

## WINDOWS

### Purpose

This document outlines the procedure for replacing the driver's side vent track on a 5900 series window soft track with a new rigid track.

### Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

#### CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.

#### CAUTION

Use appropriate personal protective equipment (PPE) for the procedure being performed.

#### CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

### Resources Required

- Screwdriver

### Procedure

#### Removal

1. Place the slider in closed position.
2. Remove upper track on lower fixed glass side by pulling down on track and sliding it out of aluminum channel.
3. Open slider into area where previous track was removed, lifting slider glass, rotate bottom inward and remove.
4. Slide screen open a few inches, lift screen, rotate bottom inward and remove.
5. Remove remaining upper track by pulling down on track and sliding out of the aluminum channel.
6. Remove bottom track by lifting track from lower fixed glass side and pulling out of aluminum channel.

#### Installation

1. Install bottom track (be sure to install track with wide finger toward the outside) starting at mid-point of window, push down until track snaps into channel. Slide remaining track across bottom of window pushing down on track as you go until completely snapped into place.
2. Install (short) upper track at slider area (with wide finger toward the outside) of the upper channel. Start at the mid-point of window and push track into channel until it snaps into place. Using a screwdriver or hook tool, slide track into the slider area until it stops.



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COMPONENTS

# 5900 SERIES WINDOW DRIVER'S SIDE VENT TRACK REPLACEMENT

TI-373

## WINDOWS

3. Install the slider glass. Position slider at lower fixed glass area, insert glass in upper aluminum channel (where there is no track), rotate bottom toward fixed glass and push down inserting into bottom track. Slide glass to closed position and lock.
4. Insert upper track on the fixed glass side (with the wide finger toward the outside). Start at the mid-point and push track into channel until it snaps, slide track into slider glass area (if the track gets caught on slider glass, pull down on glass) until it contacts upper slider track. Completely insert track into the channel.
5. Open the slider glass a few inches, install screen to upper channel pushing up to compress the springs. Rotate bottom toward slider glass until screen bottom is in lower channel. Slide both screen and slider glass closed.

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lci1.com](http://lci1.com) or by downloading the MyLCI app.