



UNITED TO MCD SHADE MOTOR BRACKET MODIFICATION

Bulletin Type:	INC	Publication Date:	November 2020
Bulletin #(s):	20-034	Make(s):	Entegra Coach
Job Code(s):	N/A	Model(s):	Cornerstone, Anthem, Aspire, Insignia
Flat Rate(s):	N/A	Model Year(s):	2009, 2010, 2011, 2012, 2013, 2014, 2015

Incident:	When replacing United brand shade motor with MCD motor the United shade bracket needs to be modified to fit the MCD motor.
Affected Units:	All units with United Shade brand shades installed.
Parts Kit:	Parts Kit #: N/A
	Parts Kit Contents: N/A
Misc. Tools & Supplies:	Phillips screwdriver, Cutting plier, Countersink bit, 1/8" drill bit, Drill, 2 ea.- #5-20 x 3/8 Phillips Flat Head screws.
Parts Return Information:	None

INSPECTION

Confirm unit has United Shade brand shades Installed.

INSTRUCTIONS

Tools and hardware you need

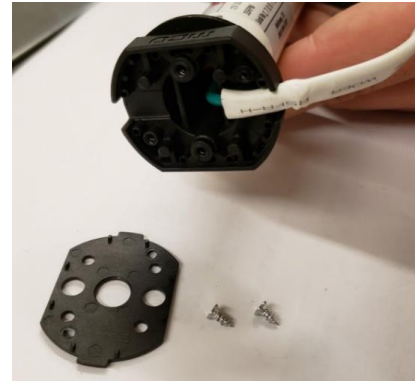
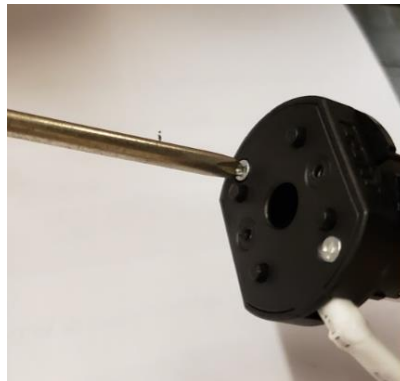
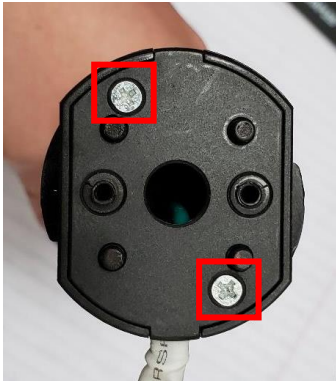
1. Phillips screwdriver
2. Cutting plier
3. Countersink bit
4. 1/8-in drill bit
5. Drill
6. #5-20 x 3/8 Phillips Flat Head screws (2)



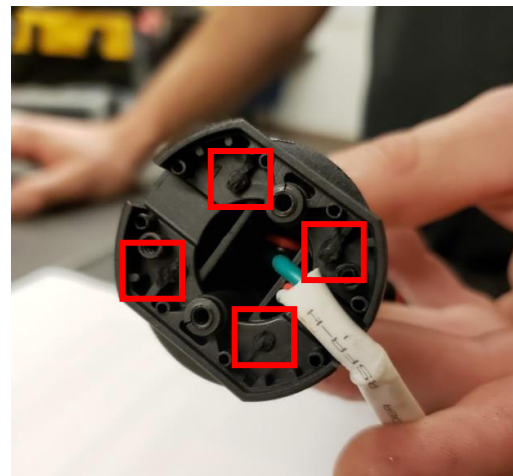
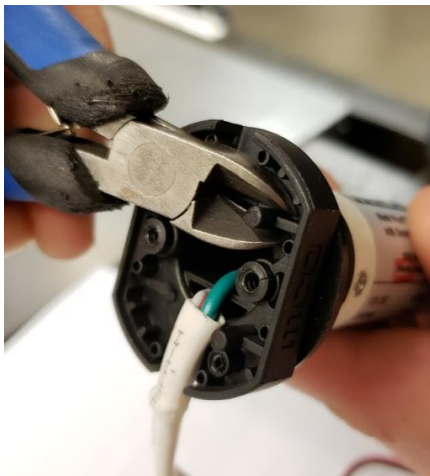
Step 1- Take the existing red motor out by removing the screws.



Step 2- Remove the headplate on MCD motor by removing 2 screws.



Step 3- Use the cutting pliers to cut 4 knobs.



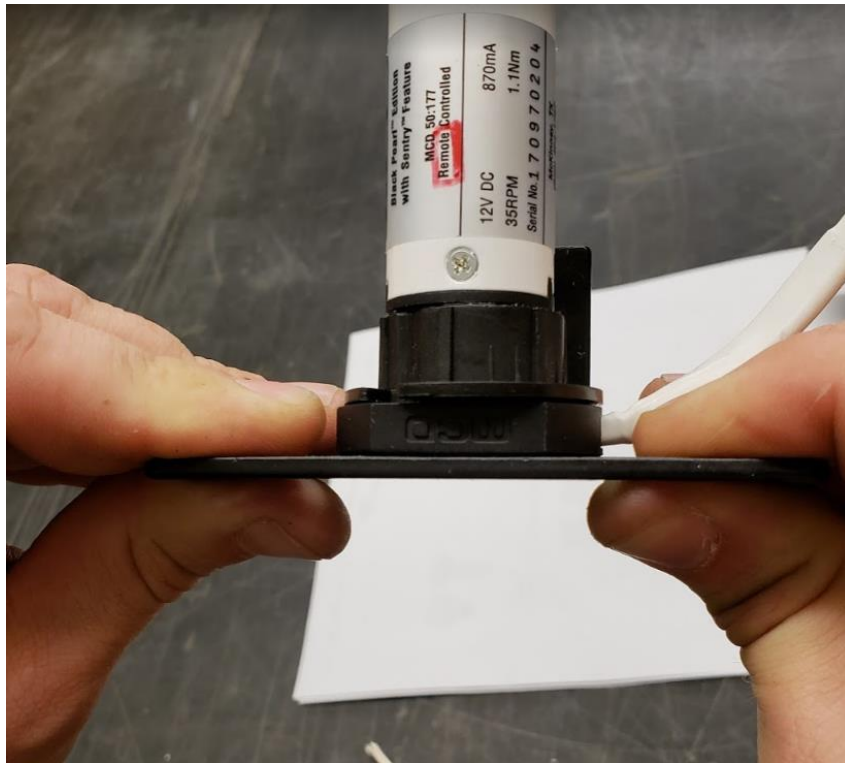
Step 4- Place the headplate back onto the motor. You should have a flat surface now.



Step 5- You will need to drill 2 new holes on the bracket to mount the MCD motor. Mark the hole location on the bracket. These two holes should be perpendicular to the existing holes. Use the countersink to deburr the holes.



Step 6- Use the 2- #5-20 x 3/8 Phillips Flat Head screws to mount the MCD motor on the bracket.



An AIRXCEL Brand

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