

Service

Category Vehicle Interior

Section Meter/Gauge/Display Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019 - 2020	Avalon HV, Camry HV, RAV4 HV	

Introduction

Some 2019 – 2020 model year Avalon Hybrid, Camry Hybrid, and RAV4 Hybrid vehicles may exhibit a MIL ON condition with a "Hybrid System Malfunction" message displayed and one or more of the following DTC(s) that represent an over current between the MG1, MG2, and inverter/PCU:

- P1C5D19 Drive Motor "A" Inverter Circuit Current Above Threshold
- P1C5F19 Generator Inverter Circuit Current Above Threshold

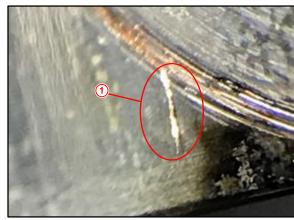
These conditions typically occur on low vehicle mileage (less than 5,000). After an occurrence, the vehicle will be able to run normally with no drivability issues. Follow the Repair Procedure in this bulletin to address these conditions.

Figure 1. View of Terminals at the Inverter



1 Close-Up View of Terminal (See Figure 2)

Figure 2. Close-Up View of Terminal



1 Debris Created From Bolt Tightening



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN		
		4T1C31AK#LU011609		
		4T1E31AK#LU011609		
		4T1L31AK#LU011609		
	TMMK #1	4T1G31AK#LU011609		
	TIVIIVIX # I	4T1J31AK#LU011609		
		4T1M31AK#LU011609		
		4T1P31AK#LU011609		
Comry ∐\/		4T1F31AK#LU011609		
Camry HV		4T1C31AK#LU525895		
		4T1E31AK#LU525895		
1		4T1L31AK#LU525895		
	TMMK #2	4T1G31AK#LU525895		
	I WINK #2	4T1J31AK#LU525895		
		4T1M31AK#LU525895		
		4T1P31AK#LU525895		
		4T1F31AK#LU525895		
		JTMLWRFV#LD053757		
	TICO #1	JTMEWRFV#LD053757		
	1100#1	JTMRWRFV#LD053757		
		JTMDWRFV#LD053757		
		JTMLWRFV#LD533946		
	TICO #2	JTMEWRFV#LD533946		
	TICO #2	JTMRWRFV#LD533946		
		JTMDWRFV#LD533946		
		JTMLWRFV#LJ038694		
RAV4 HV	TAKACKA	JTMEWRFV#LJ038694		
	TAKAOKA	JTMRWRFV#LJ038694		
		JTMDWRFV#LJ038694		
		2T3LWRFV3#W070728		
	TMMC	2T3RWRFV3#W070728		
		2T3DWRFV3#W070728		
1		4T3LWRFV3#U001123		
	ТММК	4T3RWRFV3#U001123		
		4T3DWRFV3#U001123		
1		4T3EWRFV3#U001123		



Production Change Information (continued)

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN	
		4T1B21FB7#U015903	
		4T1A21FB7#U015903	
Avalon HV	ТММК	4T1J21FB7#U015903	
		4T1E21FB7#U015903	
		4T1C21FB7#U015903	

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1928	R & R Bolts for Motor Cable	2.0	91671-80612 90119-A0182	8A	73

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

MODEL	PART NUMBER		PART NAME	QTY
MODEL	PREVIOUS	NEW	PART NAME	
Camry HV	91671-80612			
Avalon HV	90119-A0182	90119-06A57	Bolt, With Washer	8
RAV4 HV	91671-80612			
All	82823-47040		Cap, Terminal	1



Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*		TSADVUNIT	1
Techstream 2.0	۸۵۶	TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

^{*}Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 14.30.022 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

1. Run a Health Check to confirm the condition exists.

Does the vehicle exhibit a MIL ON condition with a "Hybrid System Malfunction" message displayed and DTC(s) P1C5D19 and/or DTC P1C5F19 present?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

NOTE

This condition is for DTC(s) P1C5D19 and P1C5F19. If other Hybrid DTC codes exist, this bulletin may NOT be applicable. Continue diagnosis using the applicable Repair Manual.



Repair Procedure (continued)

Remove the MG cable.

NOTE

The bolts from the inverter may be reused.

Refer to TIS, applicable model and model year Repair Manual:

• 2019 / 2020 Avalon HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Removal"

2019 / 2020 Camry HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Removal"

2019 / 2020 RAV4 HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Removal"

- Using compressed air, blow out ALL potential debris on the terminals and connections area of the inverter and transaxle. Visually confirm there is no debris present on terminals and connections area.
- 4. Reinstall the MG cable with NEW bolts into the transaxle assembly. Inverter bolts can be reused. Refer to TIS, applicable model and model year Repair Manual:
 - 2019 / 2020 Avalon HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Installation"

2019 / 2020 Camry HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Installation"

• 2019 / 2020 RAV4 HV:

Drivetrain – Hybrid Transmission/Transaxle – "P710 (Hybrid Transmission / Transaxle): Motor Cable: Installation"

NOTE

Ensure correct fastening tools and torque are used when installing the MG cable. Over tightening can create debris.

5. Clear codes and test-drive the vehicle to ensure the conditions no longer exists.