



YELLOW - 5th wheel mounting bolts tightening

Description:

Yellow Group of companies reporting fifth wheel mounting bolts loose.

Corrective Action:

Torque check then torque the fifth wheel fasteners.

While holding the nut with a wrench, torque the fastener head to 178 Nm (131 lbf-ft). If the fastener turns mark an "x" for the current position on the sheet that follows (see next page). After the check is complete bring the fastener to final torque of 275 +/- 45 Nm (203 +/- 33 lbf-ft). Repeat this process on all remaining fasteners.

Ensure ALL fifth wheel fasteners are at the final torque of 275 +/- 45 Nm (203 +/- 33 lbf-ft) when complete.

NOTE: As a part of the normal warranty claim process, please attach a completed page 2 of this document to the claim.

UCHP SCC CODE: S7603

EXPIRATION DATE: 3/15/2022

CAUSAL PART NUMBER: 984833

Labor Code: 1720-16-09-01 Campaign, General 0.5hrs

PARTS LIST: NA

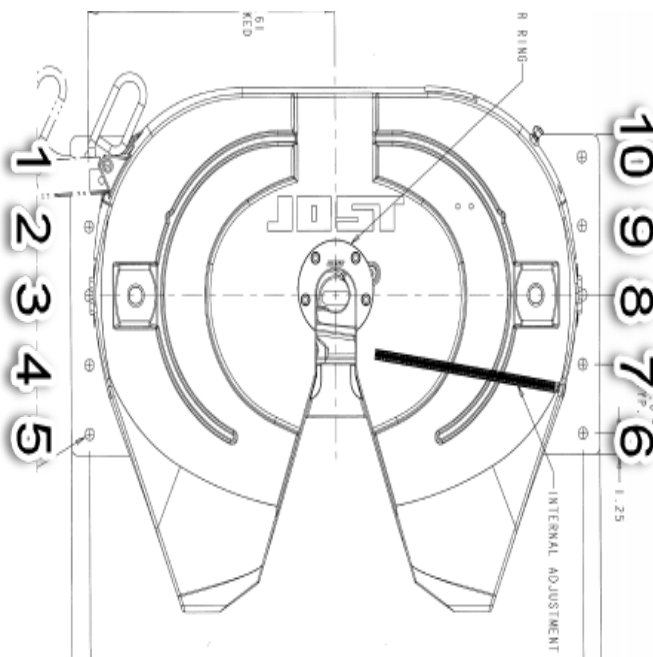
FOR MORE INFORMATION CONTACT: Guenter Schlottmann
guenter.schlottmann@volvo.com

Vin Number

Stationary Fifth Wheel

NOTE: As a part of the normal warranty claim process, please attach a copy of this document to the claim

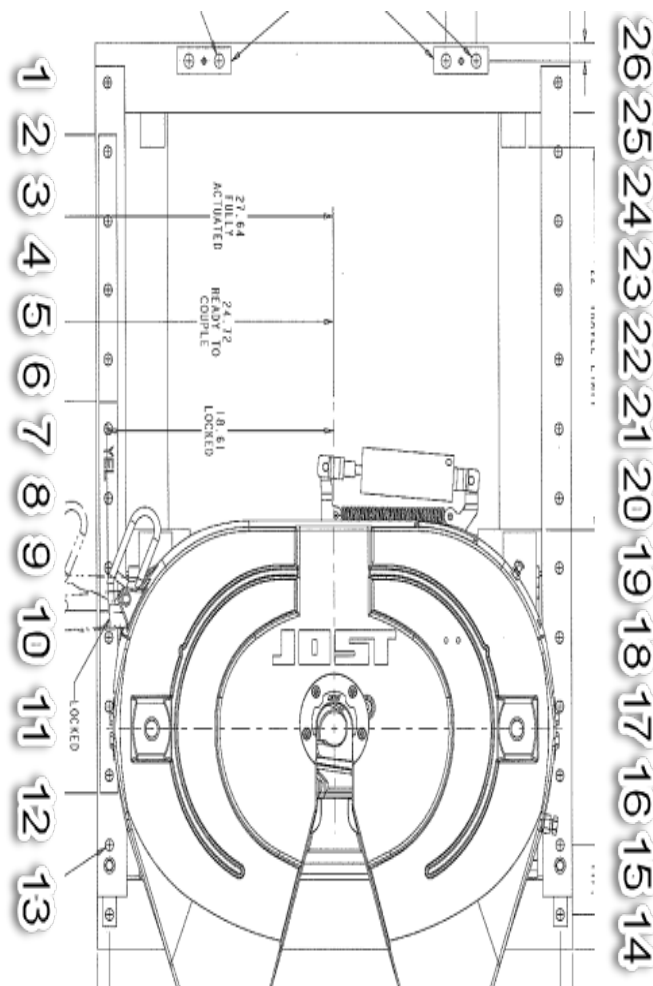
Position	Fastener movement when torqued at 178 Nm
1	
2	
3	
4	
5	



Position	Fastener movement when torqued at 178 Nm
10	
9	
8	
7	
6	

Sliding fifth wheel option

Position	Fastener movement when torqued at 178 Nm
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	



Position	Fastener movement when torqued at 178 Nm
26	
25	
24	
23	
22	
21	
20	
19	
18	
17	
16	
15	
14	