



MAINTENANCE INFORMATION

MI21-01

DATE : January 2021 SECTION : 07 TRANSMISSION SUBJECT : VOLVO I-SHIFT TRANSMISSION REPLACEMENT -DIFFERENCE BETWEEN CONNECTIONS AT THE TOP OF THE OIL FILTER HOUSING

First Release

14 Jan 2021

APPLICATION

Model	VIN	
Volvo 9700		From model year 2009
Prevost		From model year 2011

DESCRIPTION

When replacing a Volvo I-Shift transmission, it is imperative to follow the recommendations below.

MATERIAL

Order the following part:

Part No.	Description	Qty
20483578	GASKET, OIL FILTER HOUSING	

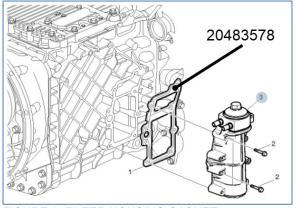
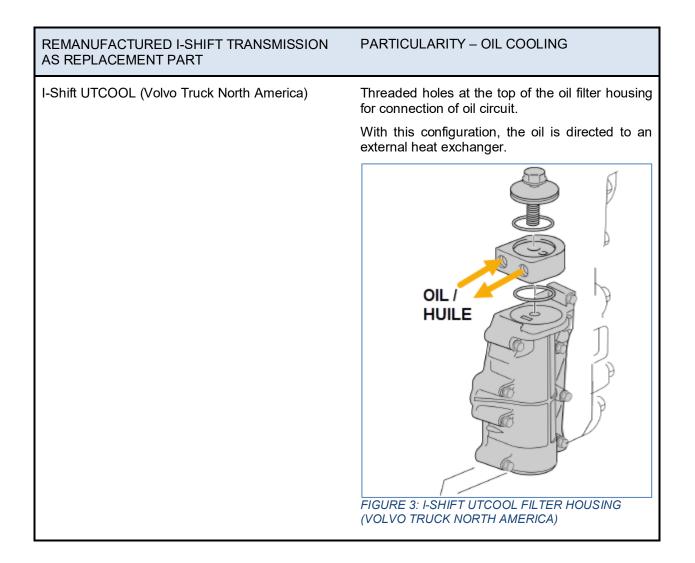


FIGURE 1: FILTER HOUSING GASKET

NOTE

Material can be obtained through regular channels.

VEHICLE	I-SHIFT TRANSMISSION OF ORIGIN	PARTICULARITY – OIL COOLING
Volvo 9700	I-Shift UTCOOL (Europe)	No oil cooling system at the top of the oil filter housing
Prevost	I-Shift TC-MWO (Europe)	Oil cooling using engine coolant. Two tube fittings at the top of the oil filter housing.
		For this type of transmission, the oil is cooled by circulating coolant at the top of the filter housing.
		COULANT / LIQUIDE DE REFROIDIS SEMENT



PROCEDURE

PREVOST COACHES

When replacing the I-Shift transmission on a Prevost vehicle On the new transmission, remove and discard the oil filter housing and its upper part



Recover the oil filter housing and upper part on the old transmission and install on the new transmission. Use a new filter housing gasket. Connect the coolant hoses as with former installation.

VOLVO 9700

Recover the oil filter housing and upper part of the
old transmission and install on the new
transmission. Use a new filter housing gasket
or
install the new transmission as is with its filter
housing and install an oil circulation loop (see
FIGURE 4).CAUTION, DO NOT BLOCK THE OIL PORTS AT THE TOP OF
THE FILTER HOUSING. DOING SO WOULD PREVENT OIL
FLOW IN THE TRANSMISSION AND SEVERE DAMAGE
WOULD OCCUR.



FIGURE 4: VOLVO 9700 - OIL CIRCULATION LOOP



Figure 5: DO NOT BLOCK THE CONNECTION PORTS AT THE TOP OF THE OIL FILTER HOUSING

PARTS / WASTE DISPOSAL

Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

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