



**NUMBER:** 23-005-21

**GROUP:** 23 - Body

**DATE:** January 23, 2021

*This bulletin is supplied as technical information only and is not an authorization for repair. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, or otherwise, without written permission of FCA US LLC.*

**SUBJECT:**

Front Seat Side Shield Updated Service Procedure

**OVERVIEW:**

This bulletin informs the technician that when either of the front seat side shields are replaced the buckle will need to be replaced as well. If only the buckle needs to be replaced the front seat side shield will need to be modified.

**MODELS:**

2014 - 2019 (KL) Jeep Cherokee

**NOTE:** This bulletin applies to vehicles within the following markets/countries: North America, LATAM and EMEA.

**NOTE:** This bulletin applies to vehicles built on or before September 18, 2018 (MDH 0918XX).

**SYMPTOM/CONDITION:**

The technician will need to know the following:

- When either of the front seat side shields are replaced the buckle will need to be replaced as well.
- If only the buckle needs to be replaced the front seat side shield will need to be modified.

**DIAGNOSIS:**

If replacement of either of the subject parts is required, perform the Repair Procedure.

**PARTS REQUIRED:**

| Qty.   | Part No.   | Description  |
|--------|------------|--|
| 4      | 06511652AA | Bolt   |
| 1 (AR) | 6RG53PS4AB | Shield - Left Frt Seat Side (XS Black/Ski Grey)        |
| 1 (AR) | 6RG53DX9AB | Shield - Left Frt Seat Side (T9, XL, X9 Black)         |
| 1 (AR) | 6RG53HL1AB | Shield - Left Frt Seat Side ( XL Black/Lt Frost Beige) |
| 1 (AR) | 6DR271X9AC | Buckle   |
| 1 (AR) | 6DR271L1AC | Buckle   |
| 1 (AR) | 6DR271S4AC | Buckle   |

**NOTE:** If working on the passenger seat, use the shield part number from the parts catalog.

**REPAIR PROCEDURE:**

1. Remove the affected front seat. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Seat / Removal.

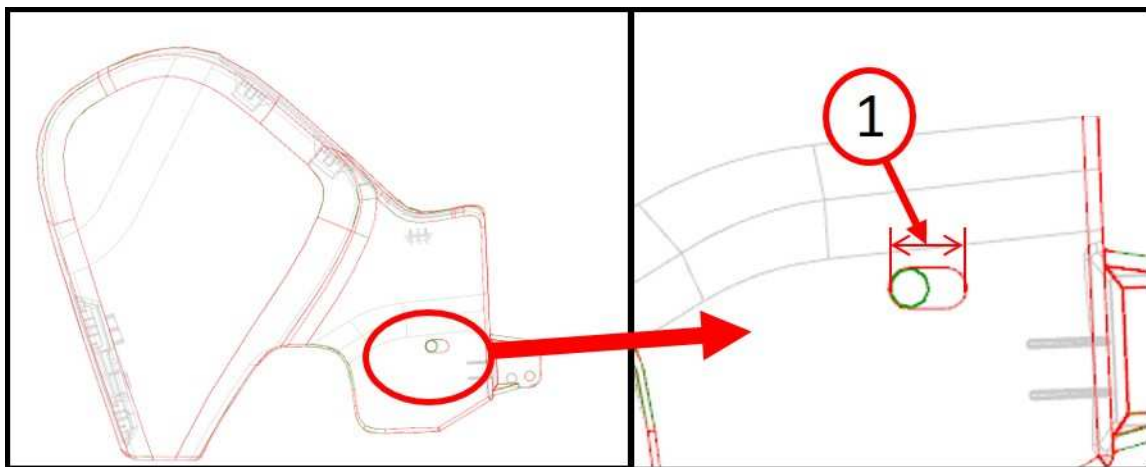
**NOTE: When the buckle is replaced, ensure that the buckle is tightened to the seat at 45 N·m (33 ft lbs.).**

2. Remove inboard side shield. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Side Shields, Seat, Manual (or Power) / Removal.
3. Use a hand held rotary multi use tool or a file (Fig. 1) to elongate the hole to 12.5 mm (.5 in) slot (Fig. 2) .



**Fig. 1**  
**Back Side Shield Hole Being Elongated**

1 - Use a hand held rotary multi use tool or a file to Elongate Hole.



**Fig. 2**  
**Back Side Shield Modification Area**

1 - 12.5 mm (.5 in)

4. Install the back side shield and seat to the vehicle. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Side Shields, Seat, Manual (or Power) / Installation.
5. Install the affected front seat. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info 23 - Body / Seats, Front / Seat / Installation.

**POLICY:**

Reimbursable within the provisions of the warranty.

**TIME ALLOWANCE:**

| Labor Operation No: | Description  | Skill Category                  | Amount   |
|---------------------|--|---------------------------------|----------|
| 23-13-01-96         | Buckle, Front Seat Belt - Replace One Side (Includes Front Seat Side Shield Modification or Replacement)<br>(1 - Semi-Skilled)   | 6 - Electrical and Body Systems | 0.5 Hrs. |
| 23-13-01-97         | Buckle, Front Seat Belt - Replace Both Sides (Includes Front Seat Side Shield Modification or Replacement)<br>(1 - Semi-Skilled) | 6 - Electrical and Body Systems | 0.8 Hrs. |

**FAILURE CODE:**

|    |                |
|----|----------------|
| ZZ | Service Action |
|----|----------------|