

VOLVO CAR SERVICE AND PARTS BUSINESS					
<h1>Special Tools Bulletin</h1>					
TITLE: Recall R89714 Drill and Fixtures					
NO: 220	ISSUE DATE: 2017-03-13		CAR MARKET: United States and Canada		Page 1 of 2
	STATUS DATE: 2017-03-13				

“Right first time in Time”

Tools have been classified as required, and will be allocated to all U.S. and Canadian Volvo retailers.

Reference Bulletins: Recall QB-R89714, PB88-R89714, TJ-32467

Overview of contents:

<u>Part No.</u>	<u>Description</u>
7777000	Right Angle Drill
* 33300051	Kit (Qty. 2) Drill Fixtures & (Qty. 2) 2.5 mm Drill Bits

* Retailer allocations of 33300051 Kit will be completed by Friday, March 17, 2017.

*** Special Ordering Procedure:**

Drill Fixture kits (**33300051**) will be allocated and further made available only through Volvo Parts ordering channels.

Right Angle Drills are currently in limited supply. Until sufficient quantities are available for retailer allocation, drills can be obtained via the Volvo Technical Helpdesk as described within the repair instructions.

The process is summarized below:

- If bolts in positions #1 or #2 are broken, a TIE “Prior Approval” case is to be generated.
- The Special Tool request form (contained within the repair instructions) must be attached to the TIE case.
- One (1) angle drill will be shipped overnight to your retailer with a prepaid return label.
- Upon repair, the drill MUST be returned to Volvo TMA within 48 hours or a core charge of \$2000 USD will be charged to your dealer’s parts account.

* Special Tools are not claimable through Warranty.

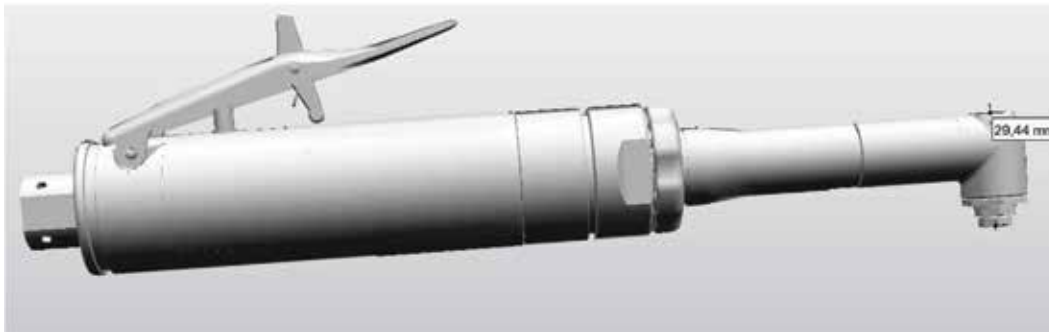
Service Personnel: Read and initial	SERVICE MANAGER	PARTS MANAGER	WORKSHOP FOREMAN	SERVICE TECHNICIANS															



7777000 Right Angle Drill

Specifications

- Compact 90 degree angle head drill
- .4 hp
- 2000 RPM
- Drill Size specification - 1 to 5 mm with collet



33300051 - Fixture Kit including:

- (Qty.2) Fixture (9997643 not available as spare part)
- (Qty.2) 2.5 mm Drill Bits (9814221 not available as spare part)

