

**Sports Tailpipe - Silver (OP3)/Black (OP6)**

Revision: This bulletin replaces bulletin Group 2 3/17, dated September 11, 2017.

Model Year: **As of 2017 up to 2020**

Vehicle Type: **Panamera 4S/Panamera Turbo/Panamera Turbo S E-Hybrid** including related **Executive** and **Sport Turismo** variants

Information: **Retrofitting**



Information



Figure 1

Notes: The tailpipes for the standard exhaust system on the vehicles specified above can be replaced by new sports tailpipes in Silver chrome-plated look (OP3) or Black chrome-plated look (OP6) (⇒ Figure 1).

The sports tailpipes can be retrofitted worldwide.

From June 2017, the sports tailpipes are also available straight from the factory for new vehicles by requesting the relevant optional equipment.

Parts Info: **971.044.200.A** ⇒ Sports tailpipe –silver chrome-plated–, set  
**971.044.200.B** ⇒ Sports tailpipe – black chrome-plated–, set

Parts list:



Figure 2

9A7.253.823.30 <sup>1</sup>	1 x	Sports tailpipe, silver chrome-plated, outer left ⇒ <i>Figure 2-1-</i>
9A7.253.823.35 <sup>1</sup>	1 x	Sports tailpipe, silver chrome-plated, inner left ⇒ <i>Figure 2-2-</i>
9A7.253.824.35 <sup>1</sup>	1 x	Sports tailpipe, silver chrome-plated, inner right ⇒ <i>Figure 2-3-</i>
9A7.253.824.30 <sup>1</sup>	1 x	Sports tailpipe, silver chrome-plated, outer right ⇒ <i>Figure 2-4-</i>
9A7.253.823.40 <sup>1</sup>	1 x	Sports tailpipe, black chrome-plated, outer left ⇒ <i>Figure 2-5-</i>
9A7.253.823.45 <sup>1</sup>	1 x	Sports tailpipe, black chrome-plated, inner left ⇒ <i>Figure 2-6-</i>
9A7.253.824.45 <sup>1</sup>	1 x	Sports tailpipe, black chrome-plated, inner right ⇒ <i>Figure 2-7-</i>
9A7.253.824.40 <sup>1</sup>	1 x	Sports tailpipe, black chrome-plated, outer right ⇒ <i>Figure 2-8-</i>
9A7.008.019.00	4 x	Countersunk screw, M6 x 12 PA ⇒ <i>Figure 2-9-</i>
N.903.425.02	4 x	Speed nut, M6 x 19.5 x 18 – VW602 49 ⇒ <i>Figure 2-10-</i>

<sup>1</sup> ONLY contained in respective set!



### Information

**ONLY** in the event of repairs/replacement:

Items **WITHOUT** a part number in the parts list can be found/ordered from the Porsche Electronic Parts Catalog = PET.

Check model year and vehicle equipment (I-no.) in the standard catalog!

Tools: **Nr.90 Pos.1 - Torque wrench** Flashlight

- Installing:
- 1 Preparatory work
    - 1.1 Drive the vehicle onto a lifting platform and connect the battery charger. ⇒ *Workshop Manual '2X00IN Battery trickle charging'*
    - 1.2 Raise the vehicle. ⇒ *Workshop Manual '4X00IN Lifting the vehicle'*



### CAUTION

#### Hot components

- Risk of burns
- ⇒ Let hot components cool down.
- ⇒ Wear personal protective gear.

- 1.3 Remove standard tailpipes (⇒ *Figure 4 (Panamera Turbo)*). ⇒ *Workshop Manual '263519 Removing and installing tailpipe cover'*
  - 1 – Standard tailpipes – right-hand side
  - 2 – Countersunk screw, M6 x 12
  - 3 – Speed nut, M6 x 19.5 x 18 – VW602 49

- 1.4 Replace snap nut, M6 x 19.5 x 18 – VW602 49 (⇒ *Figure 4 (Panamera Turbo) -3-*) if necessary.

- 2 Installing sports tailpipe
  - 2.1 Slide the new sports tailpipes onto the relevant rear silencer stub pipes as far as the screw point and preassemble by fitting a new countersunk screw, M6 x 12 **hand-tight**.

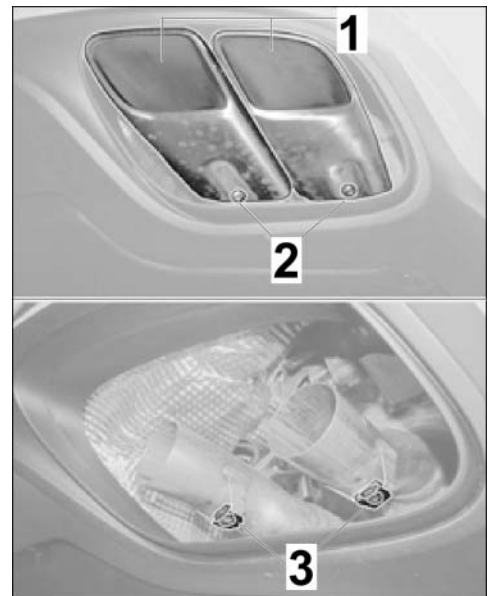


Figure 4 (Panamera Turbo)

**Information**

If the sports tailpipes have to be moved to the right or left, this can only be performed via the connecting strut between the rear mufflers (see also:  $\Rightarrow$  *Workshop Manual '263319 Removing and installing rear muffler'*).

- 2.2 Check that the gap = "dimension Z" ( $\Rightarrow$  *Figure 5-Z*-) between the new sports tailpipes and exhaust system cover (rear apron – left and right side of vehicle) is symmetrically constant.

**dimension Z** – symmetrically constant all the way around with respect to exhaust system cover

**dimension X** – equal projection (right side of vehicle)

Re-align sports tailpipes if necessary.

**Information**

The tailpipes are adjusted in X direction using the slots in the tailpipe.

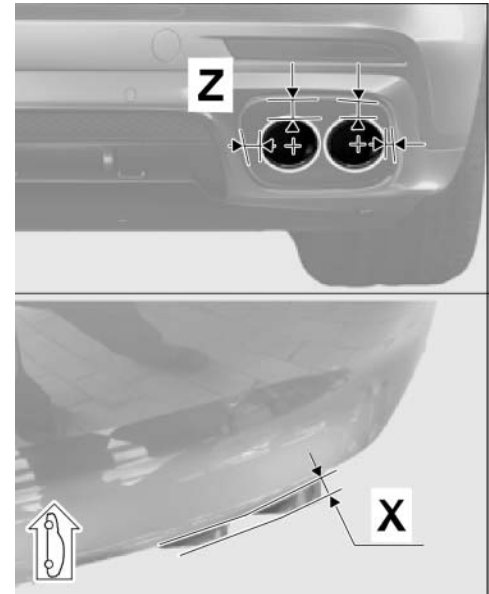


Figure 5

- 2.3 Check that the sports tailpipes project equally = "dimension X" with respect to the rear apron (left and right side of vehicle  $\Rightarrow$  *Figure 5-X* -). Re-align sports tailpipes if necessary.
- 2.4 Tighten countersunk screw (M6 x 12) on the sports tailpipe.  
**Tightening torque 8 Nm (6 ftlb.) +/- 1 Nm (+/- 0.5 ftlb.)**

### 3 Concluding work

- 3.1 Disconnect the battery charger.  $\Rightarrow$  *Workshop Manual '2X00IN Battery trickle charging'*
- 3.2 Lower the lifting platform and remove the vehicle.

26 35 20 00: –Removing and installing tailpipes (4 x)–

Labor time: **55 TU**

Includes: Removing standard tailpipe (4 x) and installing new sports tailpipe (4 x).  
Aligning new sports tailpipe (4 x) with respect to rear apron.

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