

ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: ISL9 CM2350 L101/L9 CM2350 L116B Exhaust Manifold Gasket Leak for [REDACTED]

Number: Atc2348

Date: 01-Sep-2020

Expires: 01-Sep-2021 (U.S./Canada)
01-Sep-2021 (International)

Attention: U.S. / Canadian Dealers
U.S. / Canadian Distr./Branches and Div. Offices (Automotive)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This ATC is being issued to address exhaust manifold gasket leaks in certain ISL9 CM2350 L101/L9 CM2350 L116B. This document authorizes certified repair centers to replace the exhaust manifold gasket. Exhaust manifolds should be inspected for reuse and replaced when necessary.

ACTION:

In order to qualify for repair under this field action, an engine:

- 1 will be covered Regardless of coverage status, and
- 2 **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

- 1 Replace exhaust manifold gasket and inspect exhaust manifold. For ISL9 CM2350 L101 refer to procedure 011-007 Exhaust Manifold, Dry in Service Manual 4310787. For L9 CM2350 L116B refer to procedure 011-007 Exhaust Manifold, Dry in Service Manual 5411330.

MATERIAL DISPOSITION:

Where applicable, items removed should be returned to ReCon for core credit. Unless otherwise indicated, items with no core liability can be scrapped.

REIMBURSEMENTS:

Parts:

The following parts are covered under this field action:

Part Number	Quantity	Description
310423000	1	GSK,VLV
368394000	1	SAL,MAN
368428400	2	WSH,SNG
394459300	12	SCR,CAP
493261500	1	GSK,CNN
493427800	4	WSH,SNG
493678900	1	MAN,EXH
494425700	2	WSH,SNG
499285700	1	MAN,EXH
526346200	4	NUT
526392400	1	GSK,TUR
528698400	4	STD
529780600	2	SAL,RNG
531618500	6	GSK,MAN

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

NOTE: All SRTs listed are OPTIONAL. Select **ONLY** the appropriate SRTs for the repair performed.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90X	Administrative time (OPTIONAL)	
10-025	Air Intake Connection - Remove and Install (With EGR) (OPTIONAL)	
10-08S	Air Intake Connection - Remove and Install - L9 CM2350 L116B (OPTIONAL)	
11-0AD	Exhaust Manifold, Dry - Remove and Install - L9 CM2350 L116B (OPTIONAL)	
11-611	Exhaust Manifold - Remove and Install (With EGR) (OPTIONAL)	
17-00T	Engine Side Panels or Doors (Bus Applications), (Without Quick Release Clamps) - Remove and Install, Each (CMI) (OPTIONAL)	
17-153	Engine Side Panels or Doors (Bus Applications), (Without Quick Release Clamps) - Remove and Install, Each (OPTIONAL)	
17-154	Mobile Vehicle/Equipment Lift System- Set Up (OPTIONAL)	
22-502	Fastener, Fitting or Stud, Broken or Seized - Drill Out and Repair Hole Threads, Each (OPTIONAL)	

Travel:

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables:

Consumables are covered under this field action.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 27
Pay Code: North America Distributor = X
Pay Code: North America Dealer = D
Pay Code: International Distributor = I
Pay Code: International Dealer = R
Failure Code: WIEGKA

Attachments
atc2348_esn-list.xlsx