Field campaign

| Торіс | Bentayga - Control Unit for Fuel Pump (SC 20/05) |
|--------------------|---|
| Market area | China 796 VW Import Comp. Ltd (Vico), Beijing (6796), United Kingdom E01 Bentley UK (6E01), United States E05 Bentley USA and rest America (6E05) |
| Brand | Bentley |
| Transaction No. | 2058764/1 |
| Campaign number | EB47 |
| Note | |
| Туре | Field Campaign |
| US code | |

Vehicle data

Bentayga

Sales types

| Туре | ΡMΥ | Brand | Designation | Engine code | Gearbox code | Final drive code |
|------|------|-------|-------------|-------------|--------------|------------------|
| 4V1* | 2017 | E | | * | * | * |
| 4V1* | 2019 | E | | * | * | * |

Chasis numbers

| Manufacturer | Filler | Туре | Filler | MY | Factory | From | То | Prod from | Prodto |
|--------------|--------|------|--------|----|---------|--------|--------|-----------|--------|
| SJA | AB1 | 4V | 1 | Κ | С | 024124 | 024124 | | |
| SJA | AB1 | 4V | 2 | Н | С | 012611 | 012611 | | |
| SJA | AB1 | 4V | Х | Н | С | 012386 | 012386 | | |
| SJA | AB1 | 4V | 9 | Н | С | 011522 | 011522 | | |
| SJA | AC2 | ZV | 3 | Н | С | 014332 | 014332 | | |

Documents

Document name

master.xml

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Notes

- Repair instructions

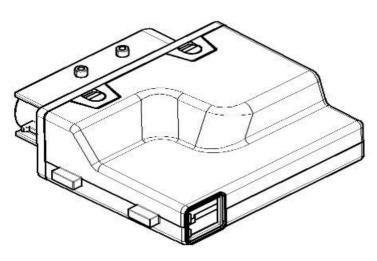
Technical background

Fuel pump control unit 4M0 906 093K has been superseded by fuel pump control unit 4M0 906 093N, however, this change is not currently applicable to Bentley. A small quantity of "N" level control units were mistakenly issued as spare parts and have subsequently been fitted to Customer vehicles.

On vehicles with the "N" level part installed the Customer may complain of noise from the rear seat area, it is possible that fuel pumps may become noisy during operation. At present no other symptoms or faults are expected.

Remedy

Correct level fuel pump control unit(s) should be installed - 4M0 906 093K.



Customer notification

Customers do not need to be notified directly of this Campaign. Please ensure that all vehicles are checked and repaired during a service visit. You should also inform your new and used car sales departments so that the vehicles affected can be checked and if necessary repaired immediately and not just prior to sale.

Warranty accounting instructions

Warranty Type - 710, 790 Damage Service Number - EB47

Damage Code - 0066

Criteria ID-01

Rear Floor Covering - Remove and Refit

Labour Operation Code 70491900-Four Seat

70491901-Five Seat

Time 440 TU-Four Seat

330 TU-Five Seat

Fuel Pump control Unit - Remove and Refit

Labour Operation Code 2070 1905-Control Unit-J835

20701950-Control Unit-J538

Time 40 TU – Control Unit - J835 10 TU – Control Unit - J538

Genuine parts

The required replacement parts should be ordered from Bentley Motors Limited, Crewe or through your regional Bentley parts distribution centre.

Parts supply

W126.0 Litre

| Part Number | Description | Quantity |
|---------------|----------------------------|----------|
| 4M0 906 093 K | Control Unit For Fuel Pump | 2Off |

V84.0 Litre

| Part Number | Description | Quantity |
|---------------|----------------------------|----------|
| 4M0 906 093 K | Control Unit For Fuel Pump | 1Off |

Parts despatch control

Repair instructions

Notes

Technical background

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Check

If the vehicle is not already listed in the "Repair History" (Elsa Pro) check for the Blue campaign identification mark on the underside of the fuel filler door hinge-figure 1.



Figure 1

Genuine parts

The required replacement parts should be ordered from Bentley Motors Limited, Crewe or through your regional Bentley parts distribution centre.

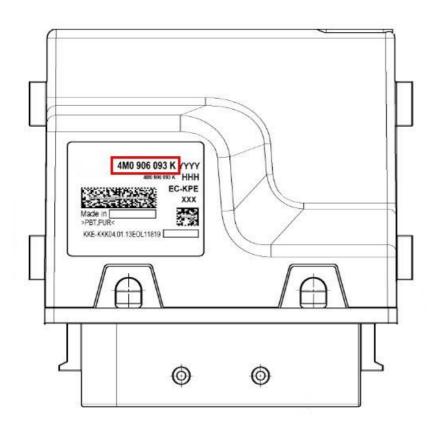
Work

6.0L-W12

Check the part number marked on both fuel pump control units, refer to Repair Group 20 Fuel supply, gas operation - 6.0L W12 TSI - Fuel pump control units (J538, J835) - To remove and fit.

4.0L - V8

Check the part number marked on the fuel pump control unit, refer to Repair Group 20 Fuel supply, gas operation – 4.0L V8 TSI – Fuel pump control unit (J538) – To remove and fit.



 $If the part number on the fuel pump control unit (s) is 4M0\,906\,093\,N\,or the control unit cannot be identified, proceed to replace with control unit 4M0\,906\,093\,K$. Should the original control unit (s) be identified as 4M0\,906\,093\,K no further action is required.

| | 4M0 906 09 | |
|---------|-----------------|---------------|
| | 4M0 906 0 | D3 N HHH |
| | Hansa Harata | EC-KPE XXX |
| Made in | >PBT,P | <u>UR</u> < |
| ſ | | |



Note: It is possible on 6.0L – W12 vehicle variants there may be a mixture of 4M0 906 093 K and 4M0 906 093 N control units, only the "N" level fuel pump control units should be replaced.

Identification

Blue campaign identification mark on the underside of the fuel filler door hinge - figure 1.

Repair instructions Notes