

ATTENTION:

GENERAL MANAGER

PARTS MANAGER

CLAIMS PERSONNEL

SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2015-20MY WRX/STI

NUMBER: 18-210-21

SUBJECT: Service Manual Corrections

DATE: 05/13/21

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2020	WRX/ STI	Engine	Starting/ Charging System (not STI)	Battery Sensor	Battery Sensor removal and installation steps updated/ changed.
		Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.
		General Description	Recommended Material	Grease	Brake Pad Clip Grease number changed/updated.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
		Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2019	WRX/ STI	Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.
		Engine	Fuel Injection (not STI)	Throttle Body	Inspection/testing steps added.
		Engine	Fuel Injection (STI)	Throttle Body	Inspection/testing steps added.
		General Description	Recommended Material	Grease	Brake Pad Clip Grease number changed/updated.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.		
Body & Electrical/Wiring System	Lighting System	Rear Combination Light Assembly	Installation steps changed & updated.		
2018	WRX/ STI	Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.
		Engine	Fuel Injection (not STI)	Throttle Body	Inspection/testing steps added.
		Engine	Fuel Injection (STI)	Throttle Body	Inspection/testing steps added.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
		Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.
Body & Electrical/Wiring System	Lighting System	Rear Combination Light Assembly	Installation steps changed & updated.		
2017	WRX/ STI	Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.
		Airbag & Seat Belt System	Airbag System	Roll Connector	Adjustment steps updated.
		Engine	Fuel Injection (not STI)	Throttle Body	Inspection/testing steps added.
		Engine	Fuel Injection (STI)	Throttle Body	Inspection/testing steps added.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.		
Body & Electrical/Wiring System	Lighting System	Rear Combination Light Assembly	Installation steps changed & updated.		

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2016	WRX/ STI	Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.
		Airbag & Seat Belt System	Airbag System	Roll Connector	Adjustment steps updated.
		Engine	Fuel Injection (not STI)	Throttle Body	Inspection/testing steps added.
		Engine	Fuel Injection (STI)	Throttle Body	Inspection/testing steps added.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.		
Body & Electrical/Wiring System	Lighting System	Rear Combination Light Assembly	Installation steps changed & updated.		
2015	WRX/ STI	Diagnosis	Engine (not STI)	Diagnostic procedure with DTC.	Diagnostic steps added for DTCs P0011, 0014, 0021, 0024.
		Airbag & Seat Belt System	Airbag System	Roll Connector	Adjustment steps updated.
		Engine	Fuel Injection (not STI)	Throttle Body	Inspection/testing steps added.
		Engine	Fuel Injection (STI)	Throttle Body	Inspection/testing steps added.
		Brakes	Front Brake Pad	Installation	Installation steps changed & updated.
			Front Disc Brake Assembly	Installation	Installation steps changed & updated.
			Rear Brake Pad	Installation	Installation steps changed & updated.
			Rear Disc Brake Assembly	Installation	Installation steps changed & updated.
Transmission	Continuously Variable Transmission (TR690)	Transmission Control Module (TCM)	Installation steps changed.		
Body & Electrical/Wiring System	Lighting System	Rear Combination Light Assembly	Installation steps changed & updated.		