



Service Bulletin

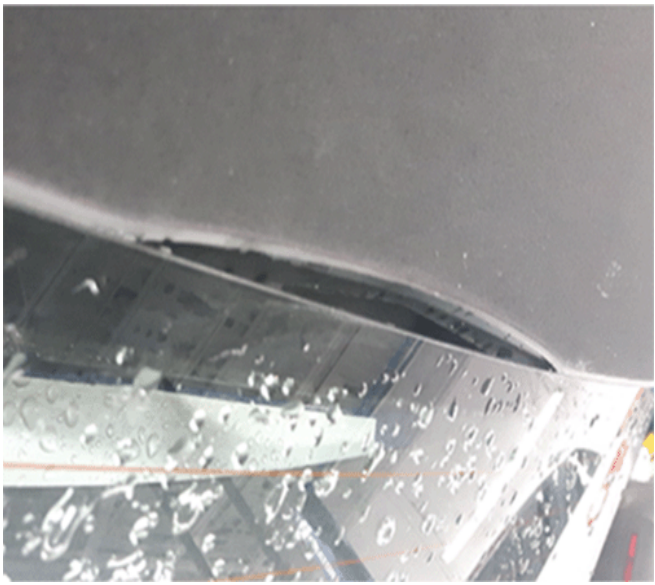
Bulletin No.: 17-NA-216

Date: December, 2019

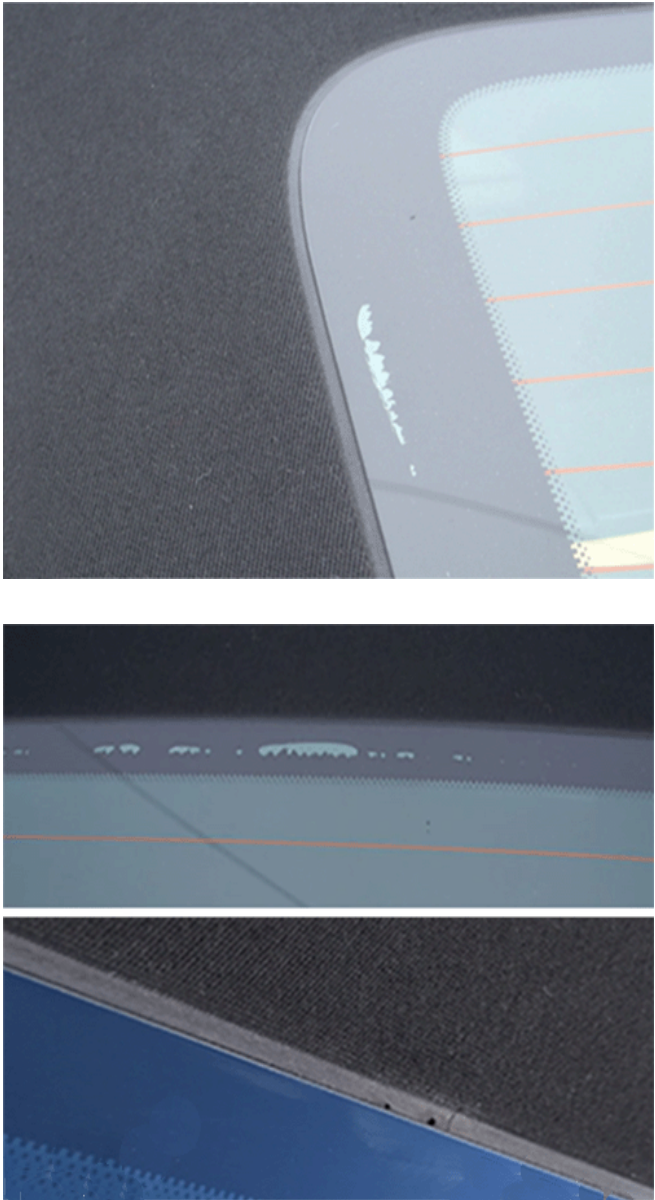
TECHNICAL

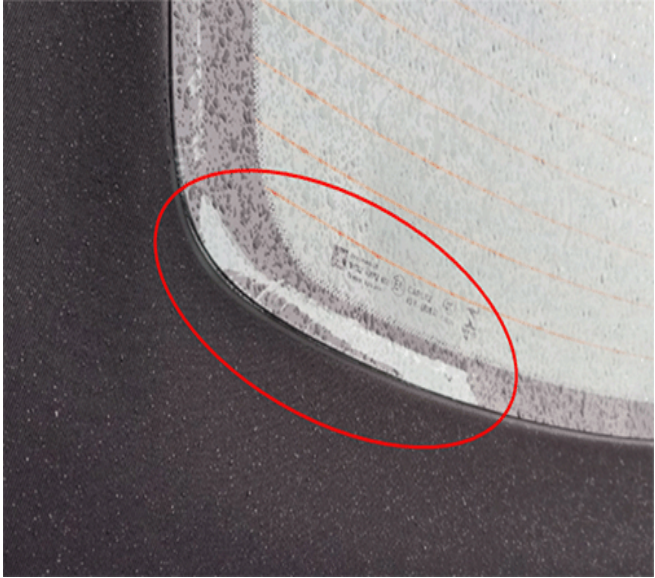
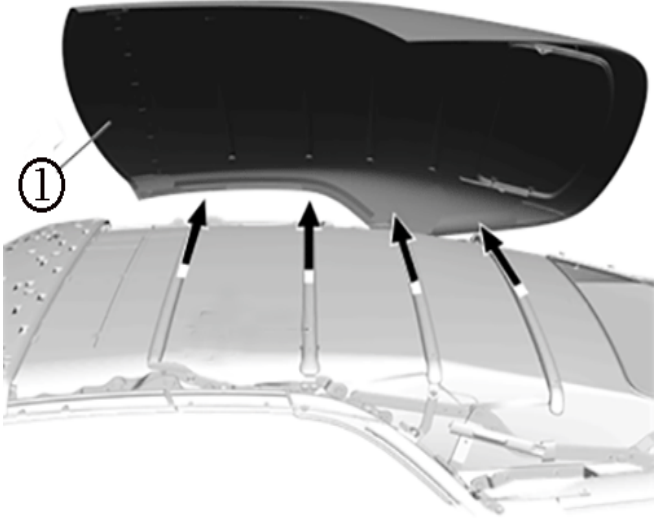
Subject: Convertible Top Back Glass Separation from Top Cover Material

Brand:	Model:	Model Year:		Date Breakpoint:		Engine:	Transmission:
		from	to	from	to		
Buick	Cascada	2016	2019			All	All
Chevrolet	Camaro Convertible	2016	2019				

Involved Region or Country	North America, Europe, Middle East, Israel, South America, Japan
Condition 1	<p>Some customers may comment on seeing the back glass separating from the convertible top cover material.</p> <p>Several examples of the separation are shown in the graphic examples below:</p> 

4794660

	 <p>4794670</p> <p>4794682</p>
<p>Cause 1</p>	<p>The cause of this condition may be an insufficient amount of primer used during the assembly process, which creates stress points allowing the material to separate from the glass.</p>

<p>Condition 2</p>	 <p>5049793</p> <p>Some customers may comment that the vehicle may exhibit a condition where the back glass is separating from the top. This condition will typically start in the corner of the back glass.</p>
<p>Cause 2</p>	<p>The cause of this condition may be the back glass separating from the bond.</p>
<p>Correction</p>	 <p>4794112</p> <p>It will be necessary to replace the convertible top cover (1). Refer to <i>Folding Top Cover Replacement</i> in SI.</p>

Parts Information

Causal Part	Description	Vehicle	Part Number	Qty
X	COVER ASM-F/TOP (Kalahari - 21T)	Camaro	84078048	1
X	COVER ASM-F/TOP (Black - 19T)		84078049	1
X	COVER ASM-F/TOP (Blue - 00T)		84078050	1
X	COVER, F/TOP (BLACK)	Cascada	13426145	1
X	COVER, F/TOP (MALBEC)		13426146	1
X	COVER, F/TOP (SWEET MOKKA)		13426147	1

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
6011360	Folding Top Cover Replacement	Use Published Labor Operation Time

Version	5
Modified	Released June 30, 2017 April 30, 2018 – Updated the Date Breakpoint and added Condition #2. February 04, 2019 – Added the 2018 Model Year. November 18, 2019 – Removed breakpoint dates in Conditions, added the Cascada Model, updated the Involved Region or Country section and added the Cascada parts required to the Parts Information. December 09, 2019 – Added the 2019 Model Year for Camaro.

