

JTBO0544NAS2

TECHNICAL BULLETIN

16 DEC 2020



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

This bulletin supersedes TSB JTBO0544NAS1/2017 dated 09 JAN 2017, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPlx.

Changes are highlighted in blue

SECTION:

501-03

SUBJECT/CONCERN:

Front/Rear Door Primary Seal Lower Edge Loose/Adrift

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
XF (X260)	2016-2020	Y00001-Y85201	Castle Bromwich

MARKETS:NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

A front and/or rear door primary seal may become loose/adrift from the lower edge of the door.

CAUSE:

To be confirmed.

ACTION:

Follow the instructions below.

PARTS:**NOTE:**

Door trim panel clip quantity is per door. Order the specified quantity (9 or 10) for each Door Primary Seal being replaced.

PART NUMBER	DESCRIPTION	QUANTITY
T2H1222	Door Primary Seal	1-4
T4N9812	Door Trim Panel Clip - Front door	9
T4N9812	Door Trim Panel Clip - Rear door	10

WARRANTY:

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPlx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
F-PACE and XF - Front Door Seal - Renew	76.40.01	0.7	DS	T2H1222
XE - Front Door Seal - Renew	76.40.01	0.6	DS	T2H1222
XE and XF - Rear Door Seal - Renew	76.40.02	0.6	DS	T2H1222
F-PACE and XE long wheel base - Rear Door Seal - Renew	76.40.02	0.7	DS	T2H1222

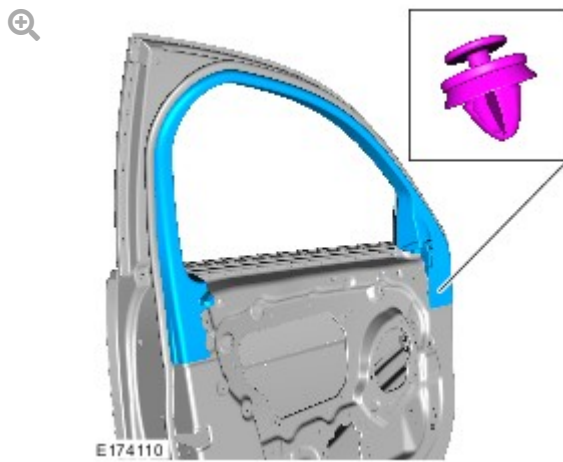
NOTE:

Normal Warranty procedures apply.

SERVICE INSTRUCTION:

1. Identify the door primary seal(s) as per the Customer concern.
2. Remove the identified door interior trim panel (see TOPlx Workshop Manual section: 501-05 - Interior Trim and Ornamentation - Front/Rear Door Trim Panel).

3.

NOTE:**Front left door shown; others similar.**

Remove the door frame interior finisher trim.

4.

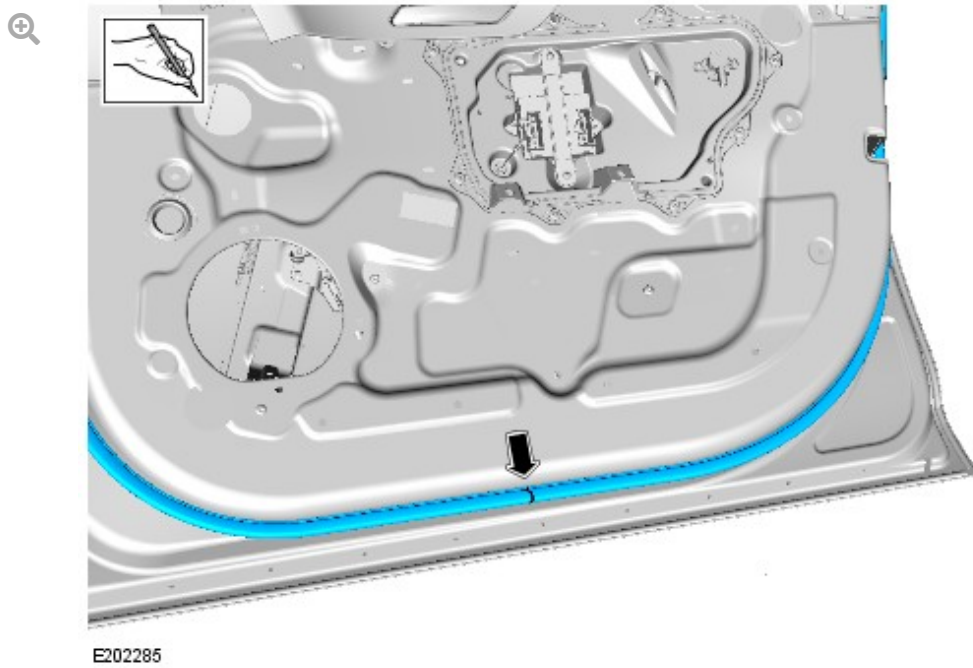
NOTES:

- The taped line must precisely follow the inner edge of the door primary seal.
- Front right door shown; others similar.



Using a suitable tape, mark the position of the inside edge of the door primary seal following its profile around the whole door.

5.

NOTE:**Front right door shown; others similar.**

On the lower edge of the door, mark the center position where the two ends of the door primary seal join on the tape already applied.

6.

NOTES:

- Take note of the profile orientation of the door primary seal before removal.
- Remove the door seal at 30 degrees to the plane in which it is fitted while keeping it under tension to reduce the amount of adhesive left behind.
- Front right door shown; others similar.



Remove and discard the door primary seal.

7.

NOTES:

- Take care not to move or damage the taped line around the door.
- Front right door shown; others similar.



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Clean and remove any remaining door seal adhesive from the edge of the door.

8.

NOTES:

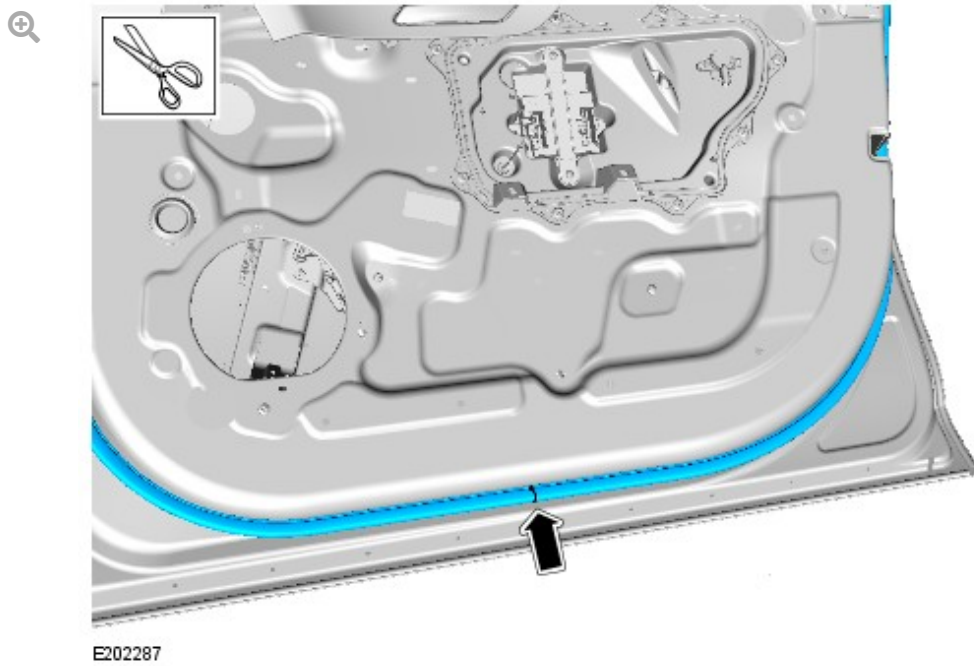
- **Make sure the replacement door primary seal is installed in the same profile orientation as the original.**
- **Make sure to exactly follow the marked line when installing the new door primary seal.**
- **Front right door shown; others similar.**



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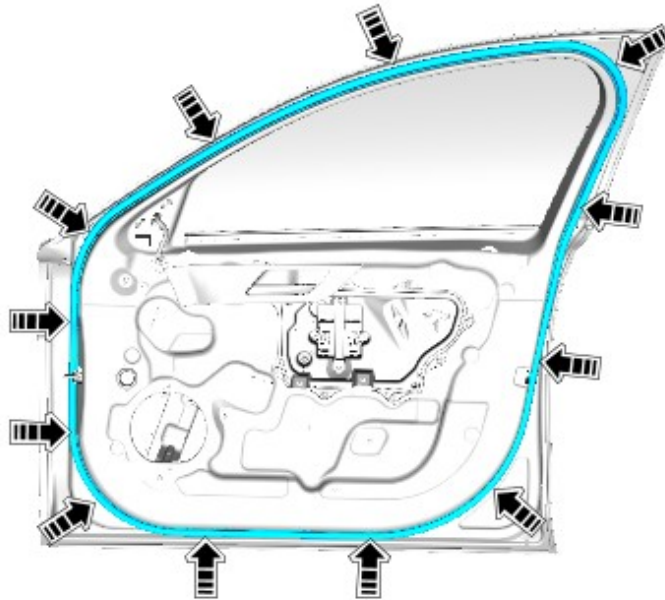
Starting with one end of the new door primary seal, start installing the seal against the outside of the taped line at the point previously marked on the lower edge of the door.

9.

NOTE:**Front right door shown; others similar.**

Using a suitable tool, trim the excess length off the newly installed door primary seal so that it meets the other end of the seal on the lower edge of the door.

10.

NOTE:**Front right door shown; others similar.**

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After installing the replacement door primary seal, apply pressure to the seal around the full circumference using a roller or similar to make sure the adhesive bonds to the door.

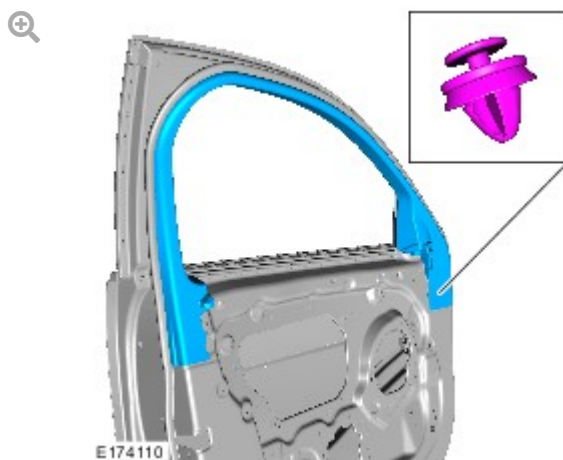
11.

NOTE:**Front right door shown; others similar.**

Remove the tape around the door seal.

- ■ Clean and remove any remaining adhesive.

12.

NOTE:**Front left door shown; others similar.**

Install the door frame interior finisher trim.

13. Install the door interior trim panel (see TOPlx Workshop Manual section: 501-05 - Interior Trim and Ornamentation - Front/Rear Door Trim Panel).
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14. Close the door.
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15. **Only if necessary:** repeat steps 2-14 to any other affected door identified in Step 1.