

#### SIB 16 01 22

SERVICE ACTION: CHECK THE ROUTING OF THE FUEL EVAPORATIVE LINES

#### **MODEL**

E-Series	Model Description	Production Date	Affected Option Code
G05	(X5 Sports Activity Vehicle)	June 6, 2020 – October 19, 2020	PHEV

#### **SITUATION**

During manufacturing, the evaporative lines for the EVAP system may have been routed incorrectly. This could result in a Service Engine Soon (MIL) lamp turning on.

### **CORRECTION**

Check the routing of the evaporative lines and correct the routing/connections if necessary.

### **PROCEDURE**

Follow Repair Instruction **51 71 041 Removing and installing/replacing rear left or right wheel arch cover** (aka wheel well) to access the EVAP System.



Check the routing and positions of all the EVAP line connections and correct if necessary (arrows) (1).



Also check to ensure all connections are locked or secured correctly (2).

After checking and correcting, reassemble the wheel well.

# **CLAIM INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below that applies.

Defect Code:	0016660200	G05 PHEV Correcting	EVAP s	ystem line routing
	4			

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 72 532	Check line routing (No line re-routing is necessary	9 FRU
Or:	Or:		
#2	00 72 533	Check and correct the line routing	9 FRU

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Or:

The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 72 024	Check line routing (No line re-routing is necessary	11 FRU
Or:	Or:		
# 4	00 72 025	Check and correct the line routing	11 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

#### **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B16 01 22 WP 1), unless otherwise required by State law.

# **QUESTIONS REGARDING THIS BULLETIN**

Technical inquiries	Submit feedback at the top of this bulletin	
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that's available in the Warranty Documentation Portal or through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections	
Parts inquiries	Submit an IDS ticket to the Parts Department	