

## Window lifter operating unit cover trim

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Topic number	LI72.10-N-074330
Version	1
Function group	72.10 - Front door
Date	2/4/22
Validity	Models 907, 910
Reason for change	

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### Complaint

Operating unit for window lifter at door is nonfunctional. The problem currently only occurs at the driver's door.

### Cause

Triggered by frequently opening and leaving the front doors open or frequently driving with an open window when it is raining, which results in water entering into the operating unit (window lifter).

As this is a result of customer use, the replacement of the switch will not be covered under warranty. The switch cover will also not be covered under warranty as this is not a defect of the component.

### Remedy

If the window switch is inoperable it will need to be replaced.

Attach silicone cover trim over operating unit for sealing.

Silicone trim has an adhesive strip and is affixed over operating unit.

Bonding surface area must be cleaned and degreased prior to bonding.





To affix, remove protection from bonding surface, position cover trim and press on.

# XENTRY TIPS

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Cover trim position in door trim

Attachments	
File	Description
<a href="#">Abdeckblende Bedienfeld 907_910.PNG</a> 	Silicone cover trim for affixing
<a href="#">Position Abdeckblende 907_910.PNG</a> 	Cover trim position in door trim

Symptoms
Body > Interior equipment > Switches, interior, general > Malfunction
Body > Glazing > Window lifting mechanism/window operation > Remains stationary

# XENTRY TIPS

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Body > Glazing > Window lifting mechanism/window operation > Does not run up

Body > Glazing > Window lifting mechanism/window operation > Does not run down

## Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A9077205100			Cover panel	1		X

## Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
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