

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2012-17 Impreza
 2013-20 Crosstrek
 2013-20 WRX/STI

NUMBER: 18-199-20
DATE: 03/04/20

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2017	Impreza	Engine	Exhaust (H4D0)	Component	Exhaust Pipe Type B added.
		Brakes	Brake	Inspection	Output Checks updated.
		Diagnosis	Engine (H4D0)	DTC P1261	Diagnostic steps updated.
2016	Impreza	Diagnosis	CVT	DTC P0B0B, P172A	Diagnostic steps updated.
			VDC	DTC C1532	Diagnostic steps updated.
2015	Impreza	Diagnosis	CVT	DTC P0B0B, P172A	Diagnostic steps updated.
			VDC	DTC C1532	Diagnostic steps updated.
2014	Impreza	Diagnosis	CVT	DTC P0B0B, P172A	Diagnostic steps updated.
			VDC	DTC C1532	Diagnostic steps updated.
2013	Impreza	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.
2012	Impreza	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

SUBARU OF AMERICA, INC. IS ISO 14001 COMPLIANT

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2020	Crosstrek	Brakes	Brake	Inspection	Output Checks updated.
		Body & Electrical Wiring	Security & Locks	Inspection	Inspection chart steps added.
		Diagnosis	Engine (H4DO)	DTC P1261	Diagnostic steps updated.
			Eyesight	Inspection	Inspection 6 changed.
			Brake Control	DTC C1531	Diagnostic steps updated.
			Electric Brake Booster	DTC P0572	Diagnostic steps updated.
			P-HEV High Voltage Battery	Inspection Mode	Procedure changes, review.
			Plug In Battery Charger	Inspection Mode	Procedure changes, review.
			P-HEV Hybrid Powertrain Control	Inspection Mode	Procedure changes, review.
			P-HEV Drive Motor	Inspection Mode	Procedure changes, review.
2019	Crosstrek	Engine	Exhaust (H4DO)	Component	Exhaust Pipe Type B added.
		Brakes	Brake	Inspection	Output Checks updated.
		Diagnosis	Engine (H4DO)	DTC P1261	Diagnostic steps updated.
			Eyesight	Inspection	Inspection 6 changed.
			Brake Control	DTC C1531	Diagnostic steps updated.
			Electric Brake Booster	DTC P0572	Diagnostic steps updated.
			P-HEV High Voltage Battery	Inspection Mode	Procedure changes, review.
			Plug In Battery Charger	Inspection Mode	Procedure changes, review.
			P-HEV Hybrid Powertrain Control	Inspection Mode	Procedure changes, review.
			P-HEV Drive Motor	Inspection Mode	Procedure changes, review.
2018	Crosstrek	Engine	Exhaust (H4DO)	Component	Exhaust Pipe Type B added.
		Brakes	Brake	Inspection	Output Checks updated.
		Diagnosis	Engine (H4DO)	DTC P1261	Diagnostic steps updated.
			Eyesight	Inspection	Inspection 6 changed.
2017	Crosstrek	Diagnosis	Engine (H4DO)	DTC P0458	Diagnostic steps updated.
			VDC	DTC C1532	Diagnostic steps updated.
2020	WRX/STI	Diagnosis	Engine w/o STI	DTC P0851, 0852	Diagnostic steps updated.
2019	WRX/STI	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.
2018	WRX/STI	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.
2017	WRX/STI	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.
2016	WRX/STI	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.
2015	WRX/STI	Diagnosis	VDC	DTC C1532	Diagnostic steps updated.