

JLRTB02065NAS1

**TECHNICAL BULLETIN**

06 JAN 2021



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**INFORMATION****SECTION:**

501-02

**SUBJECT/CONCERN:**

Rattle Noise From Under The Vehicle

**AFFECTED VEHICLE RANGE:**

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Discovery (LR)	2019 Onwards	400110 Onwards	Nitra (Slovakia)
Range Rover (LG)	2018 Onwards	380256 Onwards	Solihull
Range Rover Sport (LW)	2018 Onwards	164776 Onwards	Solihull

**MARKETS:**

NORTH AMERICA

**CONDITION SUMMARY:****SITUATION:**

A rattling noise can be heard coming from under the vehicle. Investigation has determined that the rattle is coming from the engine undershield.

**CAUSE:**

Star washer relaxation.

**ACTION:**

Follow the instructions below.

**PARTS:****NOTE:**

LR003643 contains 25 nuts, only 6 nuts are required for each repair.

PART NUMBER	DESCRIPTION	QUANTITY
LR003643	Nuts	1

**WARRANTY:****NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
JLRTB02065 - Renew engine undershield fixings	99.01.41	0.3	GD	LR064187/LR133837

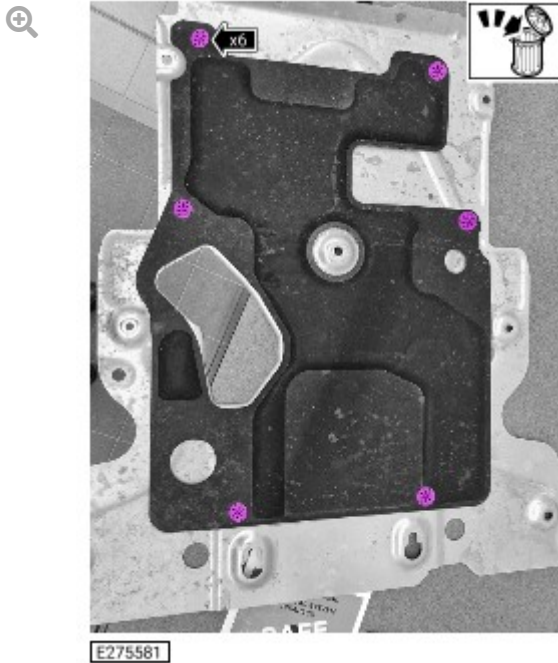
**NOTE:**

Normal Warranty procedures apply.

**SERVICE INSTRUCTION:**

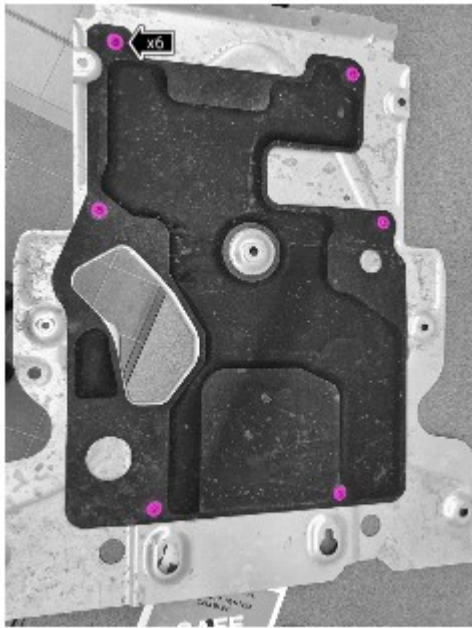
1. Remove the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels - Removal and Installation - Engine Undershield).

2.



Remove and discard the 6 star washers.

3.



E275670

Install the 6 new nuts.

- ■ Torque: **3 Nm**

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4. Install the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels - Removal and Installation - Engine Undershield).