



Service Bulletin

13-055

Section

13 - Brakes and Air Systems

Description

Improved low mount air tank brackets are available.

Release Date

10/1/2020

Introduction

Peterbilt has introduced an improved mounting bracket for low mount air tanks for vehicles built between January 01, 2017 and July 06, 2020. Torsional vibration may stress the currently-installed brackets and cause them to fail near the bottom of the frame rail.

Resolution

Fix-as-Fail

If a customer comes into your dealership and demonstrates the condition above, use the procedure below to replace the low mount air tank brackets.

Warranty

Through Standard Warranty, Peterbilt will pay for parts at dealer net plus applicable mark-up and labor:

- 0.8 hours labor to remove and replace both air tank brackets on low mount air tank. File a long form claim and reference 13-055.

For Field...	Enter...
Failure Location	013-010- 005
Failure Type	115
Claim Type	N
Campaign Number	13-055
Labor	013-152 0.40 hours labor Air Tank Bracket - R & R X2 for both brackets

Parts

Parts are available from PACCAR Parts.

Quantity	New Part Number	Description
2	G11-6439-001	BRACKET- AIR TANK MTG
2	G11-6439-002	BRACKET- AIR TANK MTG
2	G11-6439-006	BRACKET- AIR TANK MTG
2	G11-6439-007	BRACKET- AIR TANK MTG
2	G11-6439-009	BRACKET- AIR TANK MTG
4	HWC00113	NUT-HEX SL NYL 5/16-24NFX0.344T HITNSL
4	HWC07896	WASHER-ROUND 5/16X11/16X0.065 ZN/CLR I
2	G34-6009	U-BOLT-AIR TANK HD 9.5"

Procedure

If the condition stated above has been determined to be present:

Review WebECAT for the correct bracket part variation for the vehicle being repaired.

Remove and replace both air tank brackets and reattach to the frame. Torque the frame bolts to 115lb-ft.
Use the U-bolt listed above. Torque the U-bolts to 15lb-ft.

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