Technical product information

Topic	New Flying Spur Hybrid - 12 volt battery draining during the charging of the high voltage battery
Market area	Russische Föderation (5RU), Australia E04 Bentley rest Asia and Australia (6E04), China 796 VW Import Comp. Ltd (Vico), Beijing (6796), Germany E02 Bentley rest Europe (6E02), Korea, (South) E08 Bentley South Korea (6E08), United Arab Emirates E06 Bentley Middle East and Africa (6E06), United Kingdom E01 Bentley UK (6E01), United States E05 Bentley USA and rest America (6E05)
Brand	Bentley
Transaction No.	2068627/1
Level	EH
Status	Approval
Release date	

New customer code

Object of complaint	Complaint type	Position
electrical power, electric system, data transfer -> power supply	functionality	
electrical power, electric system, data transfer -> battery management -> charging high-voltage battery	functionality -> defective function sequence	

Vehicle data

New Flying Spur Hybrid

Sales types

Туре	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
ZG23GB	2022	Е		*	*	*
ZG23GB	2023	Е		*	*	*
ZG25GB	2023	Е		*	*	*

Documents

Document name
master.xml

New Flying Spur Hybrid - 12 volt battery draining during the charging of the high voltage battery

Customer statement / workshop findings

Customer statement

12 volt battery is draining during the charging of the high voltage battery

Technical background

VERY IMPORTANT: This vehicle uses a High voltage system and MUST only be worked on by suitably qualified personnel

Transaction No.: 2068627/1

VERY IMPORTANT: Please ensure all guidelines within the repair manual are strictly followed before and whilst conducting any work on vehicles with a High voltage system

In the event the issue is as described within the Customer statement/Workshop findings section, refer to the instructions within the Measure section of this TPI

Production change

Magazin

Measure

- 1) Raise a Technical DISS query stating the following:
- The 12 volt battery is draining during the charging of the high voltage battery when the using high voltage charging socket
- The instructions within this TPI should be conducted to completion (Permission/approval via DISS is not required)
- 2) Referring to Rep. Gr 93 Carry out an Inspection and classification of the Hybrid battery unit AX1

VERY IMPORTANT: In the event that the classification result of the battery is 'Normal' the operative should conduct the remaining steps of this TPI from step 3

However

If the classification result of the battery is either 'Danger' or 'Warning' then move the car to the quarantine area and raise a DISS immediately, the operative MUST NOT continue with any other work unless instructed via the open DISS query

- 3) De-energise the high voltage system RepGr 93 Electric Drive De-energising high voltage system
- 4) Referring to the applicable wiring diagram Disconnect the 12V and the high voltage connections from the On Board Charger (AX4)
- 5) Conduct a visual check of the On Board Charger (AX4) plugs/terminals
- 6) Conduct a visual check of the On Board Charger (AX4) connections and pins

Should any issues be found, the operative MUST update the existing DISS query with all findings and await feedback before conducting any further work

However

If no issues are found the operative should continue from step 7 to completion

- 7) Replace the On Board Charger (AX4) Refer to Rep. Gr 93 Charging unit 1 for high voltage battery AX4 To remove and refit
- 8) Re-energise the high voltage system RepGr 93 Electric Drive De-energising high voltage system
- 9) Check the operation of the charging system to confirm the system is operating to specification

In the event that there is a new charging complaint after the replacement of the On Board Charger (AX4) or related DTC's are logged the operative MUST update the existing DISS guery and await feedback before conducting any further work

Warranty accounting instructions

Warranty type 110 or 910
Damage service number 93 52
Damage code 00 40

Time to De - energise and Re - energise the high voltage system

INTERNAL

Labour

Labour Operation Code 93 10 00 00 Time 30 TU

Time to replace the Charging unit 1 for high voltage battery (AX4)

Labour

Labour Operation Code 93 52 19 80 Time 170 TU

Diagnosis time

Labour

Labour Operation Code 01500000

Time As per ODIS log (must not exceed 50 TU)

Parts information

Refer to the ETKA parts catalogue

The high voltage coolant system Anti tamper lock for the high voltage coolant reservoir cap MUST always replaced as per the ETKA parts catalogue