

Subject

**Body Lashing Plug Installation**

Market

**USA**

Service Category

**Vehicle Exterior**

Section

**Body Structure**

Applicability

**Applicable Models**

**APPLICABLE VEHICLES**

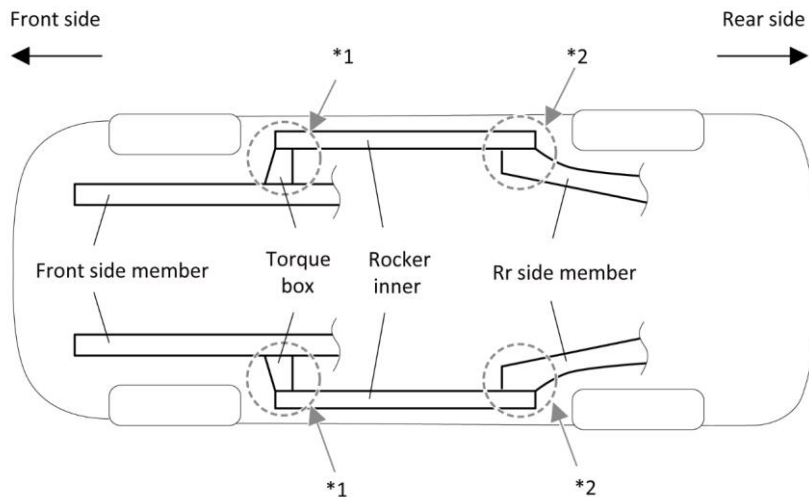
2020-2021	Mirai	2020-2021	C-HR
2020	Sienna	2020-2021	Camry
2020-2021	Prius	2020	Yaris R
2020-2021	Avalon	2021	Sienna HV
2020	Yaris HB MEX-Prod	2020-2021	Avalon HV
2020-2021	Highlander	2021	Venza HV
2020-2021	Highlander HV	2020-2021	Corolla HV
2020	Yaris THAI-Prod	2021	RAV4 Prime
2020-2021	RAV4	2020-2021	Corolla Hatchback
2020-2021	Prius Prime	2020-2021	RAV4 HV
2020-2021	Corolla	2020-2021	Camry HV
2020-2021	Prius C	2020	Yaris SD MEX-Prod

**CONDITION**

- Unibody vehicles commonly have lashing holes on the under body used for securing the vehicle during logistics
- The lashing holes are intended to be plugged during Pre-Delivery Service (PDS)
- The plugs are
  - Required for anti-corrosion purposes
  - Usually located in the glove box prior to PDS
- The number of plugs may be different based on model and production location

**RECOMMENDATIONS**

- Reference Fig.1 below to identify the location of the lashing holes
- Closely follow the PDS Check Sheet for each model to ensure the plugs are installed



*1	Torque box hole or Rocker inner hole	*2	Rr side member hole or Rocker inner hole
----	--------------------------------------	----	--

Subject

**Body Lashing Plug Installation**

Market

USA

Applicability

**LINK REFERENCES**

This Tech Tip does not contain any link references