



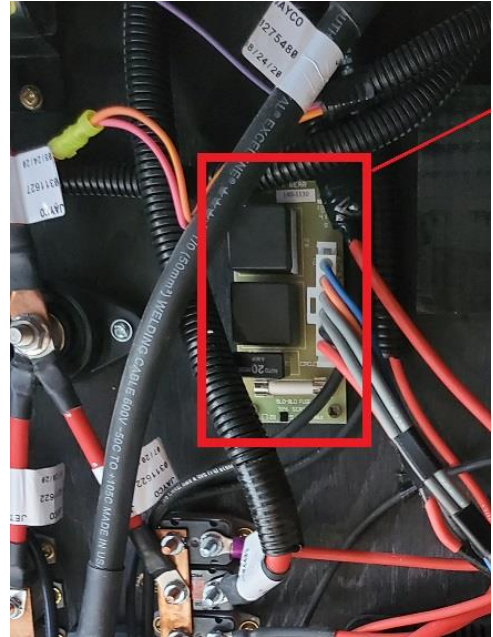
SUPER SLIDE OUT OPERATION

Bulletin Type:	TSB	Publication Date:	January 28 , 2021
Bulletin #(s):	20-037	Make(s):	ENTEGRA
Job Code(s):	9803561	Model(s):	REATTA XL (MC)
Flat Rate(s):	Inspection only no repair .25 Hour Inspect and install .75 Hour	Model Year(s):	2021

Incident:	POWER SOURCE TO OPERATE THE SLIDE OUT IS NOT SUFFICIENT
Affected Units:	M1MC8051 – M1MC8064
Parts Kit:	Parts Kit #: 20-037EN
	Parts Kit Contents: RELAY BLOCK HARNESS BREAKER DECAL (4) FLAT HEAD SCREWS (2) WASHER HEAD SCREWS
Misc. Tools & Supplies:	SCREW GUN, # 2 SQUARE BIT, DE-PINNING TOOL(amp 1804030-1), 3/8" DEEP WELL SOCKET, RATCHET

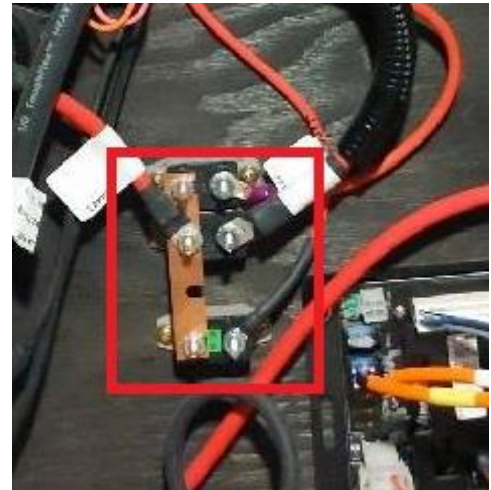
INSPECTION

Access electrical compartment in passenger cargo bay #3. Verify if the relay shown below is present. **If not**, please proceed with step 1 of instructions.



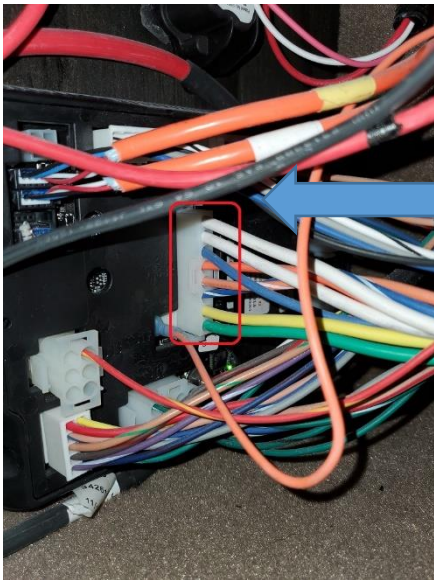
INSTRUCTIONS

1. Install breaker in line of breakers. (Note: there is an empty slot for it) as shown in picture to the right.



2. Install relay block just above the breakers. As shown in the pictures to the left





3. Unplug the 8- pin connector from G-12. As shown in the picture to the left

4. De-pin, wire 1 and 2 (gray and gray/black wires) as shown in picture to the right



- 5. Insert wires into 2 pin connector of harness provided, matching colors on connector
- 6. Insert orange and blue wire into 8 Pin connector on G-12 in place of the gray wires you just removed
 - a. Orange in position 1
 - b. Blue in position 2



- 7. Connect red wire(ring terminal) to breaker that you installed
- 8. Connect black wire(ring terminal) to ground bar in electrical compartment
- 9. Plug in 8 pin connector to G-12
- 10. Plug 6 pin connector to relay that you installed
- 11. Apply new label beside breakers
- 12. Test operation of slide out.

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