

Service Category Vehicle Exterior

Section	Door/Hatch	Market USA and Mexico	Toyota Supports
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#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2022	Sienna HV	

#### **REVISION NOTICE**

November 15, 2022 Rev1:

• The Production Change Information and Repair Procedure sections have been updated. Any previous printed versions of this bulletin should be discarded.

#### Introduction

Some 2022 model year Sienna Hybrid vehicles equipped with a kick sensor system may exhibit a depleted 12V battery due to abnormal kick sensor function in cold weather areas. Follow the Repair Procedure in this bulletin to address this condition.

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#### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Sienna HV	TMMI	2WD	5TDDRKEC#NS127342 5TDERKEC#NS127342 5TDGRKEC#NS127342*
			5TDJRKEC#NS127342 5TDXRKEC#NS127342 5TDYRKEC#NS127342 5TDZRKEC#NS127342
		4WD	5TDASKFC#NS067872 5TDDSKFC#NS067872 5TDESKFC#NS067872 5TDGSKFC#NS067872* 5TDJSKFC#NS067872 5TDXSKFC#NS067872 5TDYSKFC#NS067872 5TDZSKFC#NS067872

\*Does NOT include LE grade vehicles.

#### Warranty Information

For USA Market

OP CODE	DESCRIPTION		OFP	T1	T2								
	Battery Test and Recharge		-										
	R & R Sensor Assy, Kick Door Control (RH)												
	R & R Sensor Assy, Kick Door Control (LH)												
EL9072	R & R Motor Unit, Slide Door (RH)	5.3 891B0-####**											
	R & R Motor Unit, Slide Door (LH)			de Door (LH)	891B0-#####*^	891B0-#####**		87					
	R & R Sensor Assy, Kick Door Control (Back)									74			
	R & R Computer, Multiplex Network Door (Back)			-	14								
EL9077*	Battery Test and Recharge	& R Sensor Assy, Kick Door Control (RH)											
	R & R Sensor Assy, Kick Door Control (RH)												
	R & R Sensor Assy, Kick Door Control (LH)				00400 #####**	//++							
	R & R Motor Unit, Slide Door (RH)												
	R & R Motor Unit, Slide Door (LH)	1											

\*ONLY for vehicles with a factory tow hitch.

\*\*Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

#### **APPLICABLE WARRANTY (USA)**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Warranty Information (continued)

### For Mexico Market

OP CODE	DESCRIPTION		OFP	T1	T2							
	Battery Test and Recharge	bl (LH) H) 5.3 H) I (Back)										
	R & R Sensor Assy, Kick Door Control (RH)											
	R & R Sensor Assy, Kick Door Control (LH)											
EL9072	R & R Motor Unit, Slide Door (RH)											
	R & R Motor Unit, Slide Door (LH)				###							
	R & R Sensor Assy, Kick Door Control (Back)			k Door Control (Back)			87	87	87	87	87	74
	R & R Computer, Multiplex Network Door (Back)			07	74							
EL9077*	Battery Test and Recharge	Recharge –										
	R & R Sensor Assy, Kick Door Control (RH)											
	R & R Sensor Assy, Kick Door Control (LH)	891B0-####**										
	R & R Motor Unit, Slide Door (RH)											
	R & R Motor Unit, Slide Door (LH)											

\*ONLY for vehicles with a factory tow hitch.

\*\*Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

#### APPLICABLE WARRANTY (Mexico)

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 60,000 kilometers, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Parts Information**

#### For USA and Mexico Markets

PART N	IUMBER	PART NAME	
PREVIOUS	NEW		
891B0-08100	891B0-08101	Sensor Assy, Kick Door Control (RH)	1
891B0-08110	891B0-08111	Sensor Assy, Kick Door Control (LH)	1
85005-08050	85005-08051	Motor Unit, Slide Door, RH	1
85006-08050	85006-08051	Motor Unit, Slide Door, LH	1
891B0-08040	891B0-08041	Sensor Assy, Kick Door Control	1
89222-08060	89222-08061	Computer, Multiplex Network Door	1

#### **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVI*		TSADVUNIT	1
Techstream 2.0	ADE	TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

\*Essential SST.

#### NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 17.20.013 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787 (USA) or 01-55-50103041 (Mexico).
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	DCA-8000P_T	1

\*Essential SST.

#### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335 (USA) or 01-800-504-5330 (Mexico).

#### Repair Procedure

1. Confirm the condition exists.

Does the vehicle exhibit a depleted 12V battery?

- **YES** Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- Confirm the vehicle is equipped with kick sensor function(s).
   Is the vehicle equipped with kick sensor function(s)?
  - **YES** Continue to step 3.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 3. Using the battery diagnostic tool, perform a battery test and recharge the battery.

#### NOTE

For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located at TIS – Diagnostics – Tools & Equipment – Battery Diagnostics.

Is the battery in good condition?

- **YES** Continue to step 4.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 4. Replace the left and right kick door control sensor assemblies. Refer to TIS, applicable model and model year Repair Manual:
  - 2022 Sienna HV: *Vehicle Exterior – Door/Hatch –* "Door / Hatch: Kick Sensor (for Rear Door With Protector): <u>Removal / Installation</u>"
- Replace the left and right slide door motor units.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2022 Sienna HV: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Slide Door Motor: <u>Removal</u> / <u>Installation</u>"

### Repair Procedure (continued)

- 6. Is the vehicle equipped with a factory hitch?
  - YES Go to step 9.
  - **NO** Continue to step 7.
- Replace the back door control sensor assembly.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2022 Sienna HV: *Vehicle Exterior – Door/Hatch –* "Door / Hatch: Kick Sensor (for Back Door): <u>Removal</u> / <u>Installation</u>"
- Replace the multiplex network door computer.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2022 Sienna HV: *Vehicle Exterior – Door/Hatch –* "Door / Hatch: Back Door Closer ECU: <u>Removal</u> / <u>Installation</u>"
- 9. Confirm proper vehicle operation.