



Technical Service Bulletin

66 Door cover trim is loose

66 22 83 2065001/2 January 7, 2022. Supersedes Technical Service Bulletin Group 66 number 21-78 dated November 13, 2021 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q8, SQ8, and RS Q8	2020 – 2021	All	Not applicable

Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised Warranty (addition of labor operations)
1	11/13/2021	Initial publication

Customer states:

- The front door trim cover has a visible gap between the trim and the door panel. The trim cover does not lie flush along the entire length of the trim.

Workshop findings:

- The front door trim cover has come loose from the door panel.

Technical Background

When the front door trim cover was installed in production one or more door trim clips may have been incorrectly engaged and subsequently damaged during the installation process. This issue may be present on either the left or right front doors.



Technical Service Bulletin

Figure 1 depicts this condition as it may appear.



Figure 1. A visible gap is present between the front door trim cover and the outer door panel.

Figure 2 shows a closer view of the gap.



Figure 2. A closer view of the gap, which is present between the front door trim cover and the outer door panel.

Since this issue may be present on either the left or right front doors carefully inspect both front doors for this condition and repair as necessary.

Production Solution



Technical Service Bulletin

The installation procedure has been refined in production to prevent clip damage.

Service

Replace the front door trim according to the repair specifications in the Elsa Repair Manual. Since this issue may be present on front doors for this condition and repair as necessary.

Warranty

Claim Type:	<ul style="list-style-type: none">• 110 up to 6 Months/6,000 Miles.• 1AM over 6 Months/6,000 Miles.• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	6622		
Damage Code:	0018		
Labor Operations:	If replacing a door trim cover that does not require painting:		
	Front door trim remove and reinstall	66 22 19 00	See SRT with associated operations
	Front door trim remove and reinstall – Both right front and left front sides	66 22 20 00	See SRT with associated operations
Sublet Operations	If replacing a door trim cover that requires painting:		
	Replace and paint new part (Labor Operation listed in Outside Labor)	A000 1600	Max \$150 per trim piece.



Technical Service Bulletin

Diagnostic Time:	GFF	No allowance	0 TU
	Road test prior to the service procedure	No allowance	0 TU
	Road test after the service procedure	No allowance	0 TU
Claim Comment:	As per TSB #2065001/2		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
4M88539594W3	Cover for door – Left front - Anthracite	01
4M8853959AGRU	Cover for door – Left front - Primed	01
4M8853959BGRU	Cover for door – Left front - Primed	01
4M8853959GGRU	Cover for door – Left front - Primed	01
4M8853959FGRU	Cover for door – Left front - Primed	01
4M89599604W3	Cover for door – Right front - Anthracite	01
4M8959960AGRU	Cover for door – Right front - Primed	01
4M8959960BGRU	Cover for door – Right front - Primed	01
4M8959960GGRU	Cover for door – Right front - Primed	01
4M8959960FGRU	Cover for door – Right front - Primed	01



Technical Service Bulletin

Tool Number	Tool Description
3356	 <p data-bbox="516 961 586 993">Roller</p>
VAS 1978/14A	 <p data-bbox="516 1434 1019 1465">Wiring Harness Repair Set – Hot Air Blower</p>
T10383	 <p data-bbox="662 1793 695 1835">/1</p> <p data-bbox="873 1793 906 1835">/2</p>



Technical Service Bulletin

	Wedge Set
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Additional Information

All parts and service references provided in this TSB (2065001) are subject to change and/or removal.

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