

## WINDOWS

## Purpose

This document outlines the field repair procedure to reseal 8600 series window vinyl seals that have ripped or stretched at the corners.

## Safety

Read all instructions and safety labels before beginning any field repairs.

**⚠ WARNING**

**All windows should be fully closed prior to towing or moving motorized RVs to prevent product damage**

**⚠ CAUTION**

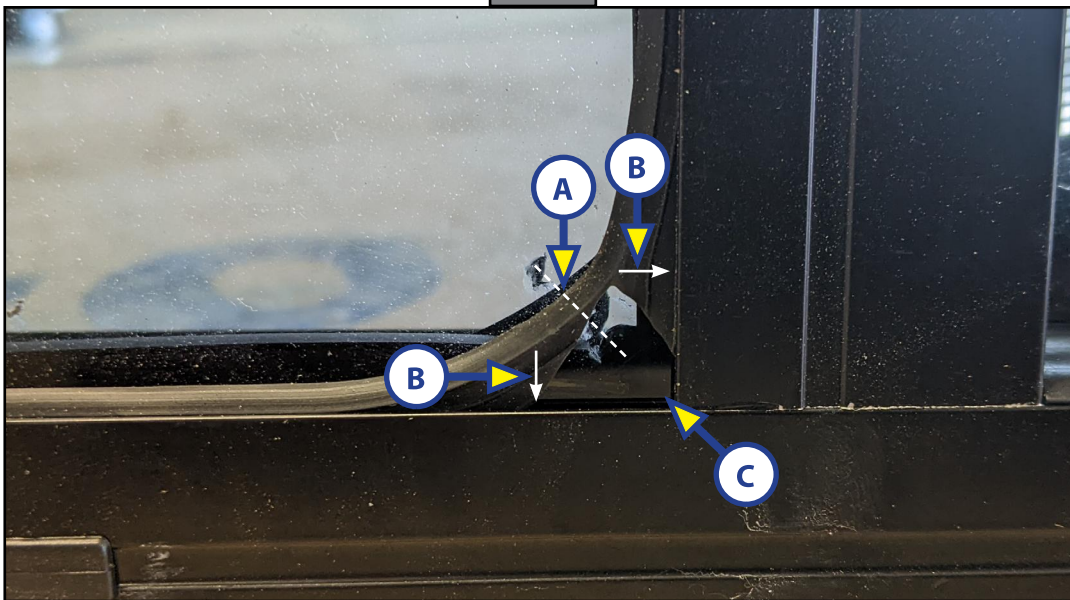
**Always wear safety work gloves when handling a blade. Other safety equipment to consider would be eye protection depending on the nature of the procedure.**

## Resources Required

- Utility knife
- Black exterior sealant

## Procedure

1. Using a utility knife, cut the vinyl seal at the affected corner(s) at a 45° angle (Fig. 1A).
2. Push the bottom and side of the seal into the gap between the glass and the frame (Fig. 1B).
3. Apply a bead of black exterior sealant in the corner of the frame to seal the window (Fig. 1C).

**Fig. 1**

As a supplier of a broad array of highly-engineered components in the recreation and transportation product markets, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at 432-LIPPERT (432-547-7378) or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lippert.com](http://lippert.com) or by downloading the LippertNOW app.