

Technical Journal

TITLE:

Lack of airflow causing poor cabin cooling

| REF NO: TJ 34648.1.4 | ISSUING DEPARTMENT: Technical Service | | ARKET: s and Canada |
|-------------------------|---------------------------------------|---------------------------|-------------------------|
| 3 US 7 | PARTNER: '510 Volvo Car USA | ISSUE DATE: 2020-01-03 | STATUS DATE: 2020-01-06 |
| FUNC GROUP: 8720 | | | l of 16 |

"Right first time in Time"

Attachment

| File Name | File Size |
|--------------------------------------|-----------|
| AC pressure, check VCC-504767-1.pdf | 0.1091 MB |
| Customer Questionnaire TJ 34648.docx | 0.0140 MB |
| TJ Instruction VCC-517278-1.pdf | 1.5440 MB |

Vehicle Type

| Туре | Eng | Eng Desc | Sales | Body | Gear | Steer | Model Year | Plant | ('hassis range | Struc Week Range |
|------|-----|-------------|-------|------|------|-------|------------|-------|-----------------|---------------------|
| 234 | | | | | | | 2017-2017 | | - | 201617-999952 |
| 238 | | | | | | | 2018-9999 | | - | 201646-999952 |
| 256 | | | | | | | 2016-9999 | | - | 201505-999952 |

CSC Customer Symptom Codes

| Code | Description |
|------|---|
| TC | Blower fan/Does not work |
| 6C | Buttons/control knobs on centre console (Climate)/No/reduced/incorrect function |
| KI | Temperature control/A/C not cold enough |
| TB | Temperature control/A/C does not work |

VST Operation Number

| VST Operation Number | Description |
|----------------------|---|
| 98734-2 | Climate control unit check and remedy acc. to TJ34648 |
| 98733-2 | Climate control unit check acc. to TJ34648 |

Produced in the USA and available as an electronic document. Hard copy documents are printed in USA on recycled paper containing a minimum of 50% wastepaper and 10% post-consumer waste.

© 2020 VOLVO CAR USA, LLC

Technical Journal 34648.1.4



DTC Diagnostic Trouble Codes

Rows beginning with * are modified

Note! If using a printed copy of this Technical Journal, first check for the latest online version.

Text

DESCRIPTION:

If the customer complains of the lack of airflow combined with a poor cooling performance, follow the advice under service

SERVICE:

Please follow the steps below:

- 1. Check if the A/C compressor control valve is stuck or not. The procedure is available in VIDA (Fault Tracing -> Function, 33 Climate control -> CSC, KI Temperature control,A/C not cold enough -> Test of the A/C components).
- 2. Check if the HVAC drain hoses are blocked and/or not draining.
- 3. Check the A/C pressure according to VCC-504767-1. If any leaks are found, repair and recharge the system.
- 4. If the results from step 1,2 and 3 are positive, install Resistor (in-line jumper cable) P/N 32241228 according to the method with VCC ID, VCC-517278-1.

Note: Please refer to available webinar to determine if you need the resistor.

(Log into dealer portal / VCPA / My training /then search 1868R)

Warranty claim info:

To get warranty claim accepted for a job described in this TJ, please use following data: VST OP Number:98734-2 or 98733-2, use one of the two operations.

VEHICLE REPORT:

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area "Support needed", use function group 8720.

To view TJ attachment continue to next page. This TJ has three attachments.

Page 2 of 16 2020-01-06



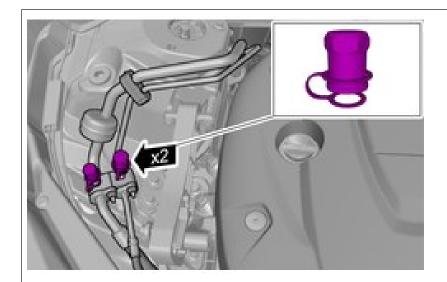
Volvo Car Customer Service

| Title AC pressure, check Page 1 (8) | |
|-------------------------------------|--|

Special tools

| Description | Part No. |
|------------------------|----------|
| Gauge manifold R134a | 981 4092 |
| Gauge manifold R1234yf | 981 4236 |

| | Page 2 (|
|--------------------|--|
| Safety information | |
| | Caution! Make sure to check which coolar is present in the A/C system. |
| | |
| | Warning! Wear safety goggles and protective gloves. |
| | |
| | Note! Always follow the manufacturer's instructions when handling the equipment |
| | |
| | See information about refrigerant, refer to: General Safety Information 8 - Body and interior 87 - Climate units |
| | 870 - general |
| | See information about air conditioning system refer to: General Safety Information 8 - Body and interior 87 - Climate units |
| | 870 - general |
| | See information about the A/C-system, refer |
| | to: General Information 8 - Body and interior 87 - Climate units 874 - cooling unit |
| Preparation | |
| | Open the hood. |
| | |



Remove the marked part.

Torque: 2016 XC90 (16-), 2017 S90 (17-), 2017 V90 (17-), 2017 V90 Cross Country, 2017 XC90 (16-), 2017 S90L, 2018 XC60 (18-), 2018 XC90 (16-), 2018 S90 (17-), 2018 V90 (17-), 2018 V90 Cross Country, 2018 S90L, 2019 XC60 (18-), 2019 V90 Cross Country, 2019 S90L, 2019 S90 (17-), 2019 XC90 (16-), 2019 V90 (17-), 2019 S60 (19-), 2019 V60 (19-), 2019 V60 Cross Country (19-), 2020 V60 (19-), 2020 S90 (17-), 2020 S90L, 2020 S60 (19-), 2020 V60 Cross Country (19-), 2020 V90 (17-), 2020 V90 Cross Country, 2020 XC60 (18-), 2020 XC90 (16-)

Valve cap (grey), to Service valve, 3 Nm **Torque:** 2020 Polestar 1

Valve cap (grey), to Service valve, 3 Nm **Torque:** 2017 S60 (11-18), 2017 S60 Cross Country, 2017 S60L, 2017 V60 (-18), 2017 V60 Cross Country (-18), 2017 XC60 (-17), 2018 S60 (11-18), 2018 S60 Cross Country, 2018 S60L, 2018 V60 (-18), 2018 V60 Cross Country (-18), 2019 S60L, 2020 S60L

Valve cap (grey), to Service valve, 3 Nm **Torque:** 2017 V40 (13-), 2017 V40 Cross Country, 2018 V40 (13-), 2018 V40 Cross Country, 2019 V40 Cross Country, 2019 V40 (13-)

Valve cap (grey), to Service valve, 3 Nm

Torque: 2016 XC90 (16-), 2017 S90 (17-), 2017 V90 (17-), 2017 V90 Cross Country, 2017 XC90 (16-), 2017 S90L, 2018 XC60 (18-), 2018 XC90 (16-), 2018 S90 (17-), 2018 V90 (17-), 2018 V90 Cross Country, 2018 S90L, 2019 XC60 (18-), 2019 V90 Cross Country, 2019 S90L, 2019 S90 (17-), 2019 XC90 (16-), 2019 V90 (17-), 2019 S60 (19-), 2019 V60 (19-), 2019 V60 Cross Country (19-), 2020 V60 (19-), 2020 S90 (17-), 2020 S90L, 2020 S60 (19-), 2020 V60 Cross Country (19-), 2020 V90 (17-), 2020 V90 Cross Country, 2020 XC60 (18-), 2020 XC90 (16-)

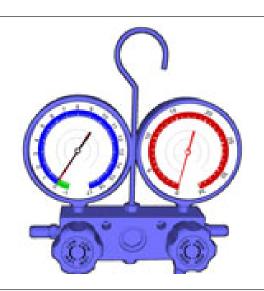
Valve cap (black), to Service valve , 6 Nm

Torque: 2017 S60 (11-18), 2017 S60 Cross Country, 2017 S60L, 2017 V60 (-18), 2017 V60 Cross Country (-18), 2017 XC60 (-17), 2018 S60 (11-18), 2018 S60 Cross Country, 2018 S60L, 2018 V60 (-18), 2018 V60 Cross Country (-18), 2019 S60L, 2020 S60L

Journal of 10), 2015 000E, 2020 000E

Connecting

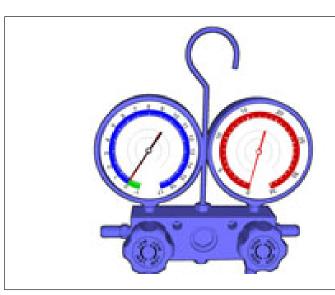
Vehicles with refrigerant type R134a



Caution! Never mix different types of refrigerant or equipment intended for them.

Special Tool: T9814092, Gauge manifold R134a

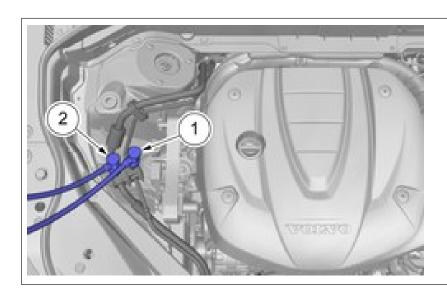
Vehicles with refrigerant type R123yf



Caution! Never mix different types of refrigerant or equipment intended for them.

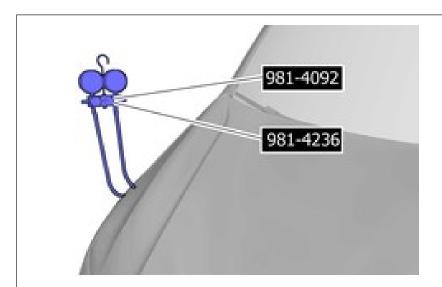
Special Tool: T9814236, Gauge manifold R1234yf

All vehicles



Install the hoses.

- 1 . Service valve high pressure
- 2 . service valve low pressure



Caution! Close the hood carefully so as not to damage the hoses.

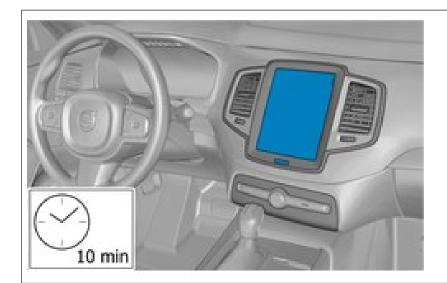
Special Tool: T9814092, Gauge manifold

R134a

Special Tool: T9814236, Gauge manifold

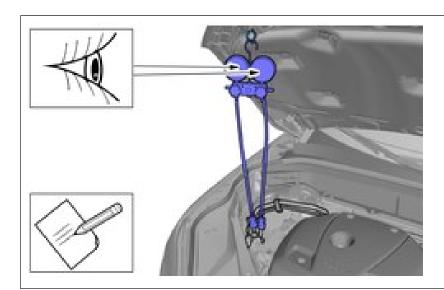
R1234yf

Activation



- 1 . Start the engine.
- 2 . Temperature = 20 °C driver/passenger
- 3 . Auto mode = Auto 3
- 4 . Close all doors and windows.
- 5. Close the tailgate
- 6. Let the system stabilize.

Check



- 1 . Open the hood.
- 2. Check the value.
- 3. Note the value.

See information about A/C pressure, refer to:

Specifications, mechanical

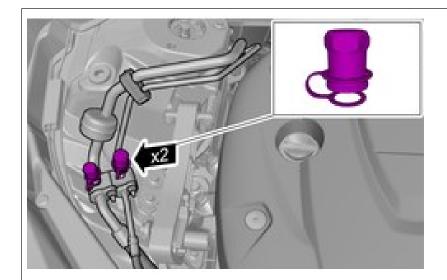
8 - Body and interior

87 - Climate units

870 - general

Installation

Remove the Special Tool.



Install the marked component.

 Torque: 2017 V40 (13-), 2017 V40 Cross Country, 2018 V40 (13-), 2018 V40 Cross Country, 2019 V40 Cross Country, 2019 V40 (13-)

Valve cap (grey), to Service valve, 3 Nm **Torque:** 2017 S60 (11-18), 2017 S60 Cross Country, 2017 S60L, 2017 V60 (-18), 2017 V60 Cross Country (-18), 2017 XC60 (-17), 2018 S60 (11-18), 2018 S60 Cross Country, 2018 S60L, 2018 V60 (-18), 2018 V60 Cross Country (-18), 2019 S60L, 2020 S60L

Valve cap (grey), to Service valve, 3 Nm Torque: 2016 XC90 (16-), 2017 S90 (17-), 2017 V90 (17-), 2017 V90 Cross Country, 2017 XC90 (16-), 2017 S90L, 2018 XC60 (18-), 2018 XC90 (16-), 2018 S90 (17-), 2018 V90 (17-), 2018 V90 Cross Country, 2018 S90L, 2019 XC60 (18-), 2019 V90 Cross Country, 2019 S90L, 2019 S90 (17-), 2019 XC90 (16-), 2019 V90 (17-), 2019 XC90 (16-), 2019 V90 (17-), 2019 S60 (19-), 2019 V60 (19-), 2020 S90 (17-), 2020 S90L, 2020 S60 (19-), 2020 V60 Cross Country (19-), 2020 V90 (17-), 2020 V90 Cross Country, 2020 XC60 (18-), 2020 XC90 (16-)

Valve cap (grey), to Service valve, 3 Nm

Torque: 2020 Polestar 1

Valve cap (grey), to Service valve, 3 Nm

² · **Torque:** 2017 V40 (13-), 2017 V40 Cross Country, 2018 V40 (13-), 2018 V40 Cross Country, 2019 V40 Cross Country, 2019 V40 (13-)

Valve cap (black), to Service valve , $6\ Nm$

Torque: 2020 Polestar 1

Valve cap (black), to Service valve ,

6 Nm

Torque: 2017 S60 (11-18), 2017 S60 Cross Country, 2017 S60L, 2017 V60 (-18), 2017 V60 Cross Country (-18), 2017 XC60 (-17), 2018 S60 (11-18), 2018 S60 Cross Country, 2018 S60L, 2018 V60 (-18), 2018 V60 Cross Country (-18), 2019 S60L, 2020 S60L

Valve cap (black), to Service valve,

6 Nm

Torque: 2016 XC90 (16-), 2017 S90 (17-), 2017 V90 (17-), 2017 V90 Cross Country, 2017 XC90 (16-), 2017 S90L, 2018 XC60 (18-), 2018 XC90 (16-), 2018 S90 (17-), 2018 V90 (17-), 2018 V90 Cross Country, 2018 COOL, 2019 XC90 (18-), 2010 XC90 (18-)

| | Page 8 (8) |
|---------------------|-------------------------------|
| | |
| Reset the vehicle s | settings after completed test |
| or work. | |
| | |

Customer / questionnaire AC low flow

| $T\cap$ | Γ | ٩YS | . L | Λ٦ | ГС |
|---------|----------|-------------|-----|----|----|
| TU | 'UF | 1 13 |) U | ΑІ | |

What are the settings for the climate temperature and blower speed (flow)

Front Fan flow front

Rear Fan flow rear

How many times has this happened?

Is there a driver profile Y N which one has issue

Is this the first drive of the day? Y N

How long do you have to drive to get condition to happen?

Where was the customer traveling when the condition happened?

When condition happens, does the vehicle interior temperature feel hotter?

What do you have to do to get the AC to operate correctly?

Just restart vehicle? Y N

Let it sit Y N how long?

Can you still hear the fan running? Y N

Has the airflow diminished? Y N

What are the A/C pressures? High Low Static



Volvo Car Customer Service

TJ Instruction VCC-517278-1

| Title | Temperature sensor, evaporator | Page | 1 (5) |
|--------|--------------------------------|-------------------|---------|
| Action | Product fix | Operation number: | 98734-2 |
| | | | 98733-2 |

| Issue | Date | Reason |
|-------|---------|-------------|
| 1 | 2019-06 | First issue |

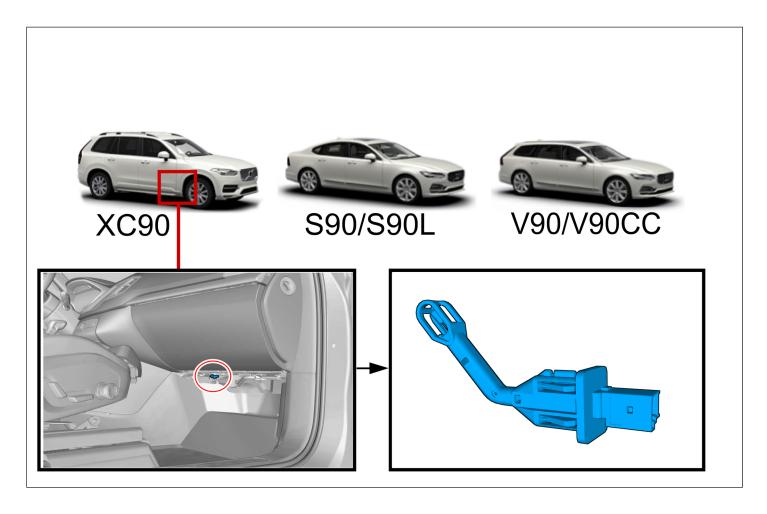
Affected vehicles

| Model year | Model |
|-------------|-------------------|
| 2017, 2018, | S90/S90L |
| 2019, 2020 | |
| 2019, 2020 | S60/V60 |
| 2017, 2018, | V90 (17-) |
| 2019, 2020 | |
| 2017, 2018, | V90 Cross Country |
| 2019, 2020 | |
| 2016, 2017, | XC90 (16-) |
| 2018, 2019, | |
| 2020 | |

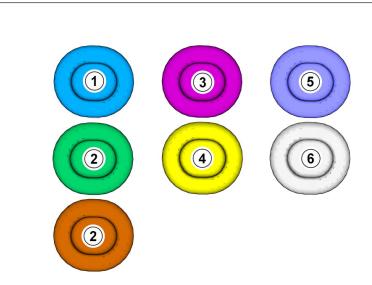
Materials

| Materials | Qty. | Part No. | Notes |
|---------------|------|----------|---------------------------|
| Adapter cable | 1.0 | 32241228 | Adapter cable / Resistor; |

Orientation view



Color symbols



Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- 3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4 . Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6 . Used as background color for vehicle components.

Removal

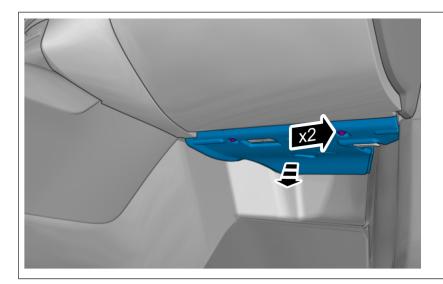
Set the vehicle to Inactive mode, described in user mode, refer to:

General Information

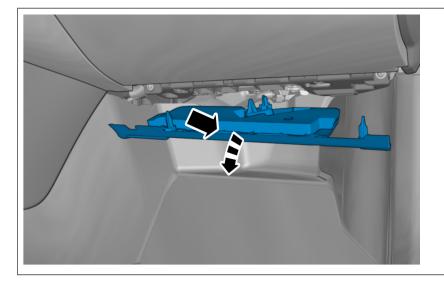
3 - Electrical system

30 - General

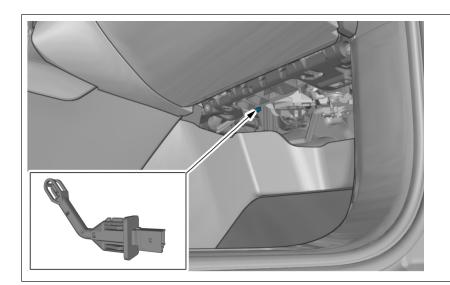
300 - general



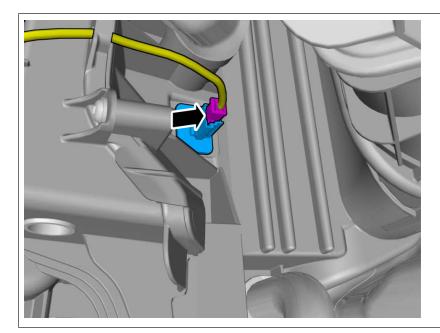
Remove the screws. Detach the panel.



Remove the panel.

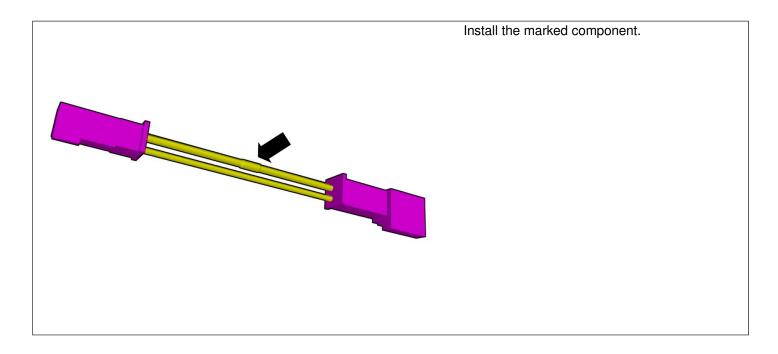


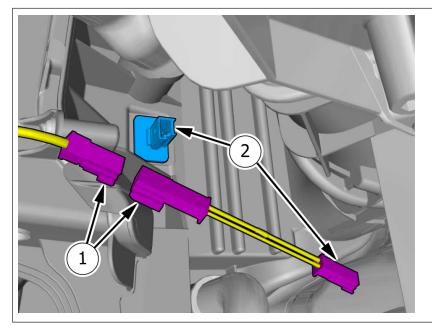
Note! Orientation view



Disconnect the connector.

Modification





Caution! Make sure that the components are positioned correctly.

Connect the connectors.

Installation

To install, reverse the removal procedure.