

# Special Tools Bulletin

TITLE:  
**Recall R89714 Drill and Fixtures**

NO: <b>220</b>	ISSUE DATE: 2017-04-07	CAR MARKET: <b>United States and Canada</b>	Page 1 of 2
	STATUS DATE: 2017-04-07		

**“Right first time in Time”**

Tools have been classified as required, and will be allocated to all U.S. and Canadian Volvo retailers.

Reference Bulletins: Recall QB-R89714, PB88-R89714, TJ-32467

**\* Special Tools are not claimable through Warranty.**

**Supplied from Yard Store – Allocated April 2017**

86586	Drill and Drill Bit Kit (consists of #12630 and quantity 10 of #17101)
12630	Right Angle Drill
17101	#40 Drill Bit 1/2" Long
17110	#40 Drill Bit 3/8" Long

**Product Information**



**ACAT 90 Degree Right Angle Drill  
(Small Body)**

The highlight of this durable drill is that the 1 inch head means you can work in tight spots. A high precision, powerful, durable drill.

- **Model ACAT90DC**
- **RPM: 2,800**
- **Weight: 1.8 lbs.**
- **Length: 10 1/4"**
- **Uses 1/4"-28 Threaded Bits**

Service Personnel: Read and initial	SERVICE MANAGER	PARTS MANAGER	WORKSHOP FOREMAN	SERVICE TECHNICIANS													

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## Order Information

Volvo has provided a onetime allocation of the right angle drill and quantity (10) of the #40 Drill bits as a kit. Retailers will be billed by Volvo Car USA, this one time only.

Subsequent retailer orders and tool warranty inquiries will be processed directly by the Yard Store.

[www.yardstore.com](http://www.yardstore.com)

Yard Store  
715 E. Tenth St. North  
Wichita, KS 67214  
316-265-4673  
Toll Free (800) 888-8991

## Supplied through normal Parts ordering routines

33300051	Kit (Quantity 2) Drill Fixtures & (Quantity 2) 2.5 mm Drill Bits
9814221	Drill Bits (Pack of 5)
9997643	Fixtures

