



Technical Service Bulletin

13 Instructions for a poly V-belt and toothed belt, if it came into contact with coolant

13 21 13 2062387/1 March 9, 2021.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
All	2012 - 2022	All	Not Applicable

Condition

Customer states:

- No customer concerns, it is found during PDI or any other diagnostic work.

Workshop findings:

- The poly V-belt is wet with coolant and/or came into contact with coolant due to a coolant leak.
- The toothed belt for the valve gear drive is wet with coolant and/or came into contact with coolant due to a coolant leak.

Technical Background

Not applicable.

Production Solution

Not applicable.

Service

Poly V-belt:



Note:

Poly V-belts on Audi vehicles are normally not sensitive to coolant as they are made of the same material as coolant hoses. Therefore, there is no reason to replace a poly V-belt which came into contact with coolant and was then dried again.

- In isolated cases, a coolant leak can result in dirt accumulating or a crust forming (due to pigments contained in the coolant, for example) and scraping or damaging the poly V-belt.
- In such isolated cases, replacing the belt is reasonable. The Audi Technician is responsible for making such decisions on a case-by-case basis.



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- If the replacement is made under warranty or goodwill, please take photos of the damage and upload them into DOC-IT with the repair order. Photos should:
 - Have a date stamp and VIN reference.
 - Be taken in focus and with sufficient light.
 - Show as much detail as possible.

Toothed belt for valve gear drive:

- A toothed belt which was briefly in contact with coolant (Figure 1) and was dried again it does not need to be replaced.



Note:

If a toothed belt has been removed, always check it for signs of wear or damage before installing it again.



Figure 1. Example of the toothed belt that was briefly in contact with coolant.

- If the toothed belt is exposed to coolant for an extended period of time, it must be replaced.

Warranty

This TSB is informational only and not applicable to any Audi Warranty.

Additional Information

All part and service references provided in this TSB (2062387) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.



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