# PREVOST

# Instruction Sheet

IS-21072A

# **STEERING GATEWAY**

Revision A Cancel watch dog removal from EFD part of the instruction 06-29-2022

# **USE SECTION 1 OF THE INSTRUCTION**

Model	VIN (Electric Fan Drive Vehicles)
H345 Coaches. Model Year : 2019+	2PCH33493 <b>K</b> C710 <b>185</b> and up.
H345 VIP. Model Year : 2019+	2PCV33496 <b>K</b> C710 <b>295</b> and up.
X-Series Vehicles.	Canada built vehicles: 2PCCS349X <b>H</b> C73 <b>6160</b> and up.
Model Year : 2017+	US built vehicles : 4RKG33491 <b>H</b> 973 <b>7417</b> and up.

# **USE SECTION 2 OF THE INSTRUCTION**

Model	VIN (Without Electric Fan Drive Vehicles)
H345 Coaches. Model Year : 2019-	Before 2PCH33493 <b>K</b> C710 <b>185</b> .
H345 VIP. Model Year : 2019-	Before 2PCV33496 <b>K</b> C710 <b>295</b> .
X-Series Vehicles.	Canada built vehicles: Before 2PCCS349X <b>H</b> C73 <b>6160</b> .
Model Year : 2017-	US built vehicles : Before 4RKG33491 <b>H</b> 973 <b>7417</b> .

# **MATERIAL**

Kit #IS21072 includes the following parts:

Part No.	Description	Qty
564502	SOCKET MINI MATE N LOCK PRE-TIN	2
561479	TERM MOLEX .062 PIN 24-18AWG	1
560587	TERM,RING,ST,16-14,1/4,INS	1
562935	BUTT-SPLICE,22-18,INS	1
560784	SHRINK .250po .125po BLK -55C, +135C D/W	1 ft
562587	WIRE, 18 AWG, TXL, BLK, 125 DEG	6 ft
IS-21072	INSTRUCTION SHEET (EN)	1
FI-21072	INSTRUCTION SHEET (FR)	1

Other parts that may be required:

Part No.	Description	Qty
681485	EXTRACTOR, 11-03-002	1
564099	CLOTH TAPE, PROTECT. 150°C - BLACK	As req.

# NOTE

Material can be obtained through regular channels.

#### **PROCEDURE**



# **DANGER**

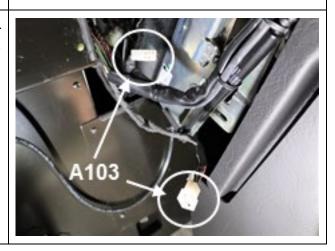
Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

# SECTION 1 (EFD VEHICLES)

- 1. Prepare the 2 lengths of 18AWG wires required for this modification.
  - Cut 36" of the supplied 562587 <u>black</u> wire and crimp a 564502 terminal at one end and a 561479 terminal at the other end.
  - Take 30" of the remaining 562587 <u>black</u> wire and crimp a 564502 terminal at one end and a 560587 ring terminal at the other end.
- Under the dash, locate the <u>A103</u> connector (left side of the steering column). Disconnect A103.



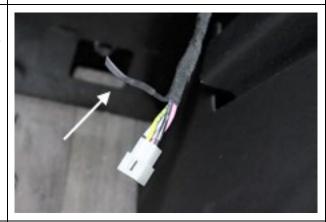


 Using extractor tool 681485, remove the ground wire A55RJ1 located at PIN 4 of the A103 connector.

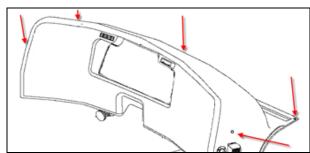




 Cut the terminal and cover the end of the wire with a length of the supplied 560784 shrink tubing.



5. Remove the vehicle dashboard cover.

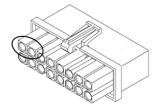


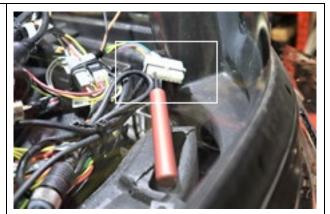
6. Locate the Gateway module located on the left side of the dashboard (close to the side window).

Disconnect the module (A139 connector).

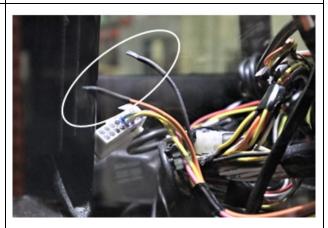


7. Using extractor tool **681485**, remove the terminals located at PIN 1 (A55J2.15 wire) and PIN 2 (A55RJ1.18 wire) from the A139 module connector.

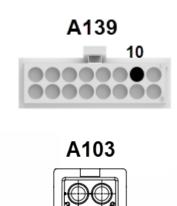




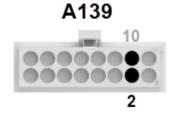
8. Cut the terminals from the end of the two extracted wires and add a length of supplied shrink tubing to protect the ends.



- 9. Route the previously prepared 36" black wire from connector A139 to connector A103 (pass through the dash near the steering column).
- 10. Insert one end of the 36" black wire in connector A139 PIN 10 and the other end of the wire in A103 PIN 4.



11. Connect the previously prepared 30" black wire to connector A139 PIN 2.



12. Route the other end of the 30" wire (ring terminal) inside the vehicle front junction box (FJB).



13. Connect the ring terminal of the wire to one of the front junction box ground studs.

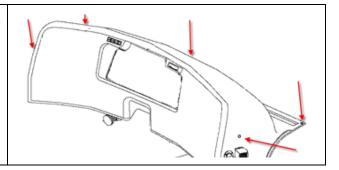


14. Reconnect <u>A139</u> and <u>A103</u> connectors and power-on the vehicle to confirm that all the steering wheel buttons are working properly.

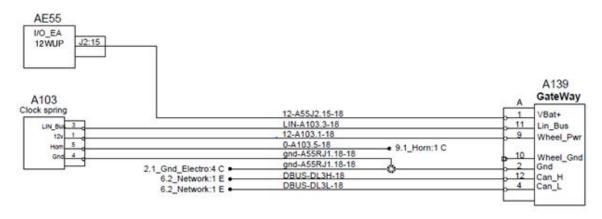


15. Secure all loose wires under the dashboard, front junction box and under the steering wheel.

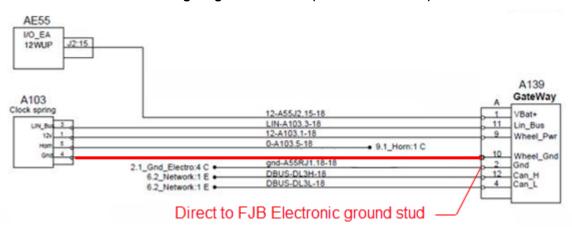
Put back the dashboard cover to finish the installation.



# Wiring diagram with EFD (before modification)



#### Wiring diagram with EFD (after modification)



# **SECTION 2 (VEHICLES WITHOUT EFD)**

- 16. Prepare a length of 18AWG black wire required for this modification.
  - Cut 36" of the supplied 562587 <u>black</u> wire and crimp a 564502 terminal at one end and a 561479 terminal at the other end.



17. Under the dash, locate the <u>A103</u> connector (left side of the steering column). Disconnect <u>A103</u>.

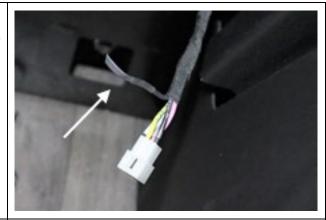


18. Using extractor tool **681485**, remove the ground wire **00A** located at PIN 4 of the A103 connector.

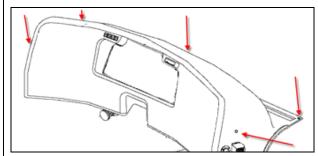




19. Cut the terminal and cover the end of the wire with a length of the supplied **560784** shrink tubing.



20. Remove the vehicle dashboard cover.

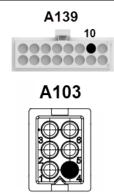


21. Locate the Gateway module located on the left side of the dashboard (close to the side window).

Disconnect the module (A139 connector).



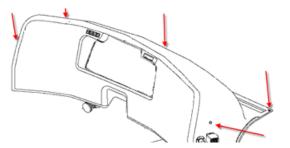
- 22. Route the previously prepared 36" black wire from connector A139 to connector A103 (pass through the dash near the steering column).
- 23. Insert the end of the 36" black wire in connector A139 PIN 10 and the other end of the wire in A103 PIN 4.



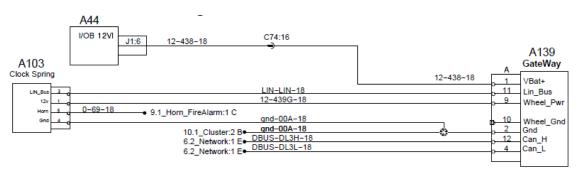
24. Reconnect <u>A139</u> and <u>A103</u> connectors and power-on the vehicle to confirm that all the steering wheel buttons are working properly.



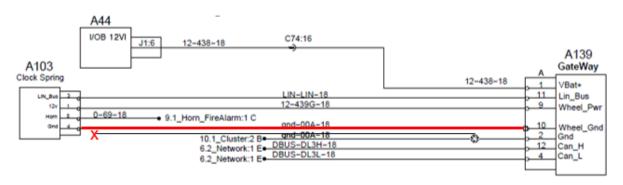
25. Secure all loose wires under the dashboard and under the steering wheel. Put back the dashboard cover to finish the installation.



# Wiring diagram without EFD (before modification)



# Wiring diagram without EFD (after modification)



# **PARTS / WASTE DISPOSAL**

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)