will now use the high flow nozzle ( 16L engines will continue to use the low flow nozzle ).
- The AHI nozzle tip of the low flow and the high flow nozzle are different in appearance. Other than this difference, the two nozzles are visually the same.





**NOTE: The high flow and the low flow aftertreatment hydrocarbon dosers have different flow rates.**

The difference between the aftertreatment hydrocarbon doser flow tests can be seen below.

- [High flow](#) aftertreatment hydrocarbon doser
- [Low flow](#) aftertreatment hydrocarbon doser

Solution visibility	<a href="#">Dealer distribution</a>
<b>Function(s)/component(s) affected</b>	
Function affected	DOC , DPF , Fuel Dosing
<b>Function Group</b>	
Function Group	258 emissions after-treatment
<b>Customer effect</b>	
Main customer effect	soot , regeneration , temperature , efficiency/abnormal behavior
Fluid implicated	Fuel
<b>Conditions</b>	
Vehicle operating mode	when driving , when stationary
Frequency of occurrence of problem	always
<b>Administration</b>	
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