

-

Hesitation On Acceleration From a Slow Roll or Rolling Stop

Service

Category Engine/Hybrid System

Section	Engine Control	Market USA	ASE Certification
---------	----------------	------------	-------------------

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019	RAV4	

REVISION NOTICE

December 17, 2019 Rev1:

• The Parts and Calibration tables have been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2019 model year RAV4 vehicles may exhibit a hesitation on acceleration from a slow roll or rolling stop under all of the following conditions.

- 6 mph or below
- Immediately following a 3 1 downshift
- Less than 40% accelerator pedal application

The Engine Control Module/ECM (SAE Term: Powertrain Control Module/PCM) logic has been modified to reduce the potential for hesitation. Follow the Repair Procedure in this bulletin to update the ECM calibration.

NOTE

This Service Bulletin requires a drive pattern to be performed after the calibration update is completed. The proper execution of these drive patterns is necessary for the drivability updates to take effect. Refer to the Repair Procedure for drive pattern details.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	Engine ECU Reprogramming	1.4	89661-4A680	04	
			89661-42Z90		
			89661-4A530		74
			89661-42Z70		
EG1910			89661-4A630		
			89661-0R820		
			89661-0R730		
			89661-0R410		
			89661-0R700		
			89661-0R430		

APPLICABLE WARRANTY

- This repair is covered under the Toyota Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

WMI	DRIVETRAIN	GRADE	PART NUMBER		PARTNAME	QTY
VVIVII	DRIVETRAIN	GRADE	PREVIOUS	NEW		QIT
		LE	89661- 4A680	89661-42Z00		
	4WD	XLE	89661- 42Z90	89661-42Z20		
JTM		Limited/ Adventure	89661- 4A530	89661-42Z10		
	2WD	LE/XLE	89661- 42Z70	89661-42Y90		
		Limited	89661- 4A630	89661-42Y80	Computer, Engine	_
	4WD 2WD	LE (USA Only)	89661- 0R820	89661-0R600	Control (ECM)	
		XLE (USA, Canada) LE (Canada Only)	89661- 0R730	89661-0R620		
2T3		Limited/ Adventure	89661- 0R410	89661-0R630		
		LE/XLE	89661- 0R700	89661-0R610		
	200	Limited	89661- 0R430	89661-0R580		
_	_	_	00451-00001-LBL		Authorized Modifications Labels	1

NOTE

• The ECM (PCM) should NOT be replaced as part of the Repair Procedure.

• Authorized Modifications Labels may be ordered in packages of 25 from the Materials Distribution Center (MDC) through *Dealer Daily – Parts – Dealer Support Materials Orders*.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*		TSADVUNIT	1
Techstream 2.0	ADE	TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)]	TSLP2DLR01	

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 14.20.019 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	<u>DCA-8000P T</u>	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Calibration Information

DRIVETRAIN	GRADE	CALIBRATION ID			
DRIVETRAIN	GRADE	PREVIOUS	NEW		
	LE	896634A05000	806624280000 / 806654284000		
	(USA Only)	896654274000	<u>8966342S9000</u> / <u>896654281000</u>		
4WD	XLE (USA, Canada)	8966342T6000	80000242T4000 / 80000 4202000		
4000	LE (Canada Only)	896654264000	<u>8966342T1000</u> / <u>896654282000</u>		
	Limited/Adventure	8966342Y8000	80000242T0000 / 80000542820000		
	Limited/Adventure	896654264000	<u>8966342T0000</u> / <u>896654282000</u>		
	LE/XLE	8966342E2000	20000242M2000 / 20000542200000		
2WD	LE/ALE	896654270000	<u>8966342M8000</u> / <u>896654280000</u>		
200	Limited	8966342Z8000	2066242M7000 / 206654220000		
	Limited	896654270000	<u>8966342M7000</u> / <u>896654280000</u>		

Repair Procedure

1. Confirm the condition exists.

Does a hesitation on acceleration from a slow roll or rolling stop occur under ALL of the following conditions?

- 6 mph or below
- Immediately following a 3 1 downshift
- Less than 40% accelerator pedal application
- **YES** Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Figure 1. Location of Authorized Modifications Label on 2019 RAV4

Repair Procedure (continued)

2. Use Techstream to confirm if the ECM (PCM) calibration has been updated and check for the Authorized Modifications Label affixed to the vehicle in the location shown below.

Is the calibration ID listed in Techstream and on the label the latest ECM (PCM) calibration?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 3.

Image: Constraint of the second se

1	1Replacement ECM (PCM) Part Number (e.g., 89661-0R580)		4	Date Completed
2	2 New Calibration ID (e.g., 8966342M7000)		5	This SB Number
3	Dealer Code			

Repair Procedure (continued)

3. Flash reprogram the ECM (PCM).

NOTE

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located at TIS *Diagnostics Tools* & *Equipment Battery Diagnostics*.

Follow the procedures outlined in Service Bulletin <u>T-SB-0134-16</u>, *Techstream ECU Flash Reprogramming Procedure*, and flash the ECM (PCM) with the NEW calibration file update.

- 4. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - ECM (PCM) part number [Refer to the **Parts Information** section for the **NEW PART NUMBER**]
 - Calibration ID(s) [Refer to the **Calibration Information** section for the **NEW CALIBRATION ID**]
 - Dealer Code
 - Repair Date
 - Change Authority [*This bulletin number*]
 - B. Install the Authorized Modifications Label onto the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.

Repair Procedure (continued)

NOTE

- This Service Bulletin requires a drive pattern to be performed AFTER the calibration update is completed. The proper execution of these drive patterns is necessary for the modification to take effect as soon as possible. Step 5 describes the drive pattern details.
- When performing step 5, you MUST take the vehicle to a safe, open area or low traffic location to perform the drive pattern.
- Use care when viewing Techstream and performing the drive patterns. Consider using another technician for Techstream confirmation of Shift Status.
- 5. Drive the vehicle to a safe and appropriate location where the following drive patterns can be performed. Then, perform the following drive patterns.
 - A. From a speed of 18 22 mph, apply consistent braking to <u>decelerate to 0 mph in</u> <u>3 seconds</u>. Complete this pattern 15 times.
 - Using Techstream, monitor the transmission shift status and ensure that the vehicle shifts from 3rd – 1st gear (skip 2nd gear) during each deceleration attempt.
 - B. From a speed of 18 22 mph, apply consistent braking to <u>decelerate to 0 mph in</u> <u>15 seconds</u>. Complete this pattern 15 times.
 - (1) Using Techstream, monitor the transmission shift status and ensure that the vehicle shifts from 3rd to 2nd to 1st gear during each deceleration attempt.
- 6. Return the vehicle to the customer and explain that the transmission shift schedule has been modified and should adapt to the customer's driving habits as the vehicle is driven.