

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2013-22MY Legacy and Outback

NUMBER: 18-223-22

SUBJECT: Service Manual Corrections

DATE: 04/06/22

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2013	Legacy	Transmission	Transmission Case	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION > General Description > COMPONENT > TRANSMISSION CASE"	Descriptions were changed and illustrations were added
			Transmission Case	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION(TR580) > General Description > PREPARATION TOOL > SPECIAL TOOL"	Illustrations were added
			Transmission Case	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION > Air Breather Hose > REMOVAL > TRANSMISSION CASE SIDE"	Illustrations were changed

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

SUBARU OF AMERICA, INC. IS ISO 14001 COMPLIANT

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2014	Legacy	Transmission	Transmission Case	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION > General Description > COMPONENT > TRANSMISSION CASE"	Descriptions were changed and illustrations were added
				"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION(TR580) > General Description > PREPARATION TOOL > SPECIAL TOOL"	Illustrations were added
				"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION > Air Breather Hose > REMOVAL > TRANSMISSION CASE SIDE"	Illustrations were changed
2015	Legacy	Transmission	Transmission Case	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION > General Description > COMPONENT > TRANSMISSION CASE"	Descriptions were changed and illustrations were added
				"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION(TR580) > General Description > PREPARATION TOOL > SPECIAL TOOL"	Illustrations were added
				"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION(TR580) > TRANSMISSION CASE > DISASSEMBLY > ASSEMBLY"	Descriptions were added and illustrations were added
		Engine	Mechanical (H4DO)	"Engine > MECHANICAL(H4DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed
			Mechnaical (H6DO)	"Engine > MECHANICAL(H6DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed
2016	Legacy	Engine	Mechanical (H4DO)	"Engine > MECHANICAL(H4DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed
			Mechnaical (H6DO)	"Engine > MECHANICAL(H6DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE	
2017	Legacy	Engine	Mechanical (H4DO)	"Engine > MECHANICAL(H4DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed	
			Mechnaical (H6DO)	"Engine > MECHANICAL(H6DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed	
2018	Legacy	Diagnostics	Tire Pressure Monitoring System	"DIAGNOSTICS > TIRE PRESSURE MONITORING SYSTEM (DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC C2721 THRESHOLD SET SWITCH ABNORMAL OR THRESHOLD READ MALFUNCTION"	DTC C2721 and Corresponding procedure was added.	
			Engine	Mechanical (H4DO)	"Engine > MECHANICAL(H4DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed
				Mechnaical (H6DO)	"Engine > MECHANICAL(H6DO) > Engine Oil Pressure > INSPECTION"	Engine speed and oil pressure values were changed
2020	Legacy	Airbag System & Seat Belt System	Airbag System	"Airbag System & Seat Belt System > AIRBAG SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.	
			Seat Belt System	"Airbag System & Seat Belt System > SEAT BELT SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.	
		Diagnostics	Airbag diagnostics	"DIAGNOSTICS > AIRBAG(DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B11F2 FRONT IMPACT DEPLOYMENT > DTC B11F7 SIDE IMPACT DEPLOYMENT > DTC B1783 FRONT LEFT OCCUPANT DETECTION SENSOR COLLISION DETECTION"	Descriptions were changed under DTCs	
			Cockpit control Diagnostics	"DIAGNOSTICS > COCKPIT CONTROL (DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B2259 CENTER INFORMATION DISPLAY COMMUNICATION OPEN"	Illustrations and descriptions were changed for DTC AND Connectors for step 6 were changed	

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2020 cont.	Legacy	Diagnostics	Driver Monitor	"DIAGNOSTICS > DRIVER MONITOR(DIAGNOSTICS) > Cancel Code > LIST"	Cancel code descriptions were changed.
		Body Electrical	Instrumentation	"Body & Electrical/WIRING SYSTEM > INSTRUMENTATION/ DRIVER INFO > Combination Meter System > OPERATION > VARIANT WORK"	Variant work procedure was changed
		Transmission	CVT	"Transmission/Transaxle > CONTINUOUSLY VARIABLE TRANSMISSION(TR580)"	Descriptions and Illustrations were changed and Procedures were added.
2021	Legacy and Outback	Airbag System & Seat Belt System	Airbag System	"Airbag System & Seat Belt System > AIRBAG SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.
			Seat Belt System	"Airbag System & Seat Belt System > SEAT BELT SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.
		Body Electrical	Instrumentation	"Body & Electrical/WIRING SYSTEM > INSTRUMENTATION/ DRIVER INFO > Combination Meter System > OPERATION > VARIANT WORK"	Variant work procedure was changed
		Diagnostics	Airbag diagnostics	"DIAGNOSTICS > AIRBAG(DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B11F2 FRONT IMPACT DEPLOYMENT > DTC B11F7 SIDE IMPACT DEPLOYMENT > DTC B1783 FRONT LEFT OCCUPANT DETECTION SENSOR COLLISION DETECTION"	Descriptions were changed under DTCs
			Cockpit control Diagnostics	"DIAGNOSTICS > COCKPIT CONTROL (DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B2259 CENTER INFORMATION DISPLAY COMMUNICATION OPEN"	Illustrations and descriptions were changed for DTC AND Connectors for step 6 were changed

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2021 cont.	Legacy and Outback	Diagnostics	Driver Monitor	"DIAGNOSTICS > DRIVER MONITOR(DIAGNOSTICS) > Cancel Code > LIST"	Cancel code descriptions were changed.
			Cockpit control Diagnostics	"DIAGNOSTICS > COCKPIT CONTROL (DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B2259 CENTER INFORMATION DISPLAY COMMUNICATION OPEN"	Illustrations and descriptions were changed for DTC
2022	Legacy, Outback & Outback Wilderness	Airbag System & Seat Belt System	Airbag System	"Airbag System & Seat Belt System > AIRBAG SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.
			Seat Belt System	"Airbag System & Seat Belt System > SEAT BELT SYSTEM > Inspection Locations after a Collision"	Inspection procedure was changed.
		Diagnostics	Airbag diagnostics	"DIAGNOSTICS > AIRBAG(DIAGNOSTICS) > Diagnostic Procedure with Diagnostic Trouble Code (DTC) > DTC B11F2 FRONT IMPACT DEPLOYMENT > DTC B11F7 SIDE IMPACT DEPLOYMENT > DTC B1783 FRONT LEFT OCCUPANT DETECTION SENSOR COLLISION DETECTION"	Descriptions were changed under DTCs
			Driver Monitor	"DIAGNOSTICS > DRIVER MONITOR(DIAGNOSTICS) > Cancel Code > LIST"	Cancel code descriptions were changed.