



**CAMPAIGN FOR:  
King Pin Inspection**

**DESCRIPTION:**

Need to verify king pin nut torque.

**CORRECTIVE ACTION:**

1. Pull king pin caps
2. Visually inspect (nuts in place, greased, worn, etc...)
3. If nuts are missing, replace. (Follow IMPACT procedure)
4. King Pin nut torque check, using torque wrench, tighten the nut until you see movement (note the torque)
5. Re-torque the nuts to specification (763-934 Nm - 563-689 lb-ft).
6. Report results of inspection to James Olsen - [James.olsen@volvo.com](mailto:James.olsen@volvo.com)

**Note:**

If any questions contact [james.olsen@volvo.com](mailto:james.olsen@volvo.com)

**UCHP SCC CODE:** S7520

**EXPIRATION DATE:** 12/31/2021

**UCHP LABOR CODE:** 6000-06-09-01 Steering, Inspection .3hr

**CAUSAL PART:** 1075914

**PARTS MARKUP:** na

**PARTS:** na