



## Mack Chassis - FSB 237 - 020, Unit Injector Yoke Hold - Down Bolt Torque Specification



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(October 2017)

MACK CHU, CXU, GR, GU, and PI trucks built from 2009 to 2017 and equipped with MP7, MP8, and MP10 engines (EM-USA10, EM-USA14, and EM-USA17), will require a new torque specification for the Unit Injector Yoke Hold-Down Bolt. Effective immediately, the torque value in step 4 has changed to 25 +5/-0 Nm (18 +4/-0 ft-lb). See the torque procedure in steps 1 through 5 below. Additionally, the new yoke hold-down bolt torque will be updated in all service procedures, methods, and specification manuals.

Note: If the unit injector yoke hold-down bolts are removed, do not reuse. The unit injector yoke hold-down bolts are made for one time use only.

Note: This bulletin does not apply to MACK Trucks Australia.



### Unit Injector Yoke Hold-Down Bolt Torque Procedure

1. Tighten 20 +5 Nm (15 +4 ft-lb).
2. Tighten 180 ±5 degrees.
3. Loosen the bolt until the torque is 10 to 15 Nm (7 to 11 ft-lb), back off approximately 150 Degrees.
4. Tighten 25 +5/-0 Nm (18 +4/-0 ft-lb).
5. Tighten 90 ±5 degrees.