

TECHNICAL BULLETIN  
K206NAS1  
19 MAR 2014



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 501-12**

Service Action: Instrument Panel End Trim

**AFFECTED VEHICLE RANGE:**

**XJ Range (X351)**

**Model Year:** 2014  
**VIN:** V58603-V66269

**MARKETS:**

USA

**CONDITION SUMMARY:**

**Situation:** An issue has been identified on a select number of 2014 model year XJ (X351) vehicles within the listed VIN range where the instrument panel end trim may contact the door veneer.



**NOTE: Refer to Service Bulletin 6-221USA for affected VINs and VIN-specific parts information.**

**Action:** Retailers are required to **HOLD** all affected vehicles within the listed VIN range that are in their control and refrain from releasing the vehicles for new or used vehicle sale pending completion of the rework action detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but must have it completed prior to vehicle handover to the customer. Affected vehicles already in the hands of customers should be updated at the next available opportunity.

**PARTS:**



**NOTE: Refer to Service Bulletin 6-221USA for affected VINs and VIN-specific parts information.**

DESCRIPTION	PART No. / SUNDRY CODE	QTY. / VALUE
Passenger end trim - Bordeaux	C2D1797CJB	1
Driver end trim - Bordeaux	C2D1799CJB	1
Driver end trim - Jet	C2D1799PVJ	1
Passenger end trim - Jet	C2D1797PVJ	1
Driver end trim - Mineral	C2D1799LAA	1
Passenger end trim - Mineral	C2D1797LAA	1
Driver end trim - Navy	C2D1799JMN	1
Passenger end trim - Navy	C2D1797JMN	1
Driver end trim - Oyster	C2D1799AMT	1
Passenger end trim - Oyster	C2D1797AMT	1

Passenger end trim - Truffle	C2D1797AMS	1
Driver end trim - Truffle	C2D1799AMS	1

### **SPECIAL TOOLS:**

Refer to Workshop Manual / Service Instruction for any required tools

### **WARRANTY:**



**NOTE: Check DDW to ensure that the vehicle is affected by this program prior to undertaking any rework action. Repair procedures are under constant review, and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIX to obtain the latest repair time. At the time of confirming a booking for vehicle repair, ensure that all outstanding Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.**

Warranty claims must be submitted quoting Program Code 'K206' together with the relevant Option Code from the table. The SRO and part information listed have been included for information only. The Option Code(s) that allows for the drive in / drive out allowance may only be claimed if the vehicle is brought into the workshop for this action alone to be undertaken.

This program is valid for a limited time only. Warranty claims with a repair date prior to the **28 February 2016** closure date must be submitted for payment within 30 calendar days of completion of the repair.

PROGRAM CODE	OPTION CODE	DESCRIPTION	SRO	TIME (HOURS)	PARTS / SUNDRY CODE	QTY. / VALUE
K206	B	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799CJB C2D1797CJB	1 1
K206	C	Instrument panel end trims - Pair - Renew Drive in/drive out	76.46.46 10.10.10	0.2 0.1	C2D1799CJB C2D1797CJB	1 1 -
K206	D	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799PVJ C2D1797PVJ	1 1
K206	E	Instrument panel end trims - Pair - Renew Drive in/drive out	76.46.46 10.10.10	0.2 0.1	C2D1799PVJ C2D1797PVJ	1 1 -
K206	F	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799LAA C2D1797LAA	1 1
K206	G	Instrument panel end trims - Pair - Renew Drive in/drive out	76.46.46 10.10.10	0.2 0.1	C2D1799LAA C2D1797LAA	1 1 -
K206	H	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799JMN C2D1797JMN	1 1
K206	J	Instrument panel end trims - Pair - Renew Drive in/drive out	76.46.46 10.10.10	0.2 0.1	C2D1799JMN C2D1797JMN	1 1 -
K206	N	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799AMT C2D1797AMT	1 1
K206	P	Instrument panel end trims - Pair - Renew Drive in/drive out	76.46.46 10.10.10	0.2 0.1	C2D1799AMT C2D1797AMT	1 1 -
K206	Q	Instrument panel end trims - Pair - Renew	76.46.46	0.2	C2D1799AMS C2D1797AMS	1 1

K206	R	Instrument panel end trims	76.46.46	0.2	C2D1799AMS C2D1797AMS	1
		- Pair - Renew	10.10.10	0.1		1
		Drive in/drive out				-



**NOTE: Normal Warranty policies and procedures apply**

### **SERVICE INSTRUCTION:**

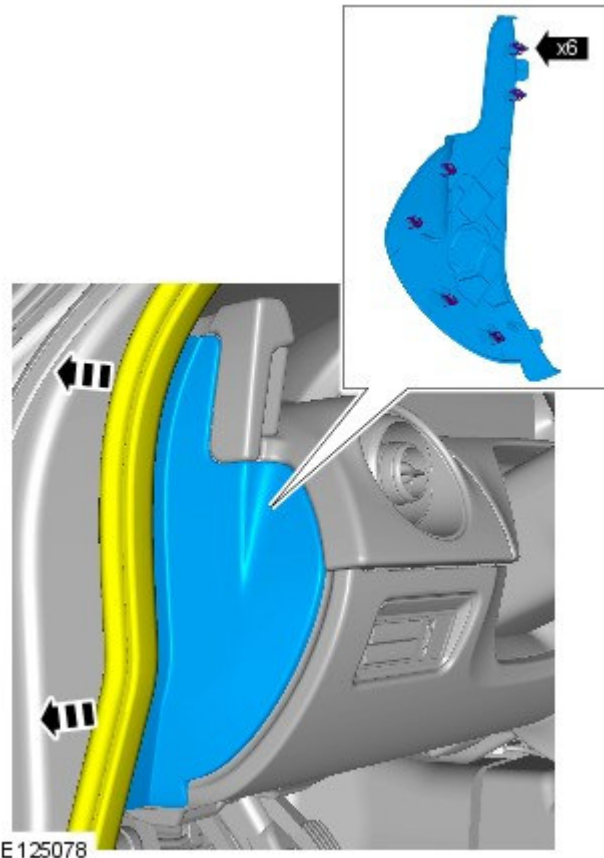
1. **CAUTION: Make sure that the component is correctly located on the locating pegs when installing.**



**NOTE: Left-side shown; right-side similar.**

Release the door seal to gain access to the left-side instrument panel end trim.

- Release and remove the left-side instrument panel end trim.
- To install, reverse the removal procedure.



2. Repeat step 1 to the right-side instrument panel end trim.