



SIB 51 10 21

SERVICE ACTION: CHECK BADGE ON TAILGATE, REPLACE IF NECESSARY

2021-05-24

## MODEL

E-Series	Model Description	Production Date
G22	4 Series Coupe	March 17, 2021
G23	4 Series Convertible	March 17, 2021
G82	M4 Coupe	March 17, 2021

## SITUATION

The "BMW" trunklid emblem (arrow) which contains the rear-view camera may not have been correctly fastened during vehicle production.

It is possible that the emblem & camera may become detached from the vehicle, such as when going through an automated car wash.

Note: The trunklid release is not located at the emblem as it is on the 8 Series, but above the license plate area.



## CAUSE

The badge may not have been properly installed.

## CORRECTION

Check the attachment of the emblem. Replace if needed.

The rear-view camera is located at the "6:00" position (arrow).



## PROCEDURE

- Apply a light force between the trunklid and the emblem.
- If the emblem cannot be moved by applying slight force, the emblem can remain on the vehicle.
- If the emblem lifts off the trunklid, the emblem must be removed, and a new emblem must be attached.
  - See repair instructions "Removing and installing/replacing rear BMW badge", REP 51 14 010.

## PARTS INFORMATION

Only use and invoice the part number below that apply.

**Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part number may result with the wrong part number being invoiced and installed, this could delay the payment of the claim.**

Part Number (P/N)	Description	Quantity
51 14 7 497 531	Trunklid BMW badge with rearview camera	1

## **WARRANTY INFORMATION**

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and when required, the part number listed above.

<b>Defect Code:</b>	<b>0051210500</b>	<b>G22 G23 G82 Checking &amp; if nec. replacing tailgate badge</b>
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**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop**

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 70 903	Checking the badge on the tailgate (Plus work) (No repair is necessary)	3 FRU
Or:	Or:		
# 2	00 70 905	Checking and replacing the badge on the tailgate with reversing assist camera (Plus work)	4 FRU (G23) 5 FRU (G22/G82)

Or:

**The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit)**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 70 355	Checking the badge on the tailgate (Main work) (No repair is necessary)	5 FRU
Or:	Or:		
# 4	00 70 357	Checking and replacing the badge on the tailgate with reversing assist camera (Main work)	6 FRU (G23) 7 FRU(G22/G82)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B51 20 21 WP 1), unless otherwise required by State law.

## **QUESTIONS REGARDING THIS BULLETIN**

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that's available in the Warranty Documentation Portal or through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections
Parts inquiries	Submit an IDS ticket to the Parts Department

