



Service Bulletin

Bulletin No.: 19-NA-080

Date: October, 2020

INFORMATION

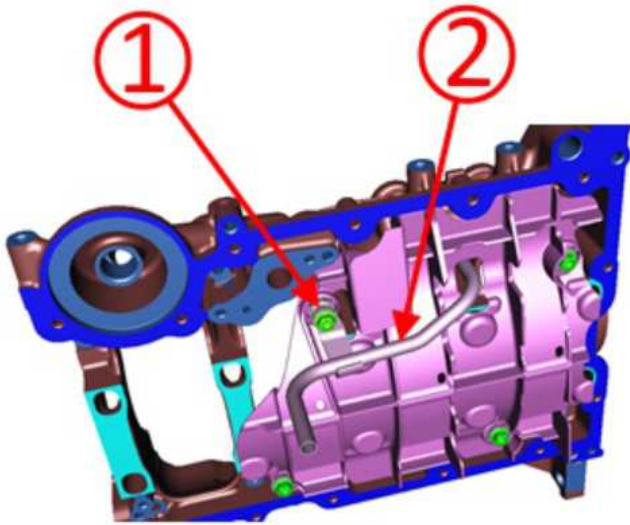
Subject: Information on Positive Crankcase Ventilation (PCV) Drain Tube Deletion

Attention: This bulletin only applies to Small Gas Engines (SGE) that are in for lower engine repairs.

Brand:	Model:	Model Year:		VIN:		Engine: (1.4L or 1.5L)	Transmission:
		from	to	from	to		
Buick	Encore	2016	2021	—	—	LE2	—
Chevrolet	Cruze	2016	2019			LE2	
	Equinox	2018	2021			LYX	
	Malibu	2016	2021			LFV	
	Spark	2016	2021			LV7	
	Trax	2019	2021			LE2	
	Volt	2016	2019			L3A	
GMC	Terrain	2018	2021			LYX	

Involved Region or Country	United States, Canada, Europe, Russia, Middle East, Israel, Palestine, Argentina, Brazil, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, GM Korea Company, Thailand, Egypt, Other Africa
Condition	Some technicians may find the PCV drain tube installed during an engine repair. ⇒ General Motors has determined that the PCV drain tube is not needed and it will be deleted mid-year 2019 and forward. Please be advised you will no longer see this tube when doing an engine service on these engines.
Information	If the PCV drain tube on any SGE engine needs to be replaced, the tube is no longer available and replacement of the tube is no longer required. ⇒ Discard the old tube and replace the drain tube bolt with a shorter bolt to retain the crankcase oil deflector.

Service Procedure



5314689

Note: It is very important that you use the shorter bolt if you discard the PCV drain tube.

1. Remove the bolt (1) that secures the PCV drain tube (2) to the crankshaft deflector and bedplate.

Note: The crankshaft deflector does not need to be removed.

2. Using care, remove the PCV drain tube assembly from the bedplate and discard.
3. Install the new shorter bolt.

Tighten

Tighten the bolt to 15 N•m (11 lb ft).

Parts Information

Causal Part	Description	Model Year	Part Number	Qty
N/A	Bolt	All	11547603	1

Version	2
Modified	Released April 16, 2019 October 16, 2020 – Added the 2020-2021 Model Years and updated the Involved Region or Country section.