## **Technical Service Bulletin**

Торіс	Running gear - Noise identification		
Market area	Bentley: worldwide (2WBE),Hongkong-Macau (5HK)		
Brand	Bentley		
Transaction No.	2056407/2		
Level	EH		
Status	Released for publishing		
Release date	Dec 16, 2019		

### New customer code

Object of complaint	Complaint type	Position
chassis -> level control system, pitch and roll compensation	noises, vibrations	
chassis -> steering	noises, vibrations	
chassis -> steering, steering assist	noises, vibrations	
chassis -> damping\suspension regulation	noises, vibrations	

### Vehicle data

### **All Models**

### Sales types

Туре	MΥ	Brand	Designation	Engine code	Gearbox code	Final drive code
****	2003	E		*	*	*
****	2004	E		*	*	*
****	2005	E		*	*	*
****	2006	E		*	*	*
****	2007	E		*	*	*
****	2008	E		*	*	*
****	2009	E		*	*	*
****	2010	E		*	*	*
****	2011	E		*	*	*
****	2012	E		*	*	*
****	2013	E		*	*	*
****	2014	E		*	*	*
****	2015	E		*	*	*
****	2016	E		*	*	*
****	2017	E		*	*	*
****	2018	E		*	*	*
****	2019	E		*	*	*
****	2020	E		*	*	*
****	2021	E		*	*	*
****	2022	E		*	*	*

# **Documents**

Document name			
master.xml			
runninggear1.docx			
suspension.xlsx			
1			

#### Condition

#### Customer statement:

Noise complaint from the suspension and/or steering

#### Workshop findings:

The noise can be reproduced and clearly assigned to the suspension system from either of the axles

And/or

The noise can be reproduced and clearly assigned to the steering system

Prior to starting the instructions within this TPI, the Retailer must check and confirm the vehicle is in standard factory condition and has not had any non-approved aftermarket modifications conducted including the modification of the engine control modules (chip tuning) Check the history of the vehicle to confirm

Should any aftermarket modifications be found, the Retailer must make Product Support aware by raising a DISS query to report the details of the modification, you must then await feedback from Product Support before conducting any further work

#### **Technical Background**

It is the retailers responsibility to check and confirm if any TPI's are applicable to the customers complaint/issue, should an applicable TPI be available, apply it and complete a DISS complaint to include 'Workshop findings' only (No repair query required)

For correct diagnosis and repair, the attached Flowchart must be followed in conjunction with the Measure section of this TPI

#### **Production Solution**

Not applicable

#### Service

1) Carry out a visual inspection of the suspension and/or steering components to confirm if the noise can be attributed to a faulty component for example:

- · Damage to the underside of the vehicle
- Accident damage
- · Damaged or incorrect specification road wheels
- · Worn/leaking suspension components and/or steering components
- · Loose and/or damaged components

If the noise is NOT a result of one of the afore mentioned issues, carry out the remaining instructions from Step 2

2) In the event an impact noise is present for example clonking, clicking, ticking, and the operative CAN NOT locate the issue by conducting a visual inspection you must capture/record the noise.

- Should the noise be frequency related for example a constant drone or humming noise a frequency recording will be required
- Refer to the onward instructions depending on which type of noise is evident (Impact or frequency related)

#### IMPORTANT: For frequency analysis and noise recording we recommend using the Chassis Ear Tool WT 10437

Record the noise and measure the frequency using WT 10437 Chassis Ear Tool - Follow the instructions within this TPI in conjunction with the WT 10437 user instructions

3) Referring to Figure 1 - Using the sensor clamp/s (Point A) and Bluetooth module/s (Point B) provided in the kit - Record the noise



Figure 1

TIP: In order to locate the noise it could be necessary to use multiple clamp and module assemblies, the operative must refer to the appropriate user instructions

NOTE: If the noise is only evident during a road test, the clamp and module assembly must be positioned outside of the cabin for the best results, please be aware that recordings from outside of the vehicle may not help identify the issue at higher speeds or noisy geographical locations, therefore a recording from inside the cabin will also be required



#### WARNING

IMPORTANT: The driver's concentration MUST be focused on the road at ALL times the assistance of a second technician is required

## (!)

#### WARNING

#### Observe all road safety procedures and speed limits.

TIP: To capture the frequency - Select 'FFT Graph' as Wave Form Type (Figure 2) and read the peak achieved during the recording as highlighted in Figure 2 (in this EXAMPLE the frequency is 2000Hz)



#### Figure 2

4) Once recorded - Save the file to your device.

NOTE: The sound recording/video can also be taken from a mobile telephone as long as the noise is clearly identifiable

TIP: If the noise cannot be reproduced a customer recording of the noise would also be acceptable.

Should there be no applicable TPI's, and you are not able to identify the source of the noise by using WT 10437, proceed to Step 5

5) Raise a DISS technical query – The running gear questionnaire (attached Excel spreadsheet) and the sound/video recording must be attached to the open DISS query

#### VERY IMPORTANT: NOISE RELATED DISS QUERIES SHOULD NOT BE SUBMITTED WITHOUT AT LEAST TWO

ATTACHMENTS (QUESTIONAIRE AND SOUND RECORDING), SHOULD THE REQUIRED INFORMATION NOT BE INCLUDED, THE QUERY WILL BE RETURNED TO THE RETAILER

#### Warranty

Warranty claims about noise complaints suspension and/or steering system are only possible with a completed running gear questionnaire, an audio/video recording and an eligible DISS query