SSM - Hose Clamp Position.pptx

Reference SSM64557

Models XF / X250 XJ / X351

Title 2.0 GTDI - Charge Air Hose assy detachment

Category Engine

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Symptom 402000 Cooling System Concerns

Issue: 2.0 GTDI Engine - Charge Air Cooler Hose becoming detached from Metal Resonator.

Cause: JLR Engineering are currently investigating the cause(s), prior to assured VIN's

XJ - V52674

XF - S90925

Action: Inspect the Charge Air Cooler Hose assy is fully engaged on and up to the Metal Resonator shoulder.

Content Ensure Worm-drive Clamp edge is positioned approx 13.5mm away from the end of the Hose and Metal Resonator shoulder, as shown in the diagram on the attachment.

> It is critical that the Worm-drive Clamp is hand tightened to 5.5 Nm on the Metal Resonator to avoid any potential Torque relaxation.

Note Please submit an ePQR for reports after the assured VIN's above.