



TEMSA

SERVICE BULLETIN

Bulletin Type.....: U

Bulletin No.....: TS-U111

Bulletin Name.....: Filling Throat Of Fuel Tank

Bulletin Ref.No.....: 700002845

NHTSA.....:

Release Date.....: 08.08.2016

Expiry Date.....: 08.08.2017

Vehicle Model.....: TS 45

Flat Rate Code.....: TSU111

Flat Rate Time.....: 40 min

Subject: Preventing fuel leaking out

Summary: New flap is to be installed in fuel tank filler cap

Bulletin Responsible.....: Hakan GÖRGÜN

Published by & Approved by....: Hakan GÜNERDEM

Welding on the Chassis

- Always disconnect the batteries (starting with the negative lead).
- Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 20 inches away from the chassis part to be welded or the earth terminal of the welding equipment.
- The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- The contact switch must not be in the accessory or contact position. The contact key should be removed.
- Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.



SERVICE BULLETIN

Service bulletin expiry dates differ according to service bulletin type.

Definitions

Release Date: As of this date the bulletin is released and available on E-Doc. Modification parts can be ordered. The time period between the release date and the effective date may vary according to the procurement lead time.

Effective Date: As of this date specified amount of the total modification parts will be available on Spare Parts Stock. Modification parts can be ordered and the application can be performed. (except non-compliance and safety related campaigns, i.e. S-Type Bulletin)

Part Order Deadline: Last order date for modification parts. The part orders which will be placed after this date should be approved by Regional Coordinator.

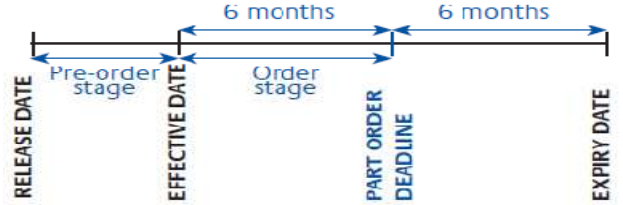
Expiry Date: Expiration date for the application.

Bulletin Types

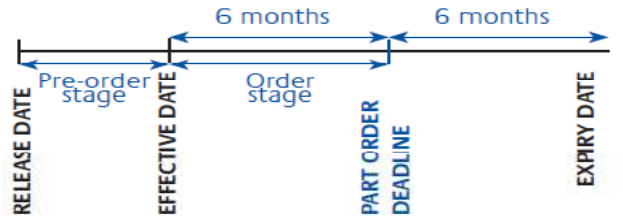
- **S-Type:** Application period of this bulletin is 18 months after the date of issue. S type bulletin is used for Recall Campaigns.



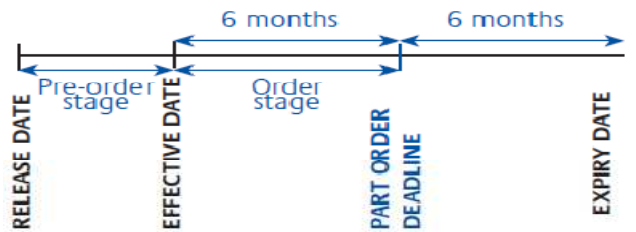
U-Type : Application period of this bulletin is 12 months after the date of issue. U type bulletin is used for updates that need to be performed upon customer complaints.



- **C-Type:** Application period of this bulletin is 12 months after the date of issue. C type bulletin is generally used for supplying technical instructions or other type of information to service network.




- **M-Type:** Application period of this bulletin is 12 months after the date of issue. M type bulletin is used for updates that should be implemented without waiting for customer complaints.



PART LIST

Insatalled Part List

No	Part Number	Definition	Figure	Quantity	Unit
1	RP160120	CAP,FUEL TANK FILLER KIT AFTERSALES		1	Piece

Exluded Part List

	Part Number	Definition	Figure	Quantity	Unit
1		Gasket		1	Piece

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TECHNICAL INSTRUCTIONS

Step 1. Open the fuel tank cap to reach filling throat .(see. **Figure-1**)



Figure-1

Step 2. Clean fuel residue and Implement sealer on the gap.(see. **Figure-2**)



Figure-2

Step 3.Mount the flap inside the filling throat as shown below picture (see. **Figure-3**)



Figure-3

Step 4. . In both positions, flap must be adjusted so as to see the bottom of the tank as shown in figure 4.(see. **Figure-4**)

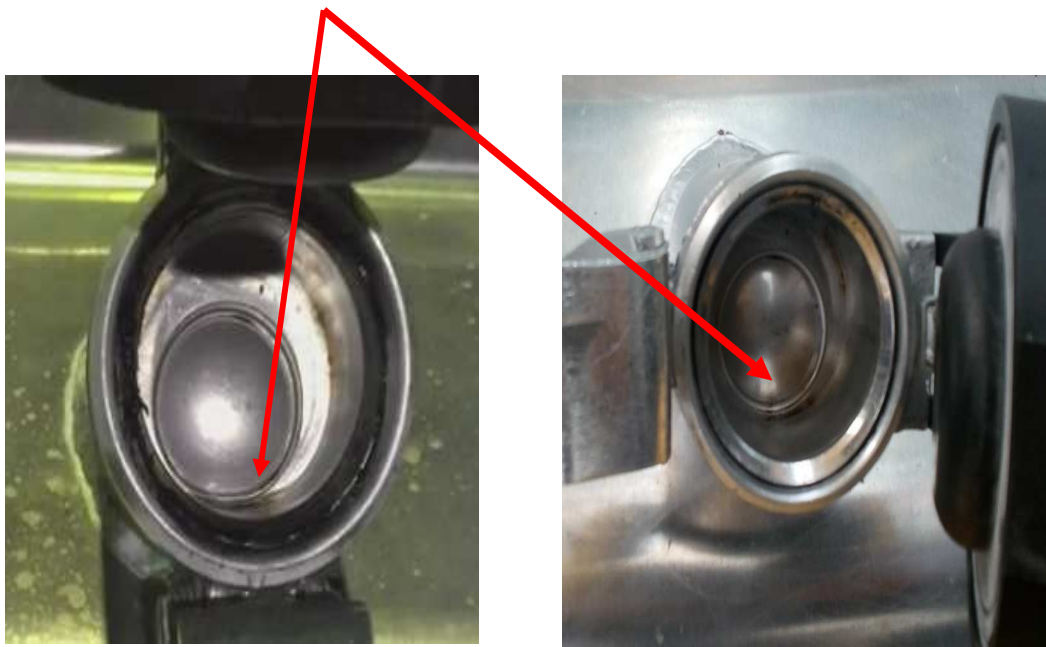


Figure-4

Step 5. Dismount the old gasket. (see. Figure-5)

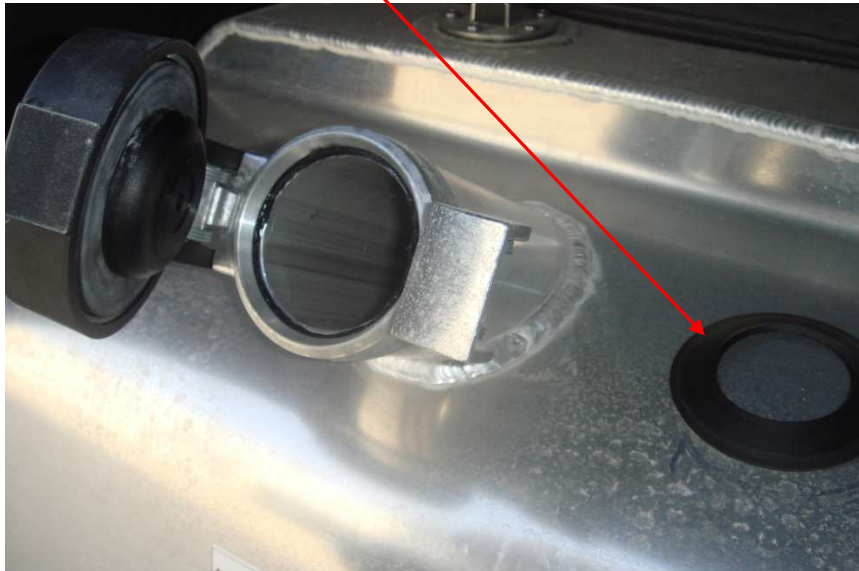


Figure-5

Step 6. Mount new gasket which located in RP160120 numbered kit as shown in Figure-6 (see. Figure-6)

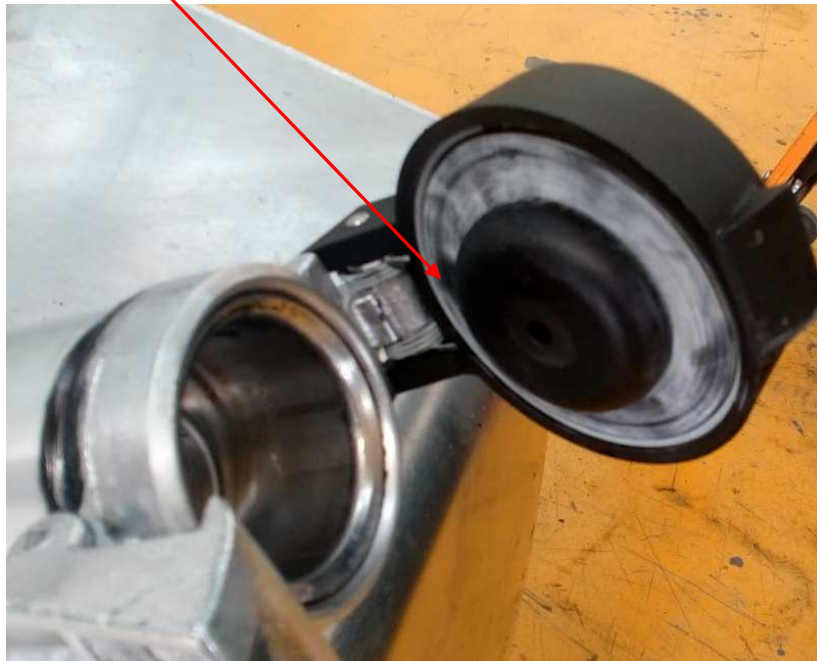


Figure-6

Step 7. After finishing all the steps, please wait at least 1 hour for drying of the sealant material.



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RATE BREAK DOWN

APPLICATION	DURATION
Opening the fuel tank cap and cleaning the filling throat	6 min.
Implementing Sealer	14 min.
Mounting the flap inside the filling throat	10 min.
Replacing the gasket	10 min.
Total Duration	40 min.

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AFFECTED VEHICLE LIST

No	VIN	Country
1	NLTEJXY88H1000157	USA
2	NLTEJXY86H1000156	USA
3	NLTEJXY84H1000155	USA
4	NLTEJXY81H1000145	USA
5	NLTEJXY8XH1000144	USA
6	NLTEJXY82H1000140	USA
7	NLTEJXY86H1000139	USA
8	NLTEJXY84H1000138	USA
9	NLTEJXY82H1000137	USA
10	NLTEJXY80H1000136	USA
11	NLTEJXY89H1000135	USA
12	NLTEJXY87H1000134	USA
13	NLTEJXY85H1000133	USA
14	NLTEJXY83H1000132	USA
15	NLTEJXY81H1000131	USA
16	NLTEJXY8XH1000130	USA
17	NLTEJXY85G1000129	USA
18	NLTEJXY83G1000128	USA
19	NLTEJXY81G1000127	USA
20	NLTEJXY8XG1000126	USA
21	NLTEJXY88G1000125	USA
22	NLTEJXY86G1000124	USA
23	NLTEJXY84G1000123	USA
24	NLTEJXY82G1000122	USA
25	NLTEJXY80G1000121	USA
26	NLTEJXX87G1000120	USA

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27	NLTEJXX80G1000119	USA
28	NLTEJXX89G1000118	USA
29	NLTEJXX87G1000117	USA
30	NLTEJXX85G1000116	USA
31	NLTEJXX83G1000115	USA
32	NLTEJXX81G1000114	USA
33	NLTEJXX8XG1000113	USA
34	NLTEJXX88G1000112	USA
35	NLTEJXX86G1000111	USA
36	NLTEJXX84G1000110	USA
37	NLTEJXX88G1000109	USA
38	NLTEJXX86G1000108	USA
39	NLTEJXX84G1000107	USA
40	NLTEJXX82G1000106	USA
41	NLTEJXX80G1000105	USA
42	NLTEJXX89G1000104	USA
43	NLTEJXX87G1000103	USA
44	NLTEJXX85G1000102	USA
45	NLTEJXX83G1000101	USA
46	NLTEJXX81G1000100	USA
47	NLTEJXX89G1000099	USA
48	NLTEJXX87G1000098	USA
49	NLTEJXX85G1000097	USA
50	NLTEJXX83G1000096	USA
51	NLTEJXX81G1000095	USA
52	NLTEJXX8XG1000094	USA
53	NLTEJXX88G1000093	USA
54	NLTEJXX86G1000092	USA

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55	NLTEJXX84G1000091	USA
56	NLTEJXX82G1000090	USA
57	NLTEJXX86G1000089	USA
58	NLTEJXX84G1000088	USA
59	NLTEJXX82G1000087	USA
60	NLTEJXX80G1000086	USA
61	NLTEJXX89G1000085	USA
62	NLTEJXX87G1000084	USA
63	NLTEJXX85G1000083	USA
64	NLTEJXX83G1000082	USA
65	NLTEJXX81G1000081	USA
66	NLTEJXX8XG1000080	USA
67	NLTEJXX83G1000079	USA
68	NLTEJXX81G1000078	USA
69	NLTEJXX8XG1000077	USA
70	NLTEJXX86G1000075	USA
71	NLTEJXY8XG1000076	USA
72	NLTEJXX84G1000074	USA
73	NLTEJXX82G1000073	USA
74	NLTEJXX80G1000072	USA
75	NLTEJXX89G1000071	USA
76	NLTEJXX87G1000070	USA
77	NLTEJXX80G1000069	USA
78	NLTEJXX89G1000068	USA
79	NLTEJXX87G1000067	USA
80	NLTEJXX85G1000066	USA
81	NLTEJXX83G1000065	USA
82	NLTEJXX81G1000064	USA

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83	NLTEJXX8XG1000063	USA
84	NLTEJXU84F1000059	USA
85	NLTEJXU82F1000058	USA
86	NLTEJXX88G1000062	USA
87	NLTEJXX86G1000061	USA
88	NLTEJXX84G1000060	USA
89	NLTEJXU80F1000057	USA
90	NLTEJXU89F1000056	USA
91	NLTEJXU87F1000055	USA
92	NLTEJXU85F1000054	USA
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105	NLTEJXU87F1000041	USA
106	NLTEJXU85F1000040	USA
107	NLTEJXU89F1000039	USA
108	NLTEJXU87F1000038	USA
109	NLTEJXU85F1000037	USA
110	NLTEJXU83F1000036	USA

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111	NLTEJXU81F1000035	USA
112	NLTEJXU8XF1000034	USA
113	NLTEJXU88F1000033	USA
114	NLTEJXU86F1000032	USA
115	NLTEJXU84F1000031	USA
116	NLTEJXU82F1000030	USA
117	NLTEJXU86F1000029	USA
118	NLTEJXU84F1000028	USA
119	NLTEJXU82F1000027	USA
120	NLTEJXU80F1000026	USA
121	NLTEJXU89F1000025	USA
122	NLTEJXU87F1000024	USA
123	NLTEJXU85F1000023	USA
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130	NLTEJXU88F1000016	USA
131	NLTEJXU86F1000015	USA
132	NLTEJXU84F1000014	USA
133	NLTEJXU82F1000013	USA
134	NLTEJXU80F1000012	USA
135	NLTEJXU89F1000011	USA
136	NLTEJXU87F1000010	USA
137	NLTEJXU80F1000009	USA
138	NLTEJXU89F1000008	USA

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139	NLTEJXU87F1000007	USA
140	NLTEJXU85F1000006	USA
141	NLTEJXU85E1000005	USA
142	NLTEJXU83E1000004	USA