



Preliminary Information

PIT5840 Wind Noise From Either Front door(s) While Driving

Models

Brand:	Model:	Model Years:	VIN:		Engine:	Transmissions:
			from	to		
Buick	Envision	2021	All	All	All	All
Involved Region or Country	North America					
Condition	Wind Noise From Front Door(s) While Driving					
Cause	Improper installation or missing foam seal in either front door.					

Correction:

Inspect front door window stuffer seal foam being missing or misaligned.

Open affected front door and pull back the seal on the window run channel (see highlight). Inspect the Window Stuffer If out of position proceed to repair. If out of position proceed to replacement.



Seal Missing



Seal Properly Installed





Seal out of position (Note how it sits lower)



Repair Procedure

If the seal is mispositioned the Window Upper Reveal Molding (1) and Belt Molding (2) need to be removed to access the area to add the 3M Strip Caulk.



With the Front Side Door Window Upper Reveal Molding and Front Side Door Window Belt Reveal Moldings off you can access the are where the strip caulk will be

added.



Replacement Procedure

If the seal is missing the Front Side Door Window Weather strip will need to be removed to add the Window Stuffer.



Void where Stuffer will go with Front Side Door Window Weather strip removed



Proper Stuffer orientation in the channel



Please Make sure before installing Window Run Channel that the Stuffer is properly oriented.

Parts Information

Description	Part Number	Quantity
Window Stuffer Left Side	85535173	1
Window Stuffer Right Side	85535174	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1086388	Inspect No Repair	0.3 Hrs.
1086378	Add 3M Strip Caulk	0.5 Hrs.
1086368	Install Missing Window Stuffer	1.0 Hrs.

*This is a unique Labor Operation for Bulletin use only.

Version History

Version	1
Modified	05/03/2021 - Created on.



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