



## Service Bulletin

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**02-151**

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### Section

02 - Cab Interior

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### Description

Models 320/520 Power Window Module Improvement

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### Release Date

12/11/2019

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### Revision History

12/16/2019 - Corrected description on a the vapor barrier and mounting bracket.

12/11/2019 - Updated part S-7001 to S7001

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### Introduction

Peterbilt has initiated an improvement to the Model 320/520 power window module. A vapor barrier will be installed over the module to prevent moisture.

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### Resolution

#### **Fix-as-Fail**

If a vehicle enters the dealership with a failed window module, remove and replace the failed module and add the vapor barrier. If the window module on the other door has not failed, install the vapor barrier only. (See the attached procedure).

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### Warranty

If the customer is experiencing the condition listed above, Peterbilt will pay through Standard Warranty for parts and labor to install a vapor barrier:

- 1.2 hours to remove and replace the window module, and install a vapor barrier over the module, only the failed module should be replaced but vapor barriers are required for both doors. File a long form claim and reference 02151 in the "CCC"

field.

For Field...	Enter...
Failure Location	002-018- <a href="#">031</a>
<a href="#">Failure Type</a>	185
Claim Type	N
Campaign Number	02-151
Labor	002-912 – 1.2 Hours Labor to R&R the module and install a vapor barrier on both doors.

**Take off parts disposition:** Destroy all take off parts 30 days after claim has been paid.

## **Parts**

Parts are available at PACCAR Parts. Review the repair procedure to determine parts needed.

Part #	Description	Qty
HWC08028	SCREW-MACH PAN PSD M5-0.80X20 BLK	4
P11-6411	Mounting Bracket	2
Q21-1050	Control- Door Relay Module	1
Q21-1051-001	Control- Door Relay Module Driver Side	1
S7001	Vapor Barrier	2
Source Locally	Zip ties	3

## **Procedure**

Follow the below procedures to add vapor barriers in both doors and replace any failed modules.  
**Important: Do not replace modules that have not failed.** Replace modules in both doors only if both modules have failed.

[02-151 Model 320/520 Power Window Module Repair Procedure](#)

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