

# **Technical Service Bulletin**

SUBJECT:			No:	TSB-20-14-001	
COOLANT LEAKAGE FROM RADIATOR				May 2020	
			MODE	2014-20 Outlander	
CIRCULATE TO:	[] GENERAL MANAGER	[X] PARTS MANAGER		[ X ] TECHNICIAN	
[X] SERVICE ADVISOR	[X] SERVICE MANAGER	[X] WARRANTY PROCESSO	DR	[] SALES MANAGER	

#### PURPOSE

A customer may report a water temperature warning light after coolant leakage occurs. This may happen when stones from the road enter through the bumper opening and damage the radiator core tube.

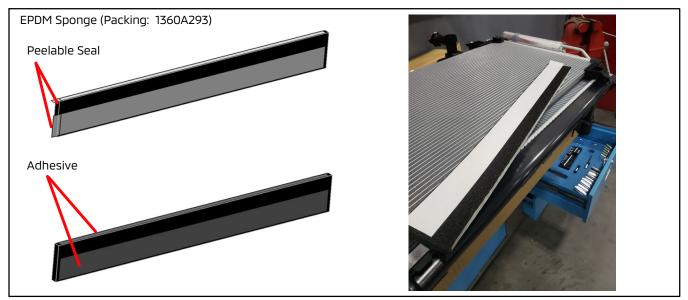
This TSB instructs dealers how to install a new radiator and add an EPDM sponge which covers the exposed radiator core.

#### AFFECTED VEHICLES

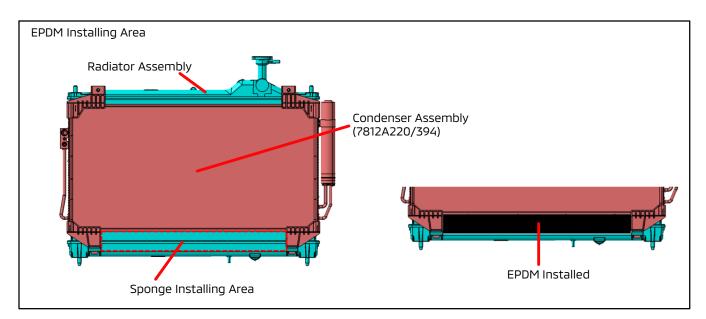
2014 - 2020 Outlander

#### **REPAIR PROCEDURE**

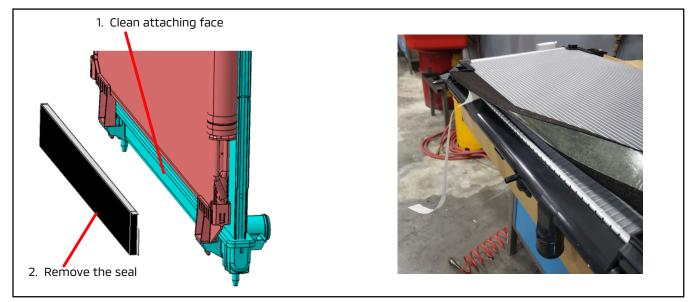
Replace the radiator with a new one and install the EPDM sponge (packing) covering the exposed radiator core referring to the steps below.

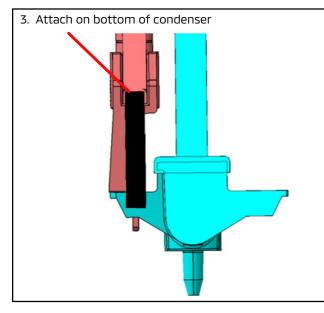


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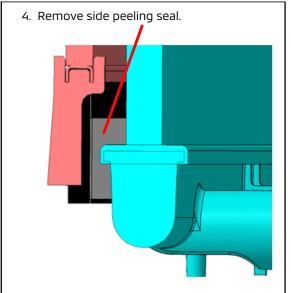


- 1. Clean the attaching face of the radiator.
- 2. Remove the peeling seal.





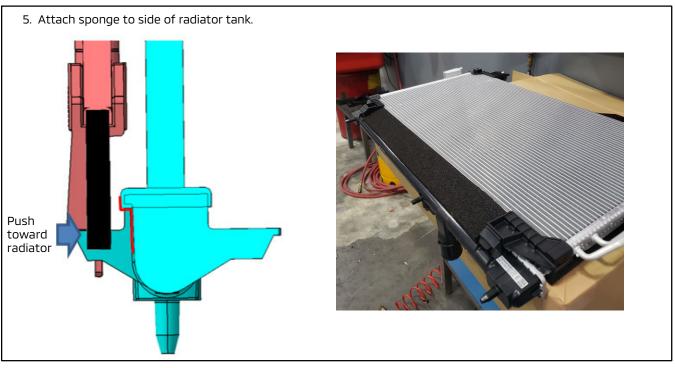
- 4. Remove the side peeling seal.



3. Attach on the bottom of condenser (bottom of concave).

5. Adhere/push the sponge toward the red line in the diagram so that it is attached on the side of the radiator tank.

# **A** CAUTION Confirm the sponge is firmly attached and does not come off.



## PARTS INFORMATION

Order only the Genuine Mitsubishi Parts listed below.

Description	Engine	Part Number	Quantity
Radiator Assy, Kit	4J12	1350B523	1
	6B31	1350B524	1

## WARRANTY INFORMATION

This bulletin is supplied as technical information only and is not an authorization to repair. If an affected vehicle is reported with the described condition, diagnose the condition, repair as described in this bulletin and submit a normal warranty claim using the following information.

Labor Operation Code	Operation	Nature Code	Cause Code	Time Allowance
145010XW	Install EPDM Sponge	14D	FEO	0.1 hrs
14501010*	Replace Radiator		550	1.5 hrs

\*From LOTS (Labor Operation Time Schedule)

Warranty Coverage: 5/60 Basic Coverage (Canada: 5/100)