

Front bumper/facia fit above headlamps

Topic number	LI88.20-P-071570
Version	2
Function group	88.20 Bumpers
Date	11-19-2020
Validity	BR290
Reason for change	Remedy added. Removed PTSS case request.
Reason for block	

Complaint:

Bulging of front bumper above headlamps (see attachment). Function of headlights not blocked or impaired.

Attachments	
File	Description
Beanstandung.JPG	Bulging on bumper above the headlamp

Cause:

Bonding between bracket and bumper may be separating.

Remedy:

Detach front bumper and check whether the brackets can be easily removed without damaging or deforming the bumper.

A) If the brackets can be easily removed without damaging or deforming the bumper --> Carry out the following re-work:

1. Clean the inner side of the bumper and the new brackets and then apply primer.
2. Attach 3M tape as per Attachment 1.
3. Apply additional beads of adhesive (A 006 989 08 71 - Sikaflex ® 265) between and next to the 3M tape, as per Attachment 2.
4. Bond the brackets to the inner side of the bumper and allow to cure sufficiently.

B) If the brackets cannot be removed without damaging or deforming the bumper (bond too strong) --> Perform procedure A, and replace the bumper.

Attachments	
File	Description
Halter_mit_3M.JPG	Attachment 1
Kleberauppen.JPG	Anhang 2

Symptoms

Body / Bumper / Poor fit

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
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XENTRY TIPS

A 290 885 05 01		Left bumper bracket	1		X
A 290 885 06 01		Right bumper bracket	1		X

Attachments

Beanstandung.JPG:



Halter_mit_3M.JPG:



XENTRY TIPS

Kleberaepen.JPG:

