



# Service Bulletin

Bulletin No.: 21-NA-150

Date: July, 2021

## TECHNICAL

**Subject:** Headlamp Moisture, Condensation

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Cruze (Gen II - VIN B)	2016	2019	—	—	All	All

<b>Involved Region or Country</b>	North America, Israel, Palestine, Chile, Colombia, Ecuador, Peru
<b>Condition</b>	Some customers may comment on seeing moisture and/or condensation in one of the headlamp assemblies.
<b>Cause</b>	The cause of the condition may be that during seasonal changes involving temperature swings and high humidity, condensation may form within the headlamp assembly.
<b>Correction</b>	<b>Note:</b> Please reference the latest version of Service Bulletin# 01-08-42-001 for Exterior Lamp Condensation and Replacement Guidelines.  Replace the headlamp bulb access cover on the affected side with a service replacement cap that includes a desiccant bag. Refer to <i>Headlamp Bulb Access Cover Replacement (Left Side)</i> or <i>Headlamp Bulb Access Cover Replacement (Right Side)</i> in SI.

### Parts Information

Causal Part	Description	Part Number	Qty
X	COVER ASM-HDLP BULB ACC	42715667	1

### Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2086288*	Headlamp Bulb Access Cover with Desiccant Replacement	0.2 hr
*This is a unique Labor Operation for bulletin use only.		

<b>Version</b>	1
<b>Modified</b>	Released June 28, 2021

Additional SI Keywords: condensation, moisture, fog, water, intrusion, mist

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT VOLUNTARY  
TECHNICIAN  
CERTIFICATION